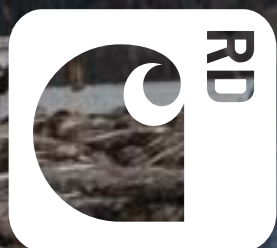




carhartt



FALL | 2015



RAIN
DEFENDER

DURABLE WATER REPELLENT
Built for passing quick showers



STORM
DEFENDER

WATERPROOF BREATHABLE
Built for rain that won't quit

CAN'T CHOOSE YOUR WEATHER
BUT YOU CAN
CHOOSE YOUR GEAR



TABLE OF CONTENTS

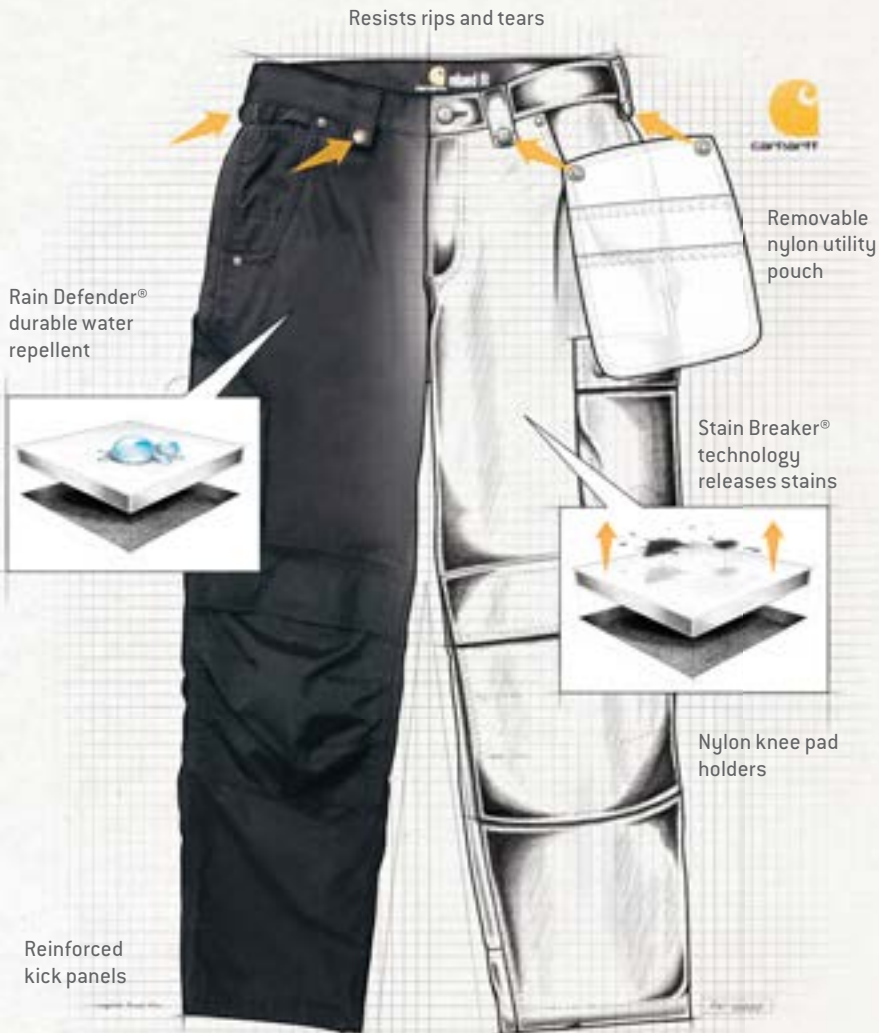
1	New Products
9	Rainwear
17	Outerwear
35	Twill Workwear
39	5-Pocket & Work Jeans
47	Work Pants
57	Shorts
63	Bib Overalls & Coveralls
71	Woven Shirts
81	Knit Shirts
93	Sweatshirts
101	Accessories & Thermals
119	Flame-Resistant
149	High-Visibility / Color Enhanced
155	Additional Information
156	Sizing Information
158	Field-Testing Program
159	Core Styles
160	Carhartt Sales Representatives
164	Carhartt Direct
165	Terms & Conditions



RAIN DEFENDER® DURABLE WATER REPELLENT

Workdays don't get rain delays. Amazingly durable and dependably water repellent.

‘‘‘‘ ROLL THROUGH ‘‘‘‘ ANGRY WEATHER



LUMBERPORT RIPSTOP PANT



PAXTON HEAVYWEIGHT SWEATSHIRTS

Zip front for fast layering.
Rain Defender® durable water-
repellent finish. Designed
with spandex-reinforced
rib-knit cuffs and waistband
to keep the cold out. Right
pocket contains a security
pocket, sized for a cell phone.
100614 New Navy



**Paxton Heavyweight
Crewneck Sweatshirt**
100620 Black



Lumberport Ripstop Pant
100610 Black



STORM DEFENDER® WATERPROOF AND BREATHABLE

- Fully-taped waterproof seams
- Stops every drop but lets body heat escape throughout the workday

STORM THROUGH STORMS



Storm Defender®
waterproof breathable
protection



Removable hood



Fully taped
waterproof
seams



Angled cuffs protect wrists from
rain but stay out of the way

SHORELINE JACKET

SHORELINE JACKET

Rain? No sweat. Storm Defender® waterproof breathable membrane, waterproof seams, and tough, no-nonsense fabric make this jacket as rugged and reliable as your favorite hammer. Snap-on detachable hood.

J162 Olive



 Camo Shoreline Jacket
101090 Realtree Xtra®



 Shoreline Bib Overall
100735 Black



 Camo Shoreline Bib Overalls
101498 Realtree Xtra®



 Shoreline Pant
B216 Black



- FastDry® technology wicks away sweat
- Fights odors

GETS DOWN TO BUSINESS

WHEN THE TEMP GOES UP

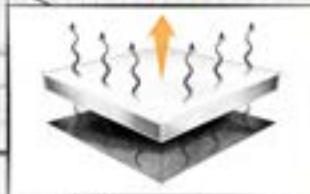
FastDry® technology wicks away sweat for comfort



Spread collar



Fights odors



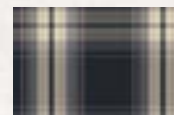
Zippered side-entry chest pocket

Two easy-entry chest pockets

FORCE REYDELL SHIRT



Force Reydell Shirt
101754 Dark Crimson



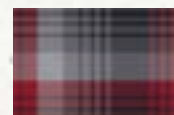
001/Black



316/Moss



437/Steel Blue



608/Dark Crimson



Force Tappen Cargo Pant
Relaxed Fit
101148 Canyon Brown



RELAXED FIT

Kick back and relax.
This fit has a
relaxed seat and thigh
for easy movement.



Force Cotton T-Shirt
100393 Navy

STYLE NUMBER REFERENCE

 Carhartt Core products are those styles that have proven their worth to consumers on a long-term basis. Given the demand for these styles, we maintain higher inventory levels to help ensure prompt replenishment orders for our Carhartt retail partners.

Style #	Page #	Core	Rainwear	Big & Tall
B216	12		Shoreline Pant	•
J162	12		Shoreline Jacket	•
100100	15		Surrey Coat	•
100101	15		Surrey Bib Overalls	•
100249	16		Medford Coat	•
100250	16		Medford Pant	•
100735	13		Shoreline Bib Overalls	•
101075	14		Mayne Bib Overalls	•
101076	14		Mayne Coat	•
101089	10		Force Equator Jacket	
101090	12		Camo Shoreline Jacket	•
101442	16		Quick Duck® Harbor Jacket	•
101498	13		Camo Shoreline Bib Overalls	•
101564	11		Force Equator Pant	
101566	10		Force Camo Equator Jacket New	
101568	11		Shoreline Vapor Pant	•
101570	11		Shoreline Vapor Jacket	•

Style #	Page #	Core	Outerwear	Big & Tall
C001	24		Duck Chore Coat	•
C003	24		Duck Traditional Coat	•
C26	26		Sandstone Traditional Coat New Color	•
C55	34		Yukon Coat	•
C61	27		Ridge Coat New Color	•
C95	27		Jackson Coat New Color	•
J001	24		Duck Detroit Jacket	•
J002	25		Duck Traditional Jacket	•
J97	29		Sandstone Detroit Jacket	•
J130	27		Quilted-Flannel-Lined Sandstone Active Jac New Color	•
J131	25		Thermal-Lined Duck Active Jac	•
J133	34		Yukon Active Jac	•
J140	25		Quilted-Flannel-Lined Duck Active Jac New Color	•
J141	28		Sierra Jacket New Color	•
J220	31		Thermal-Lined Camo Active Jac	•

STYLE NUMBER REFERENCE

Style #	Page #	Core	Outerwear <i>(continued)</i>	Big & Tall
J221	32		Quilted-Flannel-Lined Camo Active Jac	•
J284	28		Sandstone Hooded Multi-Pocket Jacket New Color	•
J292	33		Sherpa-Lined Denim Jean Jacket	•
J293	34		Blended Twill Work Jacket	•
V01	26		Duck Vest	•
V02	30		Sandstone Vest New Color	•
V26	31		Rugged Vest New Color	•
V33	31		Mock-Neck Vest New Color	•
100108	33		Ripstop Active Jac	•
100247	23		Rockford Jacket	•
100257	33		Flint Jacket	•
100724	19		Quick Duck® Pineville Jacket New	•
100727	23		Brookville Jacket	•
100729	28		Chapman Jacket	•
100740	23		Brookville Vest	•
101074	32		Huntsman Active Jac New Color	•
101228	29		Bankston Jacket New Color	•
101229	32		Camo Sierra Jacket New	•
101230	29		Berwick Jacket New Color	•
101231	30		Chapman Vest	•
101299	21		Crowley Jacket New Color	•
101300	21		Crowley Hooded Jacket	•
101441	19		Quick Duck® Livingston Jacket New Color	•
101443	22		Gilliam Jacket	•
101444	18		Quick Duck® Camo Traditional Jacket New	•
101448	22		Gilliam Vest	
101492	18		Quick Duck® Jefferson Traditional Jacket New Color	•
101493	18		Quick Duck® Jefferson Active Jac	•
101494	20		Quick Duck® Jefferson Vest New Color	•
101682	19		Quick Duck® Elkheart Parka New	•
101683	26		Canyon Coat New	•
101686	20		Quick Duck® Camo Vest New	•
101687	30		Knoxville Vest New	•
101739	20		Denwood Jacket New	•
101740	22		Woodsville Jacket New	•
101742	21		Workman Jacket New	•

STYLE NUMBER REFERENCE

Style #	Page #	Core	Twill Workwear	Big & Tall
B372	38		Twill Cell Phone Work Short	
B290	37		Twill Work Pant	•
J293	38		Blended Twill Work Jacket	•
S223	37		Twill Short-Sleeve Work Shirt	•
S224	37		Twill Long-Sleeve Work Shirt	•

Style #	Page #	Core	5-Pocket & Work Jeans	Big & Tall
B07	46		Loose/Original-Fit Double-Front Logger	
B13	45		Loose/Original-Fit Work Dungaree	•
B17	43		Relaxed-Fit Tapered-Leg Jean	•
B18	42		Straight/Traditional-Fit Tapered-Leg Jean	
B73	46		Loose/Original-Fit Double-Front Washed Logger	
B155	45		Relaxed-Fit Straight-Leg Jean / Fleece-Lined	
B160	43		Relaxed-Fit Straight-Leg Jean	
B171	44		Relaxed-Fit Carpenter Jean	
B172	44		Relaxed-Fit Straight-Leg Jean / Flannel-Lined	
B237	46		Loose/Original-Fit Signature Denim Dungaree	
B320	41		B320 Relaxed Straight Jean	
B325	41		B325 Loose/Original-Fit Straight-Leg Jean	
B460	43		Relaxed-Fit Straight-Leg Jean	
B480	42		Straight/Traditional-Fit Straight-Leg Jean	
100066	44		Loose/Original-Fit Straight-Leg Jean	
100603	41		Relaxed-Fit Tipton Jean	
100612	42		Relaxed-Fit Rugged Flex™ Linden Jean	
101483	40		Relaxed-Fit Holter Jean New	
101496	40		Straight/Traditional-Fit Elton Jean New	
101609	45		Relaxed-Fit Double-Front Washed Logger New	

Style #	Page #	Core	Work Pants	Big & Tall
B01	54		Firm Duck Double-Front Work Dungaree	
B04	53		Drill Double-Front Work Dungaree	
B11	55		Washed-Duck Work Dungaree	•
B111	56		Washed-Duck Work Dungaree / Flannel-Lined	
B136	55		Washed-Duck Double-Front Work Dungaree	
B151	49		Canvas Work Dungaree	
B159	50		Canvas Carpenter Jean	

STYLE NUMBER REFERENCE

Style #	Page #	Core	Work Pants <i>(continued)</i>	Big & Tall
B194	56		Sandstone Waist Overall / Quilt-Lined	
B195	49		Double-Front Canvas Work Dungaree	
B235	54		Camo Dungaree	
B290	50		Twill Work Pant	•
B299	50		Canvas Khaki	
B324	51		Washed Twill Dungaree	
B342	53		Ripstop Cargo Work Pant	
100070	52		Washed Twill Dungaree / Flannel-Lined	
100095	51		Rugged Work Khaki	
100096	53		Weathered Duck 5-Pocket Pant	
100098	54		Weathered Duck Double-Front Dungaree	
100272	51		Rugged Cargo Pant	
100274	48		Tacoma Ripstop Pant	
100610	52		Lumberport Ripstop Pant	
100634	52		Ripstop Cell Phone Pant	
101148	49		Force Tappen Cargo Pant	
101710	55		Washed-Duck Relaxed-Fit Dungaree New	

Style #	Page #	Core	Shorts	Big & Tall
B25	60		Washed-Duck Work Short	
B28	59		Lightweight-Denim Work Short	
B29	61		Denim Work Short	
B144	61		Canvas Cell Phone Work Short	
B147	60		Canvas Work Short	
B278	61		Canvas Utility Short	
B357	61		Ripstop Cargo Work Short	
B372	58		Twill Cell Phone Work Short	
100240	59		Tacoma Ripstop Short	
100245	58		Washed Twill Dungaree Short	
100276	59		Ripstop Cell Phone Short	
100277	60		Rugged Cargo Short	
100279	60		Rugged Cargo Camo Short	
100280	59		Iconic Canvas Work Short	
101166	58		Tipton 5-Pocket Denim Short	
101167	58		Ardmore Khaki Short	
101168	62		Force Tappen Cargo Short	

STYLE NUMBER REFERENCE

Style #	Page #	Core	Bib Overalls & Coveralls	Big & Tall
R01	65		Duck Bib Overalls	•
R02	65		Quilt-Lined Duck Bib Overalls	•
R03	65		Arctic-Quilt-Lined Duck Bib Overalls	
R06	67		Unlined Sandstone Bib Overalls	
R07	68		Washed-Denim Bib Overalls	•
R08	68		Denim Bib Overalls	•
R27	67		Quilt-Lined Sandstone Bib Overalls	
R28	67		Duck Carpenter Bib Overalls New Color	
R33	69		Yukon Zip-to-Waist Bib Overalls	
R37	66		Zip-to-Thigh Bib Overalls New Color	
R38	66		Zip-To-Waist Bib Overalls	
R41	66		Quilt-Lined Zip-To-Thigh Bib Overalls	•
X01	70		Quilt-Lined Duck Coveralls	•
X06	70		Yukon Coveralls	•
101226	68		Quilt-Lined Camo Bib Overalls	•
101495	69		Quick Duck® Jefferson Bib Overalls	•
101813	64		Double Barrel Bib Overalls New	•

Style #	Page #	Core	Woven Shirts	Big & Tall
S09	77		Oakman Work Shirt	•
S200	78		Fort Solid Short-Sleeve Shirt	•
S202	79		Fort Solid Long-Sleeve Shirt	•
S209	80		Ironwood Twill Work Shirt	•
100080	76		Chamois Long-Sleeve Shirt	
100082	79		Washed Denim Work Shirt	•
100083	79		Ironwood Denim Work Shirt New Color	•
100590	73		Weathered Canvas Shirt Jac	•
101178	75		Force Mandan Solid Short-Sleeve Shirt	•
101290	75		Force Mandan Solid Long-Sleeve Shirt	•
101462	73		Wexford Camo Shirt Jac	•
101466	73		Chatfield Ripstop Shirt Jac	•
101554	76		Foreman Solid Long-Sleeve Work Shirt New	•
101555	76		Foreman Solid Short-Sleeve Work Shirt New	•
101745	75		Force Mandan Plaid Long-Sleeve Shirt New	
101747	77		Trumbull Plaid Shirt New	•
101749	77		Hubbard Plaid Shirt New	•
101750	78		Bellevue Long-Sleeve Shirt New	•

STYLE NUMBER REFERENCE

Style #	Page #	Core	Woven Shirts <i>(continued)</i>	Big & Tall
101752	74		Hubbard Sherpa-Lined Shirt Jac New	•
101753	74		Force Reydel Shirt Jac New	
101754	74		Force Reydel Long-Sleeve Shirt New	•
101756	78		Fort Plaid Long-Sleeve Shirt New	•

Style #	Page #	Core	Knit Shirts	Big & Tall
K84	86		Workwear Pocket Short-Sleeve Henley	•
K87	86		Workwear Pocket Short-Sleeve T-Shirt	•
K126	85		Workwear Pocket Long-Sleeve T-Shirt New Color	•
K128	85		Workwear Pocket Long-Sleeve Henley New Color	•
K195	90		Signature Logo Short Sleeve T-Shirt	•
K231	90		Signature Sleeve Logo Long-Sleeve T-Shirt New Color	•
K285	87		Camo Long-Sleeve T-Shirt	•
K287	87		Camo Short-Sleeve T-Shirt	•
K298	90		Signature Logo Long-Sleeve T-Shirt	•
K570	87		Contractors Work Pocket™ Polo	•
100007	88		Sweater Knit Quarter Zip	•
100393	82		Force Cotton Long-Sleeve T-Shirt New Color	•
100410	83		Force Cotton Short-Sleeve T-Shirt	•
100413	83		Force Cotton Short-Sleeve Henley	•
100568	89		Textured Knit Henley	•
100569	89		Textured Knit Script Graphic Crewneck	•
101055	83		Force Cotton Delmont Non-Pocket Short-Sleeve T-Shirt	
101121	84		Force Cotton Delmont Graphic Short-Sleeve T-Shirt	•
101124	88		Maddock Non-Pocket Short-Sleeve T-Shirt	•
101125	88		Maddock Pocket Short-Sleeve T-Shirt	•
101302	82		Force Cotton Delmont Sleeve Graphic T-Shirt New Color	•
101452	82		Force Cotton Delmont Quarter Zip	•
101543	84		Force Cotton Delmont Camo Short-Sleeve T-Shirt	•
101767	84		Force Cotton Delmont Camo Long-Sleeve T-Shirt New	•
101768	91		Maddock Graphic Hunted Long-Sleeve Pocket T-Shirt New	
101769	92		Maddock Graphic Dog and Field Long-Sleeve Pocket T-Shirt New	
101770	92		Maddock Graphic Made To Last Pulley Long-Sleeve T-Shirt New	
101771	89		Workwear Graphic Camo 1889 Long-Sleeve T-Shirt New	•
101777	91		Workwear Graphic Branded C Long-Sleeve T-Shirt New	
101778	91		Workwear Graphic Distressed Saw Long-Sleeve T-Shirt New	•

STYLE NUMBER REFERENCE

Style #	Page #	Core	Sweatshirts	Big & Tall
K121	98		Midweight Hooded Sweatshirt <i>New Color</i>	•
K122	98		Midweight Hooded Zip-Front Sweatshirt <i>New Color</i>	•
K124	97		Midweight Crewneck Sweatshirt	•
K288	99		Midweight Signature Sleeve Logo Hooded Sweatshirt <i>New Color</i>	•
K289	99		Midweight Camo Hooded Zip-Front Sweatshirt	•
K503	98		Midweight Quarter-Zip Mock-Neck Sweatshirt	•
100072	97		Collinston Brushed Fleece Sherpa Lined Sweatshirt	•
100074	100		Signature Logo Midweight Sweatshirt <i>New Color</i>	•
100614	95		Rain Defender® Paxton Heavyweight Hooded Zip Front Sweatshirt	•
100615	95		Rain Defender® Paxton Heavyweight Hooded Sweatshirt	•
100617	96		Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt	•
100620	95		Rain Defender® Paxton Heavyweight Crewneck Sweatshirt	•
100631	97		Rain Defender® Avondale Midweight 3-Season Sweatshirt	•
100632	96		Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt	•
101758	99		Houghton Midweight Camo Hood Lined Sweatshirt <i>New</i>	
101759	94		Wind Fighter™ Sweatshirt <i>New</i>	
101760	96		Rain Defender® Paxton Heavyweight Hooded Sleeve Graphic Sweatshirt <i>New</i>	

Style #	Page #	Core	Base Layer	Big & Tall
K226	105		Midweight Cotton Union Suit	
100639	104		Base Force® Cotton Super-Cold Weather Crewneck Top	•
100640	104		Base Force® Cotton Super-Cold Weather Bottom	•
100642	103		Base Force® Cold Weather Bottom	•
100643	104		Base Force® Super Cold Weather Bottom	•
100644	103		Base Force® Super-Cold Weather Crewneck Top	•
100646	102		Base Force® Cold Weather Crewneck Top	•
101301	103		Base Force® Super-Cold Weather Quarter-Zip Top	•
101824	102		Base Force® Cool Weather Crewneck Top <i>New</i>	•
101825	102		Base Force® Cool Weather Bottom <i>New</i>	•

Style #	Page #	Core	Accessories	Big & Tall
A02	116		Arctic-Quilt-Lined Duck Hood	
A09	117		Duck Nail Apron	
A18	107		Acrylic Watch Hat <i>New Color</i>	
A113	116		Yukon Hood	
A135	117		Extra Buttons / 8 Pack	
A148	116		Arctic-Quilt-Lined Sandstone Hood	

STYLE NUMBER REFERENCE

Style #	Page #	Core	Accessories <i>(continued)</i>	Big & Tall
A149	116		Quilt-Lined Sandstone Hood New Color	
A161	109		Face Mask	
A164	108		Knit Hat with Visor New Color	
A199	112		Ear-Flap Cap	
A202	111		Fleece 2-in-1 Headwear New Color	
A204	110		Fleece Neck Gaiter New Color	
A205	108		Acrylic Knit Hat New Color	
A207	110		Fleece Hat	
A217	117		Quilt-Lined Duck Hood	
A267	107		Force Helmet Liner Mask New Color	
A293	114		Camo Cap	
A294	111		Camo Fleece Hat	
A295	111		Camo Fleece 2-in-1 Headwear	
100137	109		Greenfield Reversible Hat New Color	
100286	113		Buffalo Cap	
100289	113		Odessa Cap	
100550	117		Dog Bed New Color	
100762	112		Anmoore Cap	
100766	109		Pennsboro Hat New Color	
100767	108		Maysville Hat New Color	
100773	108		Wetzel Watch Hat New Color	
100774	110		Akron Hat New Color	
100779	110		Firesteel Hat	
101181	115		Surrey Hat	
101194	113		Brandt Cap	
101195	114		Dunmore Cap	
101199	115		Billings Hat	
101468	106		Force Lewisville Hat New Color	
101469	106		Force Swifton Camo Hat	
101470	113		Cedarville Cap	
101471	112		Bigelow Hat New Color	
101474	115		Oakhaven Cap	
101476	107		Force Jennings Camo Neck Gaiter	
101477	112		Camo Ear Flap Cap	
101510	117		125th Dog Bed	
101604	115		Ashland Cap	
101800	117		Carhartt Blanket New	

STYLE NUMBER REFERENCE

Style #	Page #	Core	Accessories <i>(continued)</i>	Big & Tall
101801	117		Napper Pad New	
101802	106		Force Lewisville Camo Hat New	
101804	109		Malone Stripe Hat New	
101806	106		Force Camo Helmet Liner New	
101808	107		Force Griggs Fleece Visor Cap New	
101809	111		Marshfield Hat New	
101810	114		Monroe Cap New	
101811	114		Woodworth Cap New	

Style #	Page #	Core	Flame-Resistant	Big & Tall
FRA003	144		Flame-Resistant Double-Layer Force Balaclava	
FRA002	145		Flame-Resistant Midweight Canvas Hood	
FRA265	145		Flame-Resistant Duck Hood / Quilt Lined	
FRB004	128		Flame-Resistant Utility Jean – Relaxed Fit	•
FRB13	130		Flame-Resistant Signature Denim Dungaree	•
FRB100	130		Flame-Resistant Signature Denim Jean – Relaxed Fit	•
FRB159	131		Flame-Resistant Midweight Canvas Pant – Loose-Fit	•
FRB229	131		Flame-Resistant Duck Work Dungaree	•
FRB240	132		Flame-Resistant Canvas Cargo Pant	•
FRJ020	124		Flame-Resistant All-Season Bomber Jacket	•
FRK003	141		Flame-Resistant High-Visibility Long-Sleeve T-Shirt – Class 3	•
FRK006	140		Flame-Resistant Heavyweight Hooded Sweatshirt	•
FRK007	140		Flame-Resistant Heavyweight Zip-Front Sweatshirt New Color	•
FRK008	135		Flame-Resistant Force Short-Sleeve T-Shirt	•
FRK009	135		Flame-Resistant Force Long-Sleeve T-Shirt	•
FRS003	137		Flame-Resistant Work-Dry® Lightweight Twill Shirt	•
FRS004	138		Flame-Resistant Chambray Shirt	•
FRS160	136		Flame-Resistant Twill Shirt with Pocket Flaps New Color	•
FRV005	142		Flame-Resistant High-Visibility 5-Point Breakaway Vest	•
WFRB159	148		Women's Flame-Resistant Women's Canvas Work Pant	
WFRS160	147		Women's Flame-Resistant Classic Twill Shirt	
100160	129		Flame-Resistant Lined Utility Denim Jean – Relaxed Fit	•
100167	138		Flame-Resistant Work Shirt	•
100170	129		Flame-Resistant Utility Denim Double-Front Jean – Relaxed Fit	•
100172	132		Flame-Resistant Work Pant – Relaxed Fit	•
100234	132		Flame-Resistant Force Cotton Short-Sleeve T-Shirt	•
100235	133		Flame-Resistant Force Cotton Long-Sleeve T-Shirt New Color	•
100236	133		Flame-Resistant Force Cotton Short-Sleeve Henley	•

STYLE NUMBER REFERENCE

Style #	Page #	Core	Flame-Resistant <i>(continued)</i>	Big & Tall
100237	134		Flame-Resistant Force Cotton Long-Sleeve Henley New Color	•
100238	134		Flame-Resistant Force Cotton Long-Sleeve Polo	•
100432	136		Flame-Resistant Canvas Shirt Jac New Color	•
100445	125		Flame-Resistant Rainwear Bib Overall	•
100447	125		Flame-Resistant Rain Jacket	•
100459	129		Flame-Resistant Utility Denim Dungaree	•
100460	142		Flame-Resistant Heavyweight High-Visibility Class 3 Hooded Zip-Front Sweatshirt	•
100492	143		Flame-Resistant Force Grid Beanie	
100783	120		Flame-Resistant Extremes® Arctic Parka	•
100784	120		Flame-Resistant Extremes® Arctic Coat	•
100785	121		Flame-Resistant Extremes® Arctic Biberall	•
100791	131		Flame-Resistant Washed Duck Work Dungaree	•
100796	136		Flame-Resistant Washed Denim Shirt	•
101017	128		Flame-Resistant Traditional Twill Coverall	•
101028	137		Flame-Resistant Classic Plaid Shirt	•
101029	124		Flame-Resistant Mock Neck Vest New Color	•
101107	146		Women's Flame-Resistant Force Cotton Long Sleeve T-Shirt	
101153	134		Flame-Resistant Force Cotton Graphic Long-Sleeve T-Shirt New Color	•
101200	144		Flame-Resistant Hard Hat Liner	
101203	139		Flame-Resistant Heavyweight Klondike Sweatshirt	•
101212	144		Flame-Resistant Enhanced Visibility Hat	
101245	146		Flame-Resistant Base Force® Cold Weather Weight Crewneck	•
101246	146		Flame-Resistant Base Force® Cold Weather Weight Bottom	•
101247	147		Women's Flame-Resistant Klondike Sweatshirt	
101249	147		Women's Flame-Resistant Signature Denim Jean	
101392	121		Flame-Resistant Extremes® Arctic Hood	
101392	145		Flame-Resistant Extremes® Arctic Hood	
101572	137		Flame-Resistant Snap-Front Shirt	•
101575	125		Flame-Resistant Portage Jacket	•
101576	140		Flame-Resistant Force Rugged Flex™ Quarter-Zip Fleece	•
101577	141		Flame-Resistant Force Rugged Flex™ Hooded Fleece	•
101578	143		Flame-Resistant Fleece Hat	
101579	142		Flame-Resistant 2-in-1 Fleece Hat	
101580	143		Flame-Resistant Fleece Gaiter	
101618	122		Flame-Resistant Duck Traditional Coat / Quilt-Lined	•
101620	127		Flame-Resistant Duck Coverall / Quilt-Lined	•
101621	122		Flame-Resistant Duck Active Jac / Quilt-Lined	•
101622	123		Flame-Resistant Midweight Active Jac / Quilt-Lined	•

STYLE NUMBER REFERENCE

Style #	Page #	Core	Flame-Resistant <i>(continued)</i>	Big & Tall
101623	123		Flame-Resistant Duck Bomber Jacket / Quilt-Lined	•
101624	124		Flame-Resistant Midweight Canvas Dearborn Jacket / Quilt-Lined	•
101625	123		Flame-Resistant Lanyard Access Jacket / Quilt-Lined	•
101626	126		Flame-Resistant Duck Bib Overall / Quilt-Lined	•
101627	127		Flame-Resistant Duck Bib Overall / Unlined	•
101628	126		Flame-Resistant Striped Duck Bib Overall / Quilt-Lined New	•
101629	148		Women's Flame-Resistant Women's Midweight Canvas Active Jac	
101633	126		Flame-Resistant Midweight Bib Overall / Quilt-Lined	•
101695	122		Flame-Resistant Striped Duck Traditional Coat / Quilt-Lined New	•
101698	135		Flame-Resistant Force Cotton Hybrid Shirt New	•
101699	133		Flame-Resistant Striped Force Cotton Long-Sleeve T-Shirt New	•
101700	139		Flame-Resistant Striped Klondike Sweatshirt New	•
101701	141		Flame-Resistant Force Rugged Flex™ Graphic Fleece New	•
101702	138		Flame-Resistant Thermal-Lined Sweatshirt New	•
101703	127		Flame-Resistant Striped Duck Bib Overall / Unlined New	•
101705	128		Flame-Resistant Striped Coverall New	•
101814	130		Flame-Resistant Rugged Flex™ Jean – Straight Traditional Fit New	•
101951	139		Flame-Resistant Klondike Hood New	

Style #	Page #	Core	High-Visibility / Color-Enhanced	Big & Tall
100493	150		Force Color-Enhanced Short-Sleeve T-Shirt	•
100494	150		Force Color-Enhanced Long-Sleeve T-Shirt	•
100495	150		Force High-Visibility Short-Sleeve Class 2 T-Shirt	•
100496	151		Force High-Visibility Long-Sleeve Class 3 T-Shirt	•
100497	153		High-Visibility Class E Waterproof Pant	•
100499	152		High-Visibility Class 3 Waterproof Jacket	•
100501	151		High-Visibility Class 2 Vest	•
100503	151		High-Visibility Zip-Front Class 3 Sweatshirt	•
100504	152		High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt	•
100787	152		High-Visibility Class 3 Sherwood Jacket	•
100793	154		Color Enhanced Beanie	
100795	154		Color Enhanced Fleece 2-in-1 Hat	
101694	153		High-Visibility Striped Duck Traditional Coat / Quilt-Lined New	•
101696	153		High-Visibility Striped Duck Bib Overall / Arctic Quilt-Lined New	•

Reversible

Rain Defender®
durable water repellent

Lightweight, durable
CORDURA® fabric

Realtree® Xtra



101740-820

WOODSVILLE JACKET



CORDURA® is a trademark of INVISTA for durable fabric.

NEW PRODUCTS

NEW Force Camo
Equator Jacket 101566

Page 10



NEW Quick Duck® Camo
Traditional Jacket 101444

Page 18



NEW Quick Duck®
Pineville Jacket 100724

Page 19



NEW Quick Duck®
Elkheart Parka 101682

Page 19



NEW Quick Duck®
Camo Vest 101686

Page 20



NEW Denwood Jacket 101739

Page 20



NEW Workman Jacket 101742

Page 21



NEW Woodsville Jacket 101740

Page 22



NEW Canyon Coat 101683

Page 26



NEW PRODUCTS

NEW Knoxville Vest 101687

Page 30



NEW Camo Sierra Jacket 101229

Page 32



NEW Relaxed-Fit Holter Jean 101483

Page 40



NEW Straight/Traditional-Fit Elton Jean 101496

Page 40



NEW Relaxed-Fit Double-Front Washed Logger 101609

Page 45



NEW Washed-Duck Relaxed-Fit Dungaree 101710

Page 55



NEW Double Barrel Bib Overalls 101813

Page 64



NEW Hubbard Sherpa-Lined Shirt Jac 101752

Page 74



NEW Force Reydell Shirt Jac 101753

Page 74



NEW PRODUCTS

NEW Force Reydell
Long-Sleeve Shirt 101754

Page 75



NEW Force Mandan Plaid
Long-Sleeve Shirt 101745

Page 75



NEW Foreman Solid
Long-Sleeve Work Shirt 101554

Page 76



NEW Foreman Solid
Short-Sleeve Work Shirt 101555

Page 76



NEW Hubbard Plaid Shirt 101749

Page 77



NEW Trumbull Plaid Shirt 101747

Page 77



NEW Bellevue
Long-Sleeve Shirt 101750

Page 78



NEW Fort Plaid
Long-Sleeve Shirt 101756

Page 78



NEW Force Cotton Delmont
Camo Long-Sleeve T-Shirt 101767

Page 84



NEW PRODUCTS

NEW Workwear Graphic Camo
1889 Long-Sleeve T-Shirt 101771

Page 89



NEW Workwear Graphic Branded C
Long-Sleeve T-Shirt 101777

Page 91



NEW Workwear Graphic Distressed
Saw Long-Sleeve T-Shirt 101778

Page 91



NEW Maddock Graphic
Hunted Long-Sleeve
Pocket T-Shirt 101768

Page 91



NEW Maddock Graphic Dog
and Field Long-Sleeve
Pocket T-Shirt 101769

Page 92



NEW Maddock Graphic
Made To Last Pulley
Long-Sleeve T-Shirt 101770

Page 92



NEW Wind Fighter™
Sweatshirt 101759

Page 94



NEW Rain Defender® Paxton
Heavyweight Hooded Sleeve
Graphic Sweatshirt 101760

Page 96



NEW Houghton Midweight Camo
Hood Lined Sweatshirt 101758

Page 99



NEW PRODUCTS

NEW Base Force® Cool Weather Crewneck Top 101824

Page 102



NEW Base Force® Cool Weather Bottom 101825

Page 102



NEW Force Lewisville Camo Hat 101802

Page 106



NEW Force Camo Helmet Liner 101806

Page 106



NEW Force Griggs Fleece Visor Cap 101808

Page 107



NEW Malone Stripe Hat 101804

Page 109



NEW Marshfield Hat 101809

Page 111



NEW Woodworth Cap 101811

Page 114



NEW Monroe Cap 101810

Page 114



NEW PRODUCTS

NEW Napper Pad 101801
Page 117



NEW Carhartt Blanket 101800
Page 117



NEW Flame-Resistant Striped Duck
Traditional Coat / Quilt-Lined 101695
Page 122



NEW Flame-Resistant Striped Duck
Bib Overall / Quilt-Lined 101628
Page 126



NEW Flame-Resistant Striped
Duck Bib Overall / Unlined 101703
Page 127



NEW Flame-Resistant
Striped Coverall 101705
Page 128



NEW Flame-Resistant
Rugged Flex™ Jean –
Straight Traditional Fit 101814
Page 130



NEW Flame-Resistant
Striped Force Cotton
Long-Sleeve T-Shirt 101699
Page 133



NEW Flame-Resistant
Force Cotton Hybrid Shirt 101698
Page 135



NEW PRODUCTS

NEW Flame-Resistant Thermal-Lined Sweatshirt 101702

Page 138



NEW Flame-Resistant Striped Klondike Sweatshirt 101700

Page 139



NEW Flame-Resistant Klondike Hood 101951

Page 139



NEW Flame-Resistant Force Rugged Flex™ Graphic Fleece 101701

Page 141



NEW High-Visibility Striped Duck Traditional Coat / Quilt-Lined 101694

Page 153



NEW High-Visibility Striped Duck Bib Overall / Arctic Quilt-Lined 101696

Page 153



Storm Defender®
waterproof breathable

Fights odors

Realtree® Xtra

FastDry® technology
wicks away sweat



101566-977

FORCE CAMO EQUATOR JACKET



Force Equator Jacket

101089

5-ounce, 100% polyester shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish all bonded to polyester mesh interior · FastDry® technology wicks away sweat for comfort and fights odor with anti-odor finish · Rugged Flex™ technology for ease of movement · Full taped waterproof seams · Specially designed back vent for additional breathability · Attached hood with draw-cord adjuster · Two lower-front pockets with zipper closure and reflective detailing · Hook-and-loop adjustable cuffs · Draw-cord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches

029

001

Style #/Color
101089-029/Shadow
101089-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•

REGULAR



FORCE Carhartt



NEW Camo Force Equator Jacket

101566

5-ounce, 100% polyester shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish all bonded to polyester mesh interior · FastDry® technology wicks away sweat for comfort and fights odor with anti-odor finish · Rugged Flex™ technology for ease of movement · Full taped waterproof seams · Specially designed back vent for additional breathability · Attached hood with draw-cord adjuster · Two lower-front pockets with zipper closure · Hook-and-loop adjustable cuffs · Draw-cord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches

977

Style #/Color
101566-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•

REGULAR



FORCE Carhartt

Force Equator Pant

101564

Three-layer, polyester shell with 4-way stretch and Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish all bonded to polyester mesh interior · Fast Dry® technology wicks away sweat for comfort and fights odor with anti-microbial finish · Full taped waterproof seams · Elastic waistband with draw-cord and innovative flat-lock adjusters · Right-back pocket with zipper closure · Front and back hem double layer kick-panel with reflective detailing · Ankle-to-knee leg zippers with storm flaps · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches

001

Style #/Color
101564-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



Shoreline Vapor Jacket

101570

4.8-ounce, 100% nylon shell with Storm Defender® 2.5-layer waterproof breathable membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · Attached hood · Innovative flat-lock hood adjustment · Full-length front zipper with outer and inner storm flaps · Chest pocket with zippered closure covered by a welt · Two lower-front covered slash pockets with zipper closures · Hook-and-loop adjustable cuffs · Triple-stitched main seams · Back length: Large Regular: 30.25 inches; Large Tall: 32.25 inches

001 010 062 348

Style #/Color
101570-001/Black
101570-010/Charcoal/Shadow
101570-062/Black/Dark Khaki Digi Camo
101570-348/Bronze Green/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Shoreline Vapor Pant

101568

4.8-ounce, 100% nylon shell with Storm Defender® 2.5-layer waterproof breathable membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · Elastic waistband with draw cord and innovative flat-lock adjusters · Right-back pocket with zipper closure · Chap-style double-front construction · Ankle-to-knee leg zippers with storm flaps and gusseted openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches

001

Style #/Color
101568-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



RAINWEAR



Shoreline Jacket

J162

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with draw-cord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic draw-cord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

001	307
-----	-----

Style #/Color
J162-001/Black
J162-307/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Camo Shoreline Jacket

101090

7.3-ounce, camo-printed, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with draw-cord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic draw-cord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color
101090-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Shoreline Pant

B216

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · Polyester mesh lining, nylon taffeta lining from the knee down · Elastic waistband with hook-and-loop side adjusters · Chap-style double-front construction · Double knees with cleanout openings that accommodate knee pads · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches

001

Style #/Color
B216-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Shoreline Bib Overalls

100735

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish · Fully-taped waterproof seams · Polyester mesh lining; nylon taffeta lining from the knee down · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Left-leg hammer loop · Two reinforced back pockets; one patch pocket and one with waterproof zipper closure · Chap-style double-front construction · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 32 inches; Large Tall: 34 inches

001

Style #/Color
100735-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Camo Shoreline Bib Overalls

101498

7.3-ounce, camo-printed, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · Polyester mesh lining; nylon taffeta lining from the knee down · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Left-leg hammer loop · Two reinforced back pockets; one patch pocket and one with waterproof zipper closure · Chap-style double-front construction · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 32 inches; Large Tall: 34 inches

977

Style #/Color
101498-977//Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



RAINWEAR



Mayne Coat

101076

.35 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Attached hood with adjustable draw-cord closure · Double-front storm placket with inside and outside snap closures · Two lower-front pockets with hook-and-loop closures · Hook-and-loop adjustable cuffs · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches

300	701
-----	-----

Style #/Color
101076-300/Green
101076-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•		REGULAR
		•	•	•	•			TALL



Mayne Bib Overalls

101075

.35 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable suspenders with buckle closure · Snap-adjustable waist and leg openings · Reversible front-to-back design · Inseam: Large Regular: 30 inches; Large Tall: 32 inches

300	701
-----	-----

Style #/Color
101075-300/Green
101075-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•		REGULAR
		•	•	•	•			TALL

Surrey Coat

100100

.50 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Snap-detachable hood with adjustable draw-cord closure · Double-front storm placket with inside and outside snap closures · Left-chest pocket with hook-and-loop closure · Two lower-front pockets with hook-and-loop closures · Neoprene inner-sleeve cuffs · Reinforced elbows · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches

300	701	800
-----	-----	-----

Style #/Color
100100-300/Green
100100-701/Yellow
100100-800/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Surrey Bib Overalls

100101

.50 mm, polyester-backed PVC (polyvinyl chloride) fabric · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable suspenders with buckle closure · Inside bib pocket with zipper closure · Snap-adjustable waist and leg openings · Chap-style double-front · Reinforced seat · Inside knee pad pockets with hook-and-loop closures · Adjustable-length inseams with cut-off seams · Inseam: Large Regular: 30 inches; Large Tall: 32 inches

300	701	800
-----	-----	-----

Style #/Color
100101-300/Green
100101-701/Yellow
100101-800/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



RAINWEAR



Medford Coat

100249

.55 mm, 100% polyester knit fabric with a PU (polyurethane) coating · Rugged Flex™ durable stretch technology for ease of movement · Waterproof · Heat-sealed seams · Major seams are also sewn · Attached hood that rolls away into collar · Full-length front zipper with outer and inner storm flaps and snap-closure · Two large lower-front pockets with hook-and-loop closures · Media port to inner garment · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches

001

Style #/Color
100249-001/Black

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	REGULAR
		●	●	●	●	●	●	●	TALL



Medford Pant

100250

.55 mm, 100% polyester knit fabric with a PU (polyurethane) coating · Rugged Flex™ durable stretch technology for ease of movement · Waterproof · Heat-sealed seams · Major seams are also sewn · Elastic waistband with draw-cord and barrel-lock adjusters · Reinforced double-knees and seat · Snap-adjustable leg openings · Inseam: Large Regular: 31 inches; Large Tall: 33 inches

001

Style #/Color
100250-001/Black

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	●	REGULAR
		●	●	●	●	●	●	●	TALL



Quick Duck® Harbor Jacket

101442

10-ounce, 60% cotton/40% polyester canvas with Storm Defender® waterproof breathable membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · Attached hood with tunneled draw-cord closure · Full length center-front zipper with inner and outer storm flaps with snap closure · Two chest-map pockets with YKK® Aquaguard® zippers and welt coverage · Left-chest pocket with media port to inner garment · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Two lower-front pockets with welded overlay tape and YKK® Aquaguard® zippers · Angled cuff openings with interior storm cuff and hook-and-loop adjuster · Carstrong™ reinforced cuffs and bottom hem · Tunneled draw-cord adjustable hem · Drop tail · Pleated elbows · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches

001

209

Style #/Color
101442-001/Black
101442-209/Dark Canyon Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
		●	●	●	●	●	●	TALL

Rain Defender®
durable water repellent

Rugged Flex™
stretch technology
for ease of movement

Wind Fighter™
tames the wind

Bonded grid texture fleece



101739-001

DENWOOD JACKET

OUTERWEAR



Quick Duck® Jefferson Traditional Jacket

101492

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water-repellent finish · 30% lighter and ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Two-way, center-front zipper with inner storm flap · Mock-neck collar with zip-through · Two chest pockets with flaps and snap closures · Two large lower-front pockets · Two inside pockets · Left-chest interior pocket · Pleated elbows · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Adjustable hem · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches

001	307	022	908	820
		NEW		NEW

Style #/Color
101492-001/Black
101492-307/Olive
101492-022/Charcoal
101492-908/Canyon Brown
101492-820/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

3M
Thinsulate
INSULATION

3M and Thinsulate are trademarks of 3M.



NEW Quick Duck® Camo Traditional Jacket

101444

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water-repellent finish · 30% lighter and ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Two-way, center-front zipper with inner storm flap · Mock-neck collar with zip-through · Two chest pockets with flaps and snap closures · Two large lower-front pockets · Two inside pockets · Left-chest interior pocket · Pleated elbows · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Adjustable hem · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches

977

Style #/Color
101444-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

3M
Thinsulate
INSULATION

Quick Duck® Jefferson Active Jac

101493

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water-repellent finish · 30% lighter and ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Attached quilt-lined hood with draw-cord closure · Map pocket on left-chest · Two inside pockets · Left-chest interior pocket with media port to inner garment · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches

001	908	307
-----	-----	-----

Style #/Color
101493-001/Black
101493-908/Canyon Brown
101493-307/Olive

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

3M
Thinsulate
INSULATION

3M and Thinsulate are trademarks of 3M.



Quick Duck® Livingston Jacket

101441

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water-repellent finish · Fleece lining over 80g 3M™ Thinsulate™ Insulation in body; nylon taffeta quilted to 80g 3M™ Thinsulate™ Insulation in sleeves · Full-length center front zipper with inside storm flap · Snap-on/detachable hood with draw-cord adjuster · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Media port to inner garment · Left-chest pocket · Pleated elbows · Snap-adjustable cuffs · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

001	909	022
		NEW

Style #/Color
101441-001/Black
101441-909/Dark Coffee
101441-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

3M and Thinsulate are trademarks of 3M.

3M
Thinsulate
INSULATION



NEW Quick Duck® Pineville Jacket

100724

11.4-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® canvas bonded to fleece interior · Rain Defender® durable water-repellent finish · Wind Fighter™ technology tames the wind · Mock-neck collar with zip thru · Left-chest map pocket with zipper closure · Hook-and-loop adjustable cuffs · Two lower-front pockets with zipper closures · Adjustable draw-cord waist · Drop tail · Triple-stitched main seems · Back Length: Large Regular: 29 inches; Large Tall: 31 inches

001

Style #/Color
100724-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NEW Quick Duck® Elkheart Parka

101682

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water-repellent finish · Work lighter, work smarter, 30% lighter than sandstone, but ounce-for-ounce just as tough · Nylon lining with quilted 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Sherpa lined back panel in body and hood · Attached hood with volume adjustment · Two-way center front zipper with inner storm flap · Two chest pockets with flaps and snap closures · Two large lower-front double pockets with top and side entry · One interior pocket · Left-chest interior pocket · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Draw-cord adjustable waist · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 32 inches; Large Tall: 34 inches

001	307
-----	-----

Style #/Color
101682-001/Black/Charcoal accents
101682-307/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

3M and Thinsulate are trademarks of 3M.

3M
Thinsulate
INSULATION



OUTERWEAR



Quick Duck® Jefferson Vest

101494

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water-repellent finish · Work lighter, work smarter, 30% lighter than sandstone, but ounce-for-ounce just as tough · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation · Two way center front zipper with inner storm flap, mock neck collar with zip-through · Two large lower-front pockets · Two inside pockets · Left-chest pocket · Adjustable hem · Drop tail · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches

001	908	022
		NEW

Style #/Color
101494-001/Black
101494-908/Canyon Brown
101494-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

3M
Thinsulate
INSULATION

3M and Thinsulate are trademarks of 3M.



NEW Quick Duck® Camo Vest

101686

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water-repellent finish · Work lighter, work smarter, 30% lighter than sandstone, but ounce-for-ounce just as tough · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation · Two way center front zipper with inner storm flap, mock neck collar with zip-through · Two large lower-front pockets · Two inside pockets · Left-chest pocket · Adjustable hem · Drop tail · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches



Style #/Color
101686-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

3M
Thinsulate
INSULATION



NEW Denwood Jacket

101739

8-ounce, 90% nylon/10% spandex, bonded to 100% poly grid textured fleece · Rugged Flex™ durable stretch technology for ease of movement · Rain Defender® durable water repellent finish · Wind Fighter™ technology tames the wind · Left chest map pocket · Two lower front pockets with zipper closure · Hook-and-loop adjustable cuffs · Mock-neck collar · Center-front zipper with chin protector · Adjustable draw-cord bottom hem · Easy grip zipper pulls · Back length: Large Regular: 28 inches; Large Tall: 30 inches

001	010	820

Style #/Color
101739-001/Black
101739-010/Charcoal/Shadow accents
101739-820/Blaze Orange/Charcoal accents

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

NEW Workman Jacket

101742

7.3-ounce, 100% poly fleece · Polartec® abrasion resistant fleece · Rain Defender® durable water-repellent finish · Rugged Flex™ durable stretch technology for ease of movement · Wind resistant · Mock-neck collar · Center front storm flap with chin protector · Left-chest map pocket · Two lower front pockets with zipper closures · Back length: Large Regular: 28 inches; Large Tall: 30 inches

001

316

Style #/Color
101742-001/Black
101742-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Crowley Jacket

101299

13.7-ounce, 90% nylon/10% spandex with 94% polyester/6% spandex backing · Rain Defender® durable water-repellent finish · Wind Fighter™ technology tames the wind · Rugged Flex™ technology for ease of movement · Mock-neck collar · Center-front zipper with chin protector · Left-chest pocket · Two lower-front pockets with zipper closures · Large interior document pocket · Hook-and-loop adjustable cuffs · Adjustable draw-cord bottom hem · Drop tail · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches

001

022

908

316

NEW

Style #/Color
101299-001/Black
101299-022/Charcoal
101299-908/Canyon Brown
101299-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Crowley Hooded Jacket

101300

13.7-ounce, 90% nylon/10% spandex with 94% polyester/6% spandex backing · Rain Defender® durable water-repellent finish · Wind Fighter™ technology tames the wind · Rugged Flex™ technology for ease of movement · Draw-cord adjustable hood · Center-front zipper with chin protector · Left-chest pocket · Two lower-front pockets with zipper closures · Large interior document pocket · Hook-and-loop adjustable cuffs · Adjustable draw-cord bottom hem · Drop tail · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches

001

022

Style #/Color
101300-001/Black
101300-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



OUTERWEAR



Gilliam Jacket

101443

1.75-ounce, 100% nylon Cordura® shell with Rain Defender® durable water-repellent finish
 · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket with media port to inner garment · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Hook-and-loop adjustable cuffs · Draw-cord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 27.5 inches; Large Tall: 29.5 inches



Style #/Color
 101443-001/Black/Burgundy accents with Shadow lining
 101443-988/Dark Cobalt/Golden accents with Shadow lining
 101443-316/Moss/Blaze Orange accents with Shadow lining

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Gilliam Vest

101448

1.75-ounce, 100% nylon Cordura® shell with Rain Defender® durable water-repellent finish
 · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket with media port to inner garment · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Draw-cord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 26.5 inches; Large Tall: 28.5 inches



Style #/Color
 101448-001/Black/Burgundy accents with Shadow lining
 101448-316/Moss/Blaze Orange accents with Shadow lining

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NEW Woodsville Jacket

101740

Reversible garment · Nylon Side 1.75-ounce, 100% nylon Cordura® quilted shell with Rain Defender® durable water-repellent finish · 60g poly insulation · Left-chest pocket with zipper closure · Lower pockets · Fleece Side: 3.9-ounce, 100% poly micro-fleece with AP Xtra Brown pattern · Two chest pockets with snaps and flap closures · Two large lower front pockets · Drop tail hem · Elastic cuff · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches



Style #/Color
 101740-001/Black/Camo lining
 101740-820/Blaze Orange/Camo lining

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Brookville Jacket

100727

3-ounce, 100% nylon with Rain Defender® durable water-repellent finish · Nylon lining quilted to 100g 3M™ Thinsulate™ Insulation · Attached hood with adjustable draw-cord closure · Two chest pockets with flaps and snap closure · Left-chest pocket with media port to inner garment · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Snap-adjustable cuffs · Draw-cord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

001	308	039
-----	-----	-----

3M
Thinsulate
INSULATION

Style #/Color
100727-001/Black/Yellow accents with Pewter lining
100727-039/Gravel/Black accents with Pewter lining
100727-308/Breen/Burnt Sienna with Pewter lining

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•				REGULAR
		•	•	•	•	•	•	•	

3M and Thinsulate are trademarks of 3M.



Brookville Vest

100740

3-ounce, 100% nylon with Rain Defender® durable water-repellent finish · Nylon lining quilted to 100g 3M™ Thinsulate™ Insulation · Mock-neck rib-knit baseball collar · Left-chest map pocket · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Two large lower-front pockets · Adjustable draw-cord waist · Drop tail · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

001	308	039
-----	-----	-----

3M
Thinsulate
INSULATION

Style #/Color
100740-001/Black/Yellow accents with Pewter lining
100740-039/Gravel/Black accents with Pewter lining
100740-308/Breen/Burnt Sienna with Pewter lining

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•				REGULAR
		•	•	•	•	•	•	•	

3M and Thinsulate are trademarks of 3M.



Rockford Jacket

100247

4.25-ounce 100% nylon oxford with Rain Defender® durable water-repellent finish · Polyester mesh lining in body, taffeta lining in sleeves · Attached hood with draw-cord adjuster · Two chest pockets with flaps and snap closure · Left-chest pocket with media port to inner garment · Two lower-front pockets · Inside pocket with hook-and-loop closure · Snap-adjustable cuffs · Draw-cord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 30.25 inches; Large Tall: 32.25 inches

001	308	476	310
-----	-----	-----	-----

Style #/Color
100247-001/Black
100247-308/Breen
100247-476/Dark Blue
100247-310/Bronze Green

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•				REGULAR
		•	•	•	•	•	•	•	TALL



OUTERWEAR

Duck Chore Coat

C001

12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Button-front closure · Two rivet-reinforced chest pockets · Inside pocket · Two rivet-reinforced, lower-front pockets · Split-back construction · Pleated bi-swing back · Metal rivets at vital stress points · Triple-stitched main seams · Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches



Style #/Color
C001-BLK/Black
C001-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL

Duck Traditional Coat

C003

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center-front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches



Style #/Color
C003-BLK/Black
C003-BRN/Carhartt Brown
C003-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL

Duck Detroit Jacket

J001

12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Inside pocket · Two lower-front pockets · Snap-adjustable cuffs and waist · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 26.25 inches; Large Tall: 28.25 inches



Style #/Color
J001-BLK/Black
J001-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL



Duck Traditional Jacket

J002

12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Brass center-front zipper plus storm flap with hook-and-loop closure · Two large lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 27 inches; Large Tall: 29 inches



Style #/Color
J002-BLK/Black
J002-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL



Quilted-Flannel-Lined Duck Active Jac

J140

12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color
J140-BLK/Black
J140-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL

J140-BLZ/Blaze Orange
J140-DNY/Dark Navy
J140-GVL/Gravel
J140-RED/Red

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL



Thermal-Lined Duck Active Jac

J131

12-ounce, firm-hand, 100% ring-spun cotton duck · Polyester thermal lining · Attached thermal-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color
J131-BRN/Carhartt Brown
J131-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL

J131DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL



OUTERWEAR



Duck Vest

V01

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color
V01-BLK/Black
V01-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

V01-BLZ/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	



NEW Canyon Coat

101683

12-ounce, 100% cotton sandstone duck · Brushed polyester quilted to mid-weight polyester lining in body; quilted-nylon lining in sleeves · Two way center front zipper with inner and outer storm flap and snap closure · Corduroy trimmed collar with under collar snaps for optional hood · Two chest pockets and left-chest map pocket, Two interior pockets · Two large lower-front double pockets with top entry and side hand warmer entry · Split at side seams with snap closure · Draw-cord adjustable waist · Inner sleeve rib-knit storm cuffs, Carstrong™ reinforced cuffs · Triple-stitched main seams · Back length: Large Regular: 33 inches; Large Tall: 35 inches



Style #/Color
101683-001/Black
101683-903/Frontier Brown

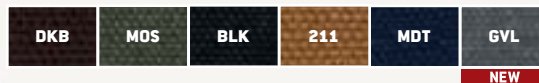
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Sandstone Traditional Coat

C26

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 30.5 inches; Large Tall: 32.5 inches



Style #/Color
C26-DKB/Dark Brown
C26-MOS/Moss
C26-BLK/Black
C26-211/Carhartt Brown
C26-MDT/Midnight
C26-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Ridge Coat

C61

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Contrasting-color collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches

DKB	BLK	FRB	GVL	MOS
NEW				

Style #/Color
C61-DKB/Dark Brown
C61-BLK/Black
C61-FRB/Frontier Brown
C61-GVL/Gravel
C61-MOS/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



Jackson Coat

C95

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Attached three-piece hood with draw-cord closure · Two chest pockets with vertical zip closures · Two lower pockets with hook-and-loop flap closures and separate side entry hand-warmer pockets · Two inside pockets · Drop tail · Internal waist draw-cord · Internal rib-knit storm cuffs · Triple-stitched main seams · Split back with pleated bi-swing · Back Length: Large Regular: 32.5 inches; Large Tall: 34.5 inches

DKB	BLK	MOS
NEW		

Style #/Color
C95-DKB/Dark Brown
C95-BLK/Black
C95-MOS/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



Quilted-Flannel-Lined Sandstone Active Jac

J130

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28.125 inches; Large Tall: 30.125 inches

DKB	211	MOS	BLK	FRB	GVL	MDT	LBR	PRT
		NEW						NEW

Style #/Color
J130-DKB/Dark Brown
J130-211/Carhartt Brown
J130-MOS/Moss
J130-BLK/Black
J130-FRB/Frontier Brown
J130-GVL/Gravel
J130-MDT/Midnight
J130-LBR/Light Brown
J130-PRT/Port

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



OUTERWEAR

Sierra Jacket

J141

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Attached sherpa-lined hood with draw-cord closure · Left-chest pocket with zipper closure · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Back length: Large Regular: 28 inches; Large Tall: 30 inches

DKB	MOS	BLK	211	GVL	LBR	029	PRT
	NEW					NEW	NEW

Style #/Color

J141-DKB/Dark Brown

J141-MOS/Moss/Black accents

J141-BLK/Black

J141-211/Carhartt Brown

J141-GVL/Gravel

J141-LBR/Light Brown

J141-029/Shadow/Black accents

J141-PRT/Port/Black accents

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL

Sandstone Hooded Multi-Pocket Jacket

J284

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Polyester twill-trimmed front placket and cuffs · Attached hood with adjustable draw-cord closure · Snap-front closure · Two inside pockets · Two chest pockets with flap and snap closure · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Pleated bi-swing back · Drop tail · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches.

BLK	GVL	FRB	MOS	LBR
				NEW

Style #/Color

J284-BLK/Black

J284-GVL/Gravel

J284-FRB/Frontier Brown

J284-MOS/Moss

J284-LBR/Light Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL

Chapman Jacket

100729

12-ounce, 100% cotton sandstone duck · Fleece lining over midweight-polyester insulation in body; nylon taffeta quilted to midweight-polyester insulation in sleeves · Full-length center front zipper with inside storm flap · Mock-neck rib-knit baseball collar · Attached hood with adjustable draw-cord closure · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Media port to inner garment · Left-chest map pocket · Left-chest patch pocket with pen stall · Angled rib-knit cuffs · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches

001	903	201	235	316
-----	-----	-----	-----	-----

Style #/Color

100729-001/Black

100729-235/Light Brown

100729-903/Frontier Brown

100729-316/Moss

100729-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL

Berwick Jacket

101230

12-ounce, 100% cotton sandstone duck · Fleece lining in body; nylon taffeta in sleeves
· Full-length center front zipper · Storm flap with snap closure · Self-collar with under-collar
snaps for optional hood · Two large lower-front pockets · Two inside pockets; one with zipper
closure and one with hook-and-loop closure · Two chest pockets with flap and snap closure
· Carstrong™ reinforced, snap-adjustable cuffs · Self-fabric reinforced drop tail · Pleated
bi-swing back · Triple-stitched main seams · Metal rivets at vital stress points · Back length:
Large Regular: 28.5 inches; Large Tall: 30.5 inches

211	001	316	235
		NEW	NEW

Style #/Color
101230-211/Carhartt Brown
101230-001/Black
101230-316/Moss
101230-235/Light Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Bankston Jacket

101228

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining
in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Two inside
pockets · Two lower-front pockets · Left-chest pocket · Pleated elbows · Triple-stitched
main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches

201	235	001	211	403
			NEW	NEW

Style #/Color
101228-201/Dark Brown
101228-235/Light Brown
101228-001/Black
101228-211/Carhartt Brown
101228-403/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Sandstone Detroit Jacket

J97

12-ounce, 100% cotton sandstone duck · Blanket lining in body, quilted-nylon lining in sleeves
· Contrasting-color collar · Left-chest pocket with zipper closure · Two lower-front pockets
· Inside pocket · Snap-adjustable cuffs and waist · Pleated bi-swing back · Triple-stitched
main seams · Back length: Large Regular: 25.5 inches; Large Tall: 27.5 inches

DKB	GVL	MOS	BLK	FRB
-----	-----	-----	-----	-----

Style #/Color
J97-DKB/Dark Brown
J97-GVL/Gravel
J97-MOS/Moss
J97-BLK/Black
J97-FRB/Frontier Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



OUTERWEAR



NEW Knoxville Vest

101687

12-ounce, 100% sandstone duck · Fleece lining in body and hood · Attached hood with draw-cord adjustment · Two inside pockets · Left chest map pocket · Two lower front pockets · Drop tail hem · Tripled-stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches

001	029	201
-----	-----	-----

Style #/Color
 101687-001/Black
 101687-029/Shadow/Black accents
 101687-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Chapman Vest

101231

12-ounce, 100% cotton sandstone duck · Fleece lining over midweight-polyester insulation · Snap-front closure · Corduroy-trimmed collar · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Left-chest map pocket · Drop tail · Triple-stitched main seams · Metal rivets at vital stress points · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches

001	235
-----	-----

Style #/Color
 101231-001/Black
 101231-235/Light Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Sandstone Vest

V02

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches

DKB	211	MDT	LBR	029
				NEW

Style #/Color
 V02-DKB/Dark Brown
 V02-211/Carhartt Brown
 V02-MDT/Midnight
 V02-LBR/Light Brown
 V02-029/Shadow

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Rugged Vest

V26

12-ounce, 100% cotton sandstone duck · Sherpa-lined · Two sherpa-lined lower-front pockets · Two inside pockets · Antique brass center-front zipper · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches

DKB	BLK	MOS	FRB	GVL	614
		NEW			NEW

Style #/Color
V26-DKB/Dark Brown
V26-BLK/Black
V26-MOS/Moss
V26-FRB/Frontier Brown
V26-GVL/Gravel
V26-614/Port

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL



Mock-Neck Vest

V33

12-ounce, 100% cotton sandstone duck · Sherpa lining · Map pocket on left-chest with zipper closure · Two large, sherpa-lined front pockets · Two inside pockets · Drop tail · Triple-stitched main seams · Back length: Large Regular 27.25 inches; Large Tall: 29.25 inches

DKB	GVL	355	211	239
		NEW		NEW

Style #/Color
V33-DKB/Dark Brown
V33-GVL/Gravel
V33-355/Moss/Black Lining
V33-211/Carhartt Brown
V33-239/Light Brown/Black Lining

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL



Thermal-Lined Camo Active Jac

J220

12-ounce, 100% cotton duck with camouflage pattern · Polyester thermal lining · Attached thermal-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color
J220-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
									REGULAR
									TALL



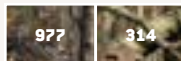
OUTERWEAR



Quilted-Flannel Lined Camo Active Jac

J221

12-ounce, 100% cotton duck with camouflage pattern · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw-cord closure · Two large lower-front pockets · Two inside pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color
J221-977/Realtree Xtra®
J221-314/Mossy Oak® Break-up Infinity®

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Made in the USA applies only to Realtree Xtra®



NEW Camo Sierra Jacket

101229

12-ounce, 100% cotton duck with Realtree Xtra® pattern · Sherpa lining in body, quilted-nylon lining in sleeves · Attached sherpa-lined hood with draw-cord closure · Left-chest pocket with zipper closure · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Made in the USA · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color
101229-977/Realtree Xtra®

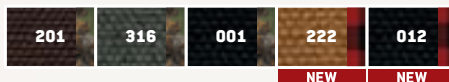
S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Huntsman Active Jac

101074

12-ounce, 100% cotton washed duck · Quilted-flannel lining with printed pattern in body, quilted-nylon lining in sleeves · Attached quilted-flannel-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color
101074-201/Dark Brown/Camo lining
101074-316/Moss/Camo lining
101074-001/Black/Camo lining
101074-222/Carhartt Brown/Dark Crimson Plaid lining
101074-012/Black/Blaze Orange Plaid lining

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Ripstop Active Jac100108

9.25-ounce, 100% cotton ripstop fabric · Nylon lining quilted to midweight-polyester insulation · Attached, midweight quilt-lined hood with draw-cord closure · Two inside pockets · Left-chest interior pocket with media port · Two large lower-front pockets · Security pocket on interior of left hand-warmer pocket · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28.125 inches; Large Tall: 30.125 inches

253	201	001
-----	-----	-----

Style #/Color
100108-253/Dark Khaki
100108-201/Dark Brown
100108-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



Flint Jacket100257

9.25-ounce, 100% cotton ripstop fabric · Lightweight poplin lining · Full-length front zipper with inner storm flap · Two chest pockets with flaps and snap closures; left pocket with media port opening to inner garment · Two interior pockets · Two poplin-lined lower-front pockets · Drop tail · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches

251	001	308
-----	-----	-----

Style #/Color
100257-251/Desert
100257-001/Black
100257-308/Breen

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



Sherpa-Lined Denim Jean JacketJ292

11.75-ounce, 100% cotton denim · Sherpa lining in body, quilted-nylon lining in sleeves · Spread collar · Button-front closure · Two chest pockets with flap and button closure · Two lower-front welt pockets · Button-adjustable cuffs and waistband · Back Length: Large Regular: 26.5 inches; Large Tall: 28.5 inches

ABL

Style #/Color
J292-ABL/Authentic Blue

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



OUTERWEAR



Twill Work Jacket

J293

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with Stain Breaker™ technology that releases stains · Midweight-quilt lining in body, nylon lining in sleeves · Spread collar · Inside pocket · Two lower-front pockets · Snap-adjustable cuffs · Pleated bi-swing back · Triple-stitched main seams · Back Length: Large Regular: 28 inches; Large Tall: 30 inches

BLK	NAVY	DKG
-----	------	-----

Style #/Color
J293-BLK/Black
J293-NAVY/Navy
J293-DKG/Dark Gray

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	



Yukon Coat

C55

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional A113 Extremes® Hood · Two chest pockets · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Inside draw cord at waist · Split-back construction · Pleated bi-swing back enhances movement · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches

BLK

Style #/Color
C55-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Yukon Active Jac

J133

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Attached, quilt-lined hood with adjustable draw cord closure · Two inside pockets · Two lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

BLK

Style #/Color
J133-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Stain Breaker® technology
releases stains

Permanent crease

Wrinkle resistant



B290 DKG

TWILL WORK PANT



Twill Work Pant

B290

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric
 · Releases stains with Stain Breaker™ technology · Permanent crease
 · Sits above the waist · Relaxed seat and thigh · Two back welt pockets with button closures · Straight leg opening

R

KHI	BLK	NAVY	DKG
-----	-----	------	-----

Style #/Color
 B290KHI/Khaki
 B290-BLK/Black
 B290-NAVY/Navy
 B290-DKG/Dark Gray

		WAIST																		
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	56	58
INSEAM	28																			
	30																			
	32																			
	34																			
	36																			



Twill Short-Sleeve Work Shirt

S223

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker™ technology · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Square bottom · Dyed-to-match buttons

NAVY	BLK	DKG	KHI
------	-----	-----	-----

Style #/Color
 S223-NAVY/Navy
 S223-BLK/Black
 S223-DKG/Dark Gray
 S223-KHI/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Twill Long-Sleeve Work Shirt

S224

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker™ technology · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Square bottom · Dyed-to-match buttons

BLK	DKG	KHI	NAVY
-----	-----	-----	------

Style #/Color
 S224-BLK/Black
 S224-DKG/Dark Gray
 S224-KHI/Khaki
 S224-NAVY/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



TWILL WORKWEAR



Twill Work Jacket

J293

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with Stain Breaker™ technology that releases stains · Midweight-quilt lining in body, nylon lining in sleeves · Spread collar · Inside pocket · Two lower-front pockets · Snap-adjustable cuffs · Pleated bi-swing back · Triple-stitched main seams · Back Length: Large Regular: 28 inches; Large Tall: 30 inches

BLK	NVY	DKG
-----	-----	-----

Style #/Color
J293-BLK/Black
J293-NVY/Navy
J293-DKG/Dark Gray

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Twill Cell Phone Work Short

B372

8.5 ounce, 65% polyester/35% cotton twill · Sits above the waist · Relaxed seat and thigh · Wrinkle-resistant fabric · Releases stains with Stain Breaker™ technology · Permanent crease · Cell phone pocket · Two back welt pockets with button closures · 13-inch inseam

BLK	KHI
-----	-----

Style #/Color
B372-BLK/Black
B372-KHI/Khaki

WAIST															
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	
		•	•	•	•	•	•	•	•	•	•	•	•		



Cell Phone
Pocket Detail

R

13

Sits at the waist

Relaxed seat and thigh

Stronger sewn-on-seam
belt loops

Ounce-for-ounce as durable
as 15-oz denim



101483-968

HOLTER JEAN

RELAXED FIT

JEAN AND WORKPANT FITS

Our pants fit the same, but the names have changed. We've consolidated our 5 fit names (Straight/Traditional/Relaxed/Original/Loose) into 3 fit names (Straight Traditional/Relaxed/Loose Original). We haven't changed the way any of our pants fit, just the names. Now, it's easier than ever to pick the pant that works hard for you.



STRAIGHT
TRADITIONAL



RELAXED



LOOSE
ORIGINAL



NEW Relaxed-Fit Holter Jean

101483

12.5-ounce, 82% cotton/18% polyester denim · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Ounce-for-ounce as durable as 15-ounce denim · Straight leg opening

R

980	968
-----	-----

Style #/Color
101483-980/Frontier
101483-968/Bedrock

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•	•	•	•	•	•	•	•	•	•			
	32		•	•	•	•	•	•	•	•	•	•	•			
	34			•	•	•	•	•	•	•	•	•	•			
	36				•	•	•	•	•	•						



NEW Straight/Traditional-Fit Elton Jean

101496

12.5-ounce, 82% cotton/18% polyester denim · Sits at the waist · Slim seat and thigh · Ounce-for-ounce as durable as 15-oz denim · Stronger sewn-on-seam belt loops · Straight leg opening

ST

420

Style #/Color
101496-420/Trailblazer

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•	•	•	•	•	•	•	•	•	•			
	32		•	•	•	•	•	•	•	•	•	•	•			
	34			•	•	•	•	•	•	•	•	•	•			
	36				•	•	•	•	•	•						

FIVE-POCKET & WORK JEANS

B320 Relaxed Straight Jean

B320

11.75-ounce, 100% cotton ring-spun denim · Sits slightly below the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

R

WTB

990

Style #/Color

B320-WTB/Weathered Blue

B320-990/Pioneer Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



B325 Loose/Original-Fit Straight-Leg Jean

B325

11.75-ounce, 100% cotton ring-spun denim · Sits slightly below the waist · Full seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

LO

LGB

WRB

Style #/Color

B325-LGB/Light Worn In Blue

B325-WRB/Worn In Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Relaxed-Fit Tipton Jean

100603

12-ounce, 100% cotton denim · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

R

468

Style #/Color

100603-468/Classic Wash

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Shaded sizes will have price upcharge.

FIVE-POCKET & WORK JEANS



Relaxed-Fit Rugged Flex™Linden Jean

100612

R

12-ounce, 99% cotton/1% spandex · Rugged Flex™ durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Right-leg cell phone pocket · Carstrong™-lined utility pocket · Reinforced kick panel · Stronger sewn-on-seam belt loops · Straight leg opening

423

Style #/Color
100612-423/Rustic Worn

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Straight/Traditional-Fit Straight-Leg Jean

B480

ST

15-ounce, 100% cotton denim · Sits at the waist · Slim seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

DPS LVB

Style #/Color
B480-DPS/Deepstone
B480-LVB/Light Vintage Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•				
	32				•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•	•				
	36					•	•	•		•	•								



Straight/Traditional-Fit Tapered-Leg Jean

B18

ST

15-ounce, 100% cotton denim · Sits above the waist · Slim seat and thigh · Stronger sewn-on-seam belt loops · Tapered leg opening

STW DST

Style #/Color
B18-STW/Stonewash
B18-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•	•	•	•	•	•	•	•	•	•		
	32				•	•	•	•	•	•	•	•	•	•	•	•	•		
	34			•	•	•	•	•	•	•	•	•	•	•					
	36					•	•	•		•	•	•							

FIVE-POCKET & WORK JEANS

Relaxed-Fit Straight-Leg Jean

B460

15-ounce, 100% cotton denim · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

R



Style #/Color

B460-DVB/Dark Vintage Blue

B460-LVB/Light Vintage Blue

B460-DPS/Deepstone

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



Relaxed-Fit Straight-Leg Jean

B160

15-ounce, 100% cotton denim · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

R



Style #/Color

B160-DST/Darkstone

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



Relaxed-Fit Tapered-Leg Jean

B17

15-ounce, 100% cotton denim · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Tapered leg opening

R



Style #/Color

B17-DST/Darkstone

B17-STW/Stonewash

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															
	38															



Shaded sizes will have price upcharge.

FIVE-POCKET & WORK JEANS



Relaxed-Fit Carpenter Jean

B171

R

15-ounce, 100% cotton denim · Sits at the waist · Relaxed seat and thigh
· Ruler pocket · Right-leg cell-phone pocket · Two hammer loops
· Stronger sewn-on-seam belt loops · Straight leg opening



Style #/Color
B171-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•		•	•	•	•	•	•				
	32			•	•	•	•	•		•	•	•	•	•	•				
	34			•	•	•	•	•		•	•	•	•	•	•				
	36					•	•	•		•	•								



Loose/Original-Fit Straight-Leg Jean

100066

LO

15 ounce, 100% cotton denim · Sits at the waist · Full seat and thigh
· Stronger sewn-on-seam belt loops · Straight leg opening



Style #/Color
100066-484/Deepstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•				
	32			•	•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•	•				
	36					•	•	•		•	•								



Relaxed-Fit Straight-Leg Jean / Flannel-Lined

B172

R

15-ounce, 100% cotton denim · 4.5-ounce, 100% cotton flannel lining · Sits above the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening



Style #/Color
B172DST/Darkstone

		W A I S T																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
I N S E A M	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
	34			•	•	•	•	•	•	•	•	•	•	•	•				
	36					•	•	•		•	•	•							

FIVE-POCKET & WORK JEANS

Relaxed-Fit Straight-Leg Jean / Fleece-Lined

B155

15-ounce, 100% cotton denim · 100% polyester black fleece lining · Sits above the waist
· Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

R

DST

Style #/Color
B155DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Loose/Original-Fit Work Dungaree

B13

11.75-ounce, 100% cotton washed denim · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

L0

DST

DPS

STW

Style #/Color
B13-DST/Darkstone
B13-DPS/Deepstone
B13-STW/Stonewash

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	28																		
	30																		
	32																		
	34																		
36																			



NEW Relaxed-Fit Double-Front Washed Logger

101609

15-ounce, 100% cotton washed denim · Sits at the waist · Relaxed seat and thigh
· Double front with clean openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

R

415

Style #/Color
101609-415/Dark Vintage Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Shaded sizes will have price upcharge.

FIVE-POCKET & WORK JEANS



 Loose/Original-Fit Double-Front Washed Logger B73

15-ounce, 100% cotton washed denim · Sits slightly above the waist · Full seat and thigh
· Double front with cleanout openings that accommodate knee pads
· Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

LO



Style #/Color
B73-DST/Darkstone

		WAIST																
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
INSEAM	30																	
	32																	
	34																	
	36																	



Loose/Original-Fit Signature Denim Dungaree B237

15-ounce, 100% cotton denim · Sits slightly above the waist · Full seat and thigh
· Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

LO



Style #/Color
B237-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	
INSEAM	30																		
	32																		
	34																		
	36																		



Loose/Original-Fit Double-Front Logger B07

15-ounce, rigid, 100% cotton denim · Sits above the waist · Full seat and thigh
· Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

LO



Style #/Color
B07DNM/Denim

		WAIST																	
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	
INSEAM	30																		
	32																		
	34																		
	36																		



Sits at the waist

Multiple tool pockets

Relaxed seat and thigh

Heavy hauling reinforced
back pockets

101710-211

WASHED DUCK RELAXED FIT DUNGAREE

JEAN AND WORKPANT FITS

Our pants fit the same, but the names have changed. We've consolidated our 5 fit names (Straight/Traditional/Relaxed/Original/Loose) into 3 fit names (Straight Traditional/Relaxed/Loose Original). We haven't changed the way any of our pants fit, just the names. Now, it's easier than ever to pick the pant that works hard for you.



STRAIGHT TRADITIONAL

- Slim seat and thigh



RELAXED

- Relaxed seat and thigh



LOOSE ORIGINAL

- Full seat and thigh



Tacoma Ripstop Pant

100274

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · Comfortable gusseted crotch · Right-leg cell phone pocket · Articulated knees enhance ease of movement · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · Straight leg opening



301	232	908
-----	-----	-----

Style #/Color
100274-301/Army Green
100274-232/Tan
100274-908/Canyon Brown

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•	•		•	•	•	•					
	32				•	•	•	•	•		•	•	•		•				
	34			•	•	•	•	•		•	•	•	•						
	36					•	•	•		•	•								

WORK PANTS

Force Tappen Cargo Pant

101148

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · FastDry® fabric technology that wicks away moisture for comfort · Stain Breaker™ technology releases stains · Comfortable gusseted crotch · Articulated knees enhance ease of movement · Hidden hook-and-loop back pocket flaps and cargo flaps · Stronger sewn-on-seam belt loops · Right leg zipper secured side cargo pocket · Straight leg opening

R

039	257	301	232
-----	-----	-----	-----

Style #/Color
101148-039/Gravel
101148-257/Yukon
101148-301/Army Green
101148-232/Tan

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



FORCE CARHARTT

Canvas Work Dungaree

B151

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Right-leg utility band · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

L0

LBR	TAN	DKH	FAT	BLK	DFE
-----	-----	-----	-----	-----	-----

Style #/Color
B151-LBR/Light Brown
B151-TAN/Tan
B151-DKH/Dark Khaki
B151-FAT/Fatigue
B151-BLK/Black
B151-DFE/Dark Coffee

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



Double-Front Canvas Work Dungaree

B195

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

L0

LBR

Style #/Color
B195-LBR/Light Brown

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



WORK PANTS



Canvas Khaki

B299

R

8.5-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh · Cell phone pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

GKH	MUS
-----	-----

Style #/Color
B299-GKH/Golden Khaki
B299-MUS/Mushroom

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•		
32			•	•	•	•	•	•	•	•	•	•	•	•		
34			•	•	•	•	•	•	•	•	•	•	•	•		
36				•	•	•	•	•	•	•	•	•	•	•		



Canvas Carpenter Jean

B159

LO

8.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Cell phone pocket and utility pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening

CHR	MUS	GKH	DMS	NAVY
-----	-----	-----	-----	------

Style #/Color
B159-CHR/Charcoal
B159-MUS/Mushroom
B159-GKH/Golden Khaki
B159-DMS/Dark Moss
B159-NAVY/Navy

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•		
32			•	•	•	•	•	•	•	•	•	•	•	•		
34			•	•	•	•	•	•	•	•	•	•	•	•		
36				•	•	•	•	•	•	•	•	•	•	•		



Twill Work Pant

B290

R

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker™ technology · Permanent crease · Sits above the waist · Relaxed seat and thigh · Two back welt pockets with button closures · Straight leg opening

KHI	BLK	NAVY	DKG
-----	-----	------	-----

Style #/Color
B290KHI/Khaki
B290-BLK/Black
B290-NAVY/Navy
B290-DKG/Dark Gray

	WAIST															
	28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52
INSEAM	28					•	•	•	•	•	•	•	•	•	•	•
30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
36				•	•	•	•	•	•	•	•	•	•	•	•	•

Rugged Cargo Pant

100272

9-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · Straight leg opening

R

253	967	039	301	232
-----	-----	-----	-----	-----

Style #/Color

100272-253/Dark Khaki
100272-967ic/Khaki Camo
100272-039/Gravel
100272-301/Army Green
100272-232/Tan

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Rugged Work Khaki

100095

9.25-ounce 100% cotton ring-spun peached twill · Sits at the waist
· Relaxed seat and thigh · Cell phone pocket on right leg · Two back welt pockets
· Stronger sewn-on-seam belt loops · Straight leg opening

R

253	909	285
-----	-----	-----

Style #/Color

100095-253/Dark Khaki
100095-909/Dark Coffee
100095-285/Field Khaki

		WAIST																		
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54	
INSEAM	30																			
	32																			
	34																			
	36																			



Washed Twill Dungaree

B324

9.25-ounce, 100% cotton ring-spun peached twill · Sits at the waist
· Relaxed seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop
· Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets
· Straight leg opening

R

DKH	ARG	DFE	BLK	FDK
-----	-----	-----	-----	-----

Style #/Color

B324-DKH/Dark Khaki
B324-ARG/Army Green
B324-DFE/Dark Coffee
B324-BLK/Black
B324-FDK/Field Khaki

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



WORK PANTS



Washed Twill Dungaree / Flannel-Lined

100070

R

9.25-ounce, 100% cotton ring-spun peached twill · 4.5-ounce, 100% cotton flannel lining · Sits at the waist · Relaxed seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

253

301

Style #/Color
100070-253/Dark Khaki
100070-301/Army Green

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•					
	36					•	•	•	•	•	•								

Lumberport Ripstop Pant

100610

R

9.25-ounce, 100% cotton ripstop fabric with Stain Breaker™ technology that releases stains and a Rain Defender® durable, water-repellent finish · Sits at the waist · Relaxed seat and thigh · Carstrong™ nylon-lined front ledge pockets · Removable Carstrong™ nylon utility pouch that can be secured on either right or left side · Right-leg Carstrong™ nylon utility pocket with multiple pockets built in · Durable nylon webbed utility band on pocket · Left-leg large capacity cargo pocket with secure cell phone pocket · Comfortable gusseted crotch · Reinforced Carstrong™ nylon kick panels · Fully articulated Carstrong™ nylon knee pad holders with cleanout · Bar tacks hold knee pads in place · Stronger sewn-on-seam belt loops · Straight leg opening

001

Style #/Color
100610-001/Black

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•		•	•	•	•	•					
	32			•	•	•	•	•		•	•	•	•	•					
	34			•	•	•	•	•		•	•	•	•	•					
	36					•	•	•		•	•								

Ripstop Cell Phone Pant

100634

R

9.25-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · Five-pocket styling · Comfortable gusseted crotch · Right-leg cell phone pocket · Stronger sewn-on-seam belt loops · Straight leg opening

251

316

001

Style #/Color
100634-251/Desert
100634-316/Moss
100634-001/Black

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•		•	•			•	•	•	•				
	32			•	•	•	•	•			•	•	•	•	•				
	34			•	•	•	•	•			•	•	•	•					
	36					•	•	•			•	•							

Ripstop Cargo Work Pant

B342

9.25-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · Carstrong™-lined front ledge pockets · Carstrong™-lined back pockets · Comfortable gusseted crotch · Double-front with cleanout openings for knee pads · Two large cargo pockets · Multiple utility pockets · Straight leg opening

R

DFE	MOS	BLK	DES
-----	-----	-----	-----

Style #/Color
B342-DFE/Dark Coffee
B342-MOS/Moss
B342-BLK/Black
B342-DES/Desert

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



Drill Double-Front Work Dungaree

B04

9.5-ounce, firm-hand, 100% cotton drill · Sits above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

LO

NAT

Style #/Color
B04-NAT/Natural

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



Weathered Duck 5-Pocket Pant

100096

12-ounce, 100% ring-spun cotton duck · Sits slightly below the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening

R

211	039
-----	-----

Style #/Color
100096-211/Carhartt Brown
100096-039/Gravel

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



WORK PANTS



Weathered Duck Double-Front Dungaree

100098

R

12-ounce, 100% cotton ring-spun duck · Sits at the waist · Relaxed seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

211

Style #/Color
100098-211/Carhartt Brown

	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30															
	32															
	34															
	36															



Camo Dungaree

B235

LO

12-ounce, 100% cotton duck · Realtree Xtra® camouflage pattern · Sits slightly above the waist · Full seat and thigh · Right-leg double-tool pocket · Left-leg hammer loop and ruler pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

977

Style #/Color
B235-977/Realtree Xtra®

	WAIST							
	30	32	33	34	35	36	38	40
INSEAM	30							
	32							
	34							
	36							



Firm Duck Double-Front Work Dungaree

B01

LO

12-ounce, firm-hand, 100% cotton ring-spun duck · Sits above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

BLK

BRN

MOS

GVL

Style #/Color
B01-BLK/Black
B01-BRN/Carhartt Brown
B01-MOS/Moss
B01-GVL/Gravel

	WAIST															
	28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52
INSEAM	30															
	32															
	34															
	36															

NEW Washed Duck Relaxed-Fit Dungaree

101710

12-ounce, 100% cotton ring-spun washed duck · Sits at the waist · Relaxed seat and thigh · Multiple tool pockets · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

R



Style #/Color
101710-211/Carhartt Brown
101710-316/Moss
101710-251/Desert

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Washed-Duck Work Dungaree

B11

12-ounce, 100% cotton ring-spun washed duck · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

LO



Style #/Color
B11-MOS/Moss
B11-BRN/Carhartt Brown
B11-BLK/Black
B11-DES/Desert
B11-PTB/Petrol Blue
B11-DKB/Dark Brown
B11-MDT/Midnight
B11-CBR/Canyon Brown

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Washed-Duck Double-Front Work Dungaree

B136

12-ounce, 100% cotton ring-spun washed duck · Sits slightly above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

LO



Style #/Color
B136-DKB/Dark Brown
B136-MOS/Moss
B136-BRN/Carhartt Brown
B136-BLK/Black
B136-GVL/Gravel

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



WORK PANTS

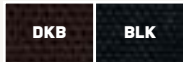


Sandstone Waist Overall / Quilt-Lined

B194

LO

12-ounce, 100% cotton sandstone duck · 100% nylon quilted to midweight polyester lining · Sits slightly above the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool utility pockets · Carstrong™ kick panels at bottom of leg openings · Heavy hauling reinforced back pockets · Full ankle-to-thigh leg zippers with protective wind flaps



Style #/Color
B194-DKB/Dark Brown
B194-BLK/Black

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Washed-Duck Work Dungaree / Flannel-Lined

B111

LO

12-ounce, 100% ring-spun cotton duck · 4.5-ounce, 100% cotton flannel lining · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening



Style #/Color
B111-BRN/Carhartt Brown
B111-MOS/Moss
B111-BLK/Black
B111-GVL/Gravel

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•	•					•	•				
	32				•	•	•	•	•				•	•	•	•			
	34			•	•	•	•	•		•	•	•	•						
	36					•	•	•		•	•								

Sits at the waist

Relaxed seat and thigh

Right leg cargo pocket
with cell phone storage
and pen stall

Stronger, sewn-on-the-seam
belt loops



100277-232

RUGGED CARGO SHORT

SHORTS

Tipton 5-Pocket Denim Short

101166

12-ounce, 100% cotton denim · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · 10-inch inseam

R

10

468

Style #/Color
101166-468/Classic Wash

WAIST															
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	

Ardmore Khaki Short

101167

8-ounce, 100% cotton canvas · Sits at the waist · Relaxed seat and thigh · Right leg cell phone pocket · Stronger sewn-on seam belt loops · 10-inch inseam

R

10

232

039

908

Style #/Color
101167-232/Tan
101167-039/Gravel
101167-908/Canyon Brown

WAIST															
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	

Washed Twill Dungaree Short

100245

9.25-ounce, 100% cotton ring-spun twill · Sits at the waist · Relaxed seat and thigh · Multiple tool utility pockets · Left-leg hammer loop · Stronger, sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam

R

10

285

301

909

253

Style #/Color
100245-285/Field Khaki
100245-301/Army Green
100245-909/Dark Coffee
100245-253/Dark Khaki

WAIST															
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	

Twill Cell Phone Work Short

B372

8.5 ounce, 65% polyester/35% cotton twill · Sits above the waist · Relaxed seat and thigh · Wrinkle-resistant fabric · Stain Breaker™ technology releases stains · Permanent crease · Cell phone pocket · Two back welt pockets with button closures · 13-inch inseam

R

13

BLK

KHI

Style #/Color
B372-BLK/Black
B372-KHI/Khaki

WAIST															
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	



Cell Phone Pocket Detail

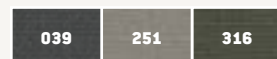
SHORTS

Ripstop Cell Phone Short

100276

9.25-ounce, 100% cotton ripstop fabric · Sits slightly above the waist · Full seat and thigh · Five-pocket styling · Comfortable gusseted crotch · Right-leg cell phone pocket · Stronger sewn-on-seam belt loops · 8.5-inch inseam

L0
8.5



Style #/Color
100276-039/Gravel
100276-251/Desert
100276-316/Moss

WAIST																
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50		



Lightweight-Denim Work Short

B28

11.75-ounce, 100% cotton denim · Sits slightly above the waist · Full seat and thigh · Left-leg hammer loop and ruler pocket · Right-leg double-tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam

L0
8.5



Style #/Color
B28DST/Darkstone
B28DPS/Deepstone

WAIST																
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50		



Tacoma Ripstop Short

100240

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · Comfortable gusseted crotch · Hidden metal snaps on back pocket flaps · Right-leg cell phone pocket · Stronger sewn-on-seam belt loops · 10-inch inseam

R
10



Style #/Color
100240-066/Asphalt
100240-301/Army Green
100240-232/Tan
100240-257/Yukon

WAIST																
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50		



Iconic Canvas Work Short

100280

7.5-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh · Stain Breaker™ technology releases stains · Comfortable gusseted crotch · Carstrong™-trimmed front pockets · Right-leg cell phone pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam

R
10



Style #/Color
100280-001/Black
100280-235/Light Brown
100280-232/Tan

WAIST																
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50		



SHORTS

Rugged Cargo Short

100277

8-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · 11-inch inseam

R

11

039	232	301	253
-----	-----	-----	-----

Style #/Color
100277-039/Gravel
100277-232/Tan
100277-301/Army Green
100277-253/Dark Khaki

WAIST												
28	29	30	31	32	33	34	36	38	40	42	44	46
•	•	•	•	•	•	•	•	•	•	•	•	•

Rugged Cargo Camo Short

100279

8-ounce, 100% cotton ring-spun canvas · Sits at the waist · Relaxed seat and thigh · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · 11-inch inseam

R

11

294	071
-----	-----

Style #/Color
100279-294/Rugged Khaki Camo
100279-071/Rugged Gray Camo

WAIST												
28	29	30	31	32	33	34	36	38	40	42	44	46
		•	•	•	•	•	•	•	•	•		

Canvas Work Short

B147

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Stain Breaker™ technology releases stains · Left-leg hammer loop and ruler pocket · Right-leg utility band and tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam

LO

10

FAT	DKH	TAN	LBR
-----	-----	-----	-----

Style #/Color
B147-FAT/Fatigue
B147-DKH/Dark Khaki
B147-TAN/Tan
B147-LBR/Light Brown

WAIST												
28	29	30	31	32	33	34	36	38	40	42	44	46
•	•	•	•	•	•	•	•	•	•	•	•	•

Washed-Duck Work Short

B25

12-ounce, 100% cotton ring-spun duck · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam

LO

8.5

DES	MOS
-----	-----

Style #/Color
B25-DES/Desert
B25-MOS/Moss

WAIST												
28	29	30	31	32	33	34	36	38	40	42	44	46
•	•	•	•	•	•	•	•	•	•	•	•	•



SHORTS

Denim Work Short

15-ounce, 100% cotton denim · Sits above the waist · Full seat and thigh · Left-leg hammer loop and ruler pocket · Right-leg double-tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam

STW

Style #/Color
B29-STW/Stonewash

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50

B29

L0

8.5



Canvas Cell Phone Work Short

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Stain Breaker™ technology releases stains · Left-leg hammer loop and ruler pocket · Right-leg cell phone pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam

LBR

TAN

PUT

NAVY

ARG

Style #/Color
B144-LBR/Light Brown
B144-TAN/Tan
B144-PUT/Putty
B144-NAVY/Navy
B144-ARG/Army Green

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50

B144

L0

8.5



Canvas Utility Short

8.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 11-inch inseam

CHR

GKH

Style #/Color
B278-CHR/Charcoal
B278-GKH/Golden Khaki

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50

B278

L0

11



Ripstop Cargo Work Short

9.25-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · Two Carstrong™-lined front-ledge pockets · Two large cargo pockets with flaps and snap closures · Two Carstrong™-lined back pockets · Multiple utility pockets · Comfortable gusseted crotch · Stronger sewn-on-seam belt loops · 11-inch inseam

MOS

DES

DFE

Style #/Color
B357-MOS/MossS
B357-DES/Desert
B357-DFE/Dark Coffee

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50

B357

R

11



SHORTS



Force Tappen Cargo Short

101168

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Relaxed seat and thigh · FastDry® technology wicks away sweat for comfort · Stain Breaker™ technology releases stains · Comfortable gusseted crotch · Hidden hook-and-loop back pocket flaps and cargo flaps · Stronger sewn-on-seam belt loops · Right-leg zipper secured side cargo pocket · 11-inch inseam

R

11

039	232	257
-----	-----	-----

Style #/Color
101168-039/Gravel
101168-232/Tan
101168-257/Yukon

WAIST														
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50



Carstrong™ durable
double front

Carstrong™ durable back leg
kick panels

Carstrong™ durable lined
front ledge pockets

Carstrong™ durable lined
back pockets



101813-211

DOUBLE BARREL BIB OVERALLS



NEW Double Barrel Bib Overalls

101813

12-ounce, 100% ring-spun cotton weathered duck · Carstrong™ durable reinforced double fronts · Carstrong™ durable back leg kick panels · Bib pocket with zipper closure · Adjustable front-elastic suspenders · Zipper fly · Two large front pockets · Two large cargo pockets · Carstrong™ durable lined front ledge pockets and back pockets · Left-leg hammer loop · Metal rivets at stress points · Triple-stitched main seams

211

Style #/Color
101813-211/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	30																	
	32																	
	34																	

BIB OVERALLS
& COVERALLS

 Duck Bib Overalls

R01

12-ounce, firm-hand, 100% cotton ring-spun duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color
R01BRN/Carhartt Brown

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60

R01-BLK/Black

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60



 Quilt-Lined Duck Bib Overalls

R02

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color
R02-BRN/Carhartt Brown
R02-BLK/Black

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60

R02DNY/Dark Navy

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60



 Arctic-Quilt-Lined Duck Bib Overalls

R03

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color
R03-BLK/Black
R03-BRN/Carhartt Brown

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60



Shaded sizes will have price upcharge.

BIB OVERALLS
& COVERALLS



Zip-To-Thigh Bib Overalls

R37

12-ounce, firm-hand, 100% ring-spun cotton duck · Adjustable front-elastic suspenders · Bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Left and right-leg hammer loops and ruler pockets · Long-wearing, chap-style double-front construction with cleanout bottoms that can accommodate knee pads · Ankle-to-thigh leg zippers · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color
R37-BRN/Carhartt Brown
R37-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
IN SEAM	30																	
	32																	
	34																	
	36																	



Quilt-Lined Zip-To-Thigh Bib Overalls

R41

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Hammer loops on the left and right legs · Chap-style double front construction · Double knees with cleanout bottoms that can accommodate knee pads · Ankle-to-hip leg zippers with storm flaps and snap closures · Cordura® back-leg kick panels · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color
R41-BRN/Carhartt Brown
R41-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
IN SEAM	28																	
	30																	
	32																	
	34																	



Zip-To-Waist Bib Overalls

R38

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Fully-insulated bib adds upper-body warmth · Two chest pockets with zipper closure · Full-length center-front zipper with storm flap and snap closure · Two large lower-front pockets · Hammer loops and ruler pockets on the right and left legs · Double knees with cleanout bottoms that can accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Two reinforced back pockets · Triple-stitched main seams



Style #/Color
R38-BLK/Black
R38-BRN/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
IN SEAM	28																	
	30																	
	32																	
	34																	

BIB OVERALLS
& COVERALLS

Duck Carpenter Bib Overalls

R28

12-ounce, firm-hand, 100% cotton ring-spun duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Attached, six-section carpenter nail apron · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Back brush loop and two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points

BLK	BRN
NEW	

Style #/Color
R28-BLK/Black
R28-BRN/Carhartt Brown

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60



Sandstone Bib Overalls

R06

12-ounce, 100% cotton sandstone duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Back brush loop and two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points

DKB	211
-----	-----

Style #/Color
R06-DKB/Dark Brown
R06-211/Carhartt Brown

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60



Quilt-Lined Sandstone Bib Overalls

R27

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to midweight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points

DKB	211	BLK	MOS
-----	-----	-----	-----

Style #/Color
R27-DKB/Dark Brown
R27-211/Carhartt Brown
R27-BLK/Black
R27-MOS/Moss

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60



Shaded sizes will have price upcharge.

BIB OVERALLS
& COVERALLS



Washed-Denim Bib Overalls

R07

11.75-ounce, 100% washed cotton denim · High back with adjustable suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams



Style #/Color
R07-DST/Darkstone

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60



Denim Bib Overalls

R08

11.75-ounce, rigid, 100% cotton denim · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams



Style #/Color
R08-DNM/Denim

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60



Quilt-Lined Camo Bib Overalls

101226

12-ounce, 100% cotton duck with Realtree® pattern · Nylon quilted to midweight-polyester insulation · Multiple tool and utility pockets · Hammer loop · Ankle-to-knee zippers with protective wind flaps · Double knees with cleanout bottoms that can accommodate knee pads · Triple stitched main seams · Metal rivets at vital stress points · Inseam: Large Short: 29 inches; Large Regular: 31 inches; Large Tall: 33 inches



Style #/Color
101226-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
								SHORT
								REGULAR
								TALL

BIB OVERALLS
& COVERALLS

Quick Duck® Jefferson Bib Overalls 101495

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water-repellent finish · 30% lighter and ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the legs · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accomodate knee pads · Reinforced-nylon leg-bottom kick panels · Ankle-to-thigh leg zippers with storm flaps · Triple-stitched main seams · Metal rivets at vital stress points · Inseam: Large Short: 29 inches; Large Regular: 31 inches; Large Tall: 33 inches

001

Style #/Color
101495-001/Black

3M and Thinsulate are trademarks of 3M.

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Yukon Zip-to-Waist Biberalls R33

Water-repellent, 1000-denier Cordura® nylon shell · Nylon lining quilted to arctic-weight-polyester insulation · Adjustable front-elastic suspenders · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Bar tacks at vital stress points

BLK

Style #/Color
R33-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM	28			•	•	•	•	•	•	•	•	•					
30			•	•	•	•	•	•	•	•	•	•					
32				•	•	•	•	•	•	•	•	•					
34				•	•	•	•	•	•	•	•	•					
36					•	•	•	•									



BIB OVERALLS
& COVERALLS



Quilt-Lined Duck Coveralls

X01

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two chest pockets with zipper closure · Rib-knit storm cuffs · Pleated elbows · Left-sleeve pencil slots · Full-length front zipper with storm flap and snap closure · Two large lower-front pockets · Right-leg hammer loop · Ankle-to-waist two-way leg zippers with storm flap and snap closure · Split back construction · Pleated bi-swing back · Triple-stitched main seams



Style #/Color
X01-BRN/Carhartt Brown

CHEST

34	36	38	40	42	44	46	48	50	52	54	56	58	60
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•

SHORT*
REGULAR*
TALL*

*See pages 158 & 159 for additional coverall sizing information.



Yukon Coveralls

X06

Water-repellent, 1000-denier Cordura® nylon shell · Nylon lining quilted to arctic-weight-polyester insulation · Under-collar snaps for optional A113 Extremes® Hood · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-waist, two-way leg zippers with storm flaps and snap closures · Triple-stitched main seams · Under-arm vents



Style #/Color
X06-BLK/Black

CHEST

34	36	38	40	42	44	46	48	50	52	54	56	58
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•

SHORT*
REGULAR*
TALL*

*See pages 158 & 159 for additional coverall sizing information.

Stain Breaker® technology
releases stains

Expandable chest pockets

Rugged Flex™
stretch technology
for ease of movement



101554-412

FOREMAN SOLID LONG-SLEEVE WORK SHIRT



PRIVATE
PROPERTY
TRESPASSING
ICE POND ICE
CUSTOMERS ONLY

WOVEN SHIRTS

Chatfield Ripstop Shirt Jac

101466

ORIGINAL FIT 9.25-ounce, 100% cotton ripstop · Quilt lining retains warmth · Matte black finish logo snaps throughout · Two chest pockets with rivet reinforcements · Interior pocket · Two-snap adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams

908	001	316
-----	-----	-----

Style #/Color
101466-908/Dark Coffee
101466-001/Black
101466-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



Weathered Canvas Shirt Jac

100590

ORIGINAL FIT 9-ounce, 100% cotton washed canvas · 4-ounce, 100% cotton flannel lining · Garment washed for soft finish · Antique-finish brass snaps throughout · Two chest pockets with rivet reinforcements · Interior Pocket · Bi-swing back for range of movement · Two-snap adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams

903	039	001	201	316
-----	-----	-----	-----	-----

Style #/Color
100590-903/Frontier Brown/Dark Brown plaid lining
100590-039/Gravel/Charcoal plaid lining
100590-001/Black/Charcoal plaid lining
100590-201/Dark Brown/Dark Brown plaid lining
100590-316/Moss/Moss plaid lining

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Wexford Camo Shirt Jac

101462

ORIGINAL FIT 10-ounce, 100% cotton canvas with Realtree Xtra® camouflage pattern · Quilt lining retains warmth · Antique-finish brass snaps throughout · Two chest pockets with rivet reinforcements · Interior pocket · Bi-swing back for range of movement · Two-snap adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams

977

Style #/Color
101462-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



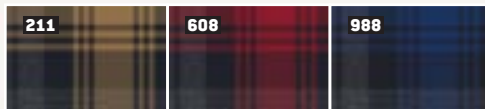
WOVEN SHIRTS



NEW Hubbard Sherpa-Lined Shirt Jac

101752

ORIGINAL FIT 8.25-ounce, 100% cotton ring-spun flannel · Sherpa lining · Antique nickel snaps throughout · Spread collar · Two chest pockets with flaps and snap closures · Interior chest pocket · Two-button adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams



Style #/Color
101752-211/Carhartt Brown
101752-608/Dark Crimson
101752-988/Dark Cobalt Blue

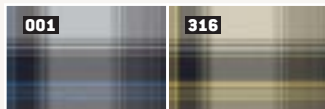
S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR



NEW Force ReydeLL Shirt Jac

101753

RELAXED FIT 4.5-ounce, 60% cotton/40% 37.5 polyester flannel · Fleece lining · Antique nickel snaps throughout · FastDry® technology wicks away sweat for comfort · Fights odors · Two easy entry chest pockets · Spread collar · Two snap adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt Force® labeling on back neck



Style #/Color
101753-001/Black
101753-316/Moss

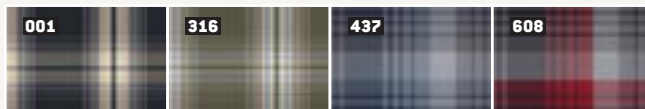
S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR



NEW Force ReydeLL Long-Sleeve Shirt

101754

RELAXED FIT 4.5-ounce 60% cotton/40% 37.5 polyester flannel · FastDry® technology wicks away sweat for comfort · Fights odors · Two easy-entry chest pockets · Spread collar · Two button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt Force® labeling at back neck



Style #/Color
101754-001/Black
101754-316/Moss
101754-437/Steel Blue
101754-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR

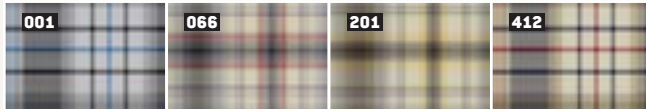


WOVEN SHIRTS

NEW Force Mandan Plaid Long-Sleeve Shirt

101745

RELAXED FIT 3.25-ounce, 72% cotton/28% nylon · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Two easy entry chest pockets · Button down collar · Two button adjustable cuffs with extended plackets · Carhartt Force® labeling on back neck



Style #/Color

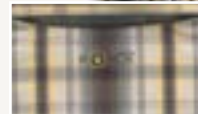
101745-001/Black

101745-066/Asphalt

101745-201/Dark Brown

101745-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR



Force Mandan Solid Long-Sleeve Shirt

101290

RELAXED FIT 3.25-ounce, 72% cotton/28% nylon ripstop · FastDry® technology wicks away sweat for comfort · Stain Breaker™ technology releases stains · Double-layer collar converts to stand-up collar for extra sun protection · Mesh-lined vent at center back facilitates flow-through ventilation · Two easy-entry chest pockets with left-chest zippered side-entry chest pocket · Two-button adjustable cuffs with extended plackets · Carhartt Force™ labeling at back neck



Style #/Color

101290-066/Asphalt

101290-253/Dark Khaki

101290-316/Moss

101290-437/Steel Blue

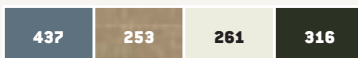
S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR



Force Mandan Solid Short-Sleeve Shirt

101178

RELAXED FIT 3.25-ounce, 72% cotton/28% nylon ripstop · FastDry® technology wicks away sweat for comfort · Stain Breaker™ technology releases stains · Double-layer collar converts to stand-up collar for extra sun protection · Mesh-lined vent at center back facilitates flow-through ventilation · Two easy-entry chest pockets with left-chest zippered side-entry pocket · Carhartt Force™ labeling at back of neck



Style #/Color

101178-437/Steel Blue

101178-253/Dark Khaki

101178-261/Sand

101178-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR



WOVEN SHIRTS



NEW Foreman Solid Long-Sleeve Work Shirt

101554

RELAXED FIT 5-ounce 98% cotton/2% spandex canvas · Stain Breaker® technology releases stains · Rugged Flex™ technology for ease of movement · Button down collar · Two expandable, pleated chest pockets with button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 100091

412	253	316	001
-----	-----	-----	-----

Style #/Color
101554-412/Navy
101554-253/Dark Khaki
101554-316/Moss
101554-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



NEW Foreman Solid Short-Sleeve Work Shirt

101555

RELAXED FIT 5-ounce 98% cotton/2% spandex canvas · Stain Breaker® technology releases stains · Rugged Flex™ technology for ease of movement · Button down collar · Two expandable, pleated chest pockets with button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 101157/100149

412	253	316	001
-----	-----	-----	-----

Style #/Color
101555-412/Navy
101555-253/Dark Khaki
101555-316/Moss
101555-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



Chamois Long-Sleeve Shirt

100080

ORIGINAL FIT 7.75-ounce, 100% cotton Portuguese chamois · Brushed on both sides for softness · Spread collar · Two chest pockets with flaps and button closures · Two button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams

614	913	201
-----	-----	-----

Style #/Color
100080-614/Port
100080-913/Worn Brown
100080-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•				REGULAR

WOVEN SHIRTS

Oakman Work Shirt

S09

ORIGINAL FIT 8-ounce, 100% cotton ring-spun sandstone twill · Micro-sanded and garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-needle stitched main seams

DKB	MOS	MRH	266	MDT	GVL
-----	-----	-----	-----	-----	-----

Style #/Color

S09-DKB/Dark Brown

S09-MOS/Moss

S09-MRH/Marsh

S09-266/Cottonwood

S09-MDT/Midnight

S09-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NEW Hubbard Plaid Shirt

101749

ORIGINAL FIT 8.25-ounce, 100% cotton ring-spun flannel · Spread collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color

101749-013/Black Heather

101749-026/Carbon Heather

101749-211/Carhartt Brown

101749-235/Light Brown

101749-248/Brown Heather

101749-387/Moss Heather

101749-608/Dark Crimson

101749-988/Dark Cobalt Blue

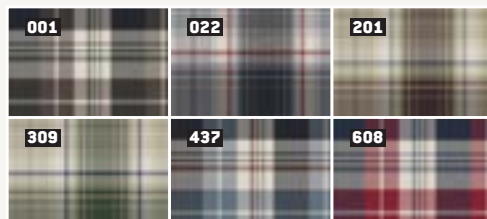
S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NEW Trumbull Plaid Shirt

101747

RELAXED FIT 5.5-ounce, 100% cotton ring-spun flannel · Button-down collar · Two chest pockets with button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color

101747-001/Black

101747-022/Charcoal

101747-201/Dark Brown

101747-309/Duffel Bag Green

101747-437/Steel Blue

101747-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



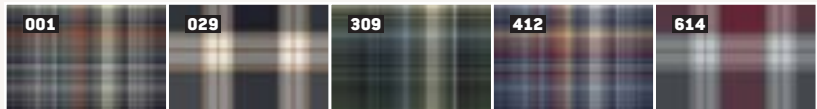
WOVEN SHIRTS



NEW Bellevue Long-Sleeve Shirt

101750

RELAXED FIT 5.5-ounce, 100% cotton poplin · Garment washed for a soft finish and reduced shrinkage · Stain Breaker® technology releases stains · Button-down collar · Left chest pocket · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color
101750-001/Black
101750-029/Shadow
101750-309/Duffel Bag Green
101750-412/Navy
101750-614/Port

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NEW Fort Plaid Long-Sleeve Shirt

101756

RELAXED FIT 4.5-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color
101756-001/Black
101756-066/Asphalt
101756-201/Dark Brown
101756-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Fort Solid Short-Sleeve Shirt

S200

RELAXED FIT 4.5-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color
S200-CBL/Blue Chambray
S200-499/Denim Blue Chambray
S200-256/Dark Tan Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

WOVEN SHIRTS

Fort Solid Long-Sleeve Shirt

S202

RELAXED FIT 4.5-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color

S202-CBL/Blue Chambray

S202-499/Denim Blue Chambray

S202-BKC/Black Chambray

S202-256/Dark Tan Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Washed Denim Work Shirt

100082

ORIGINAL FIT 8.75-ounce, 100% cotton denim · Spread collar · Two chest pockets with flaps and button closures · Two button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams



Style #/Color

100082-969/Rinsed Light Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



Ironwood Denim Work Shirt

100083

RELAXED FIT 9.5-ounce, 100% cotton denim · Pearl-colored snaps throughout · Spread collar · Front and back western-shaped yokes · Two chest pockets with flaps and snap closures · Left-pocket flap with pencil opening · Triple snap cuffs with extended plackets · Carhartt-strong triple-stitched main seams



Style #/Color

100083-497/Tumbled Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



WOVEN SHIRTS



Ironwood Twill Work Shirt

S209

RELAXED FIT 8.5-ounce, 100% cotton twill · Pearl-colored snaps throughout · Spread collar
· Front and back western-shaped yokes · Two chest pockets with flaps and snap closures
· Left-pocket flap with pencil opening · Triple-snap cuffs with extended plackets · Carhartt-
strong triple-stitched main seams



Style #/Color
S209-KHI/Khaki
S209-KBN/Khaki/Carhartt Brown
S209-KMS/Khaki/Moss
S209-967/Khaki/Camo

S	M	L	XL	2XL	3XL	4XL	5XL	
	•	•	•	•	•	•	•	REGULAR
		•	•	•	•			TALL

6.75-ounce durable
knit jersey

Side seams built to
minimize twisting



BACK OF SHIRT

101777-984

WORKWEAR GRAPHIC BRANDED C LONG-SLEEVE T-SHIRT

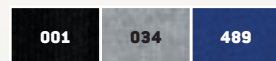
KNIT SHIRTS



Force Cotton Delmont Quarter-Zip

101452

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Quarter-zip collar with contrasting color necktape · Nylon coil zipper · Raglan sleeves increase range of motion · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve



Style #/Color
101452-001/Black
101452-034/Heather Gray*
101452-489/Nautical Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

*Heather Gray fiber content is 59% cotton/41% polyester.



Force Cotton Delmont Sleeve Graphic T-Shirt

101302

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on back neck · Carhartt logo printed on left sleeve



Style #/Color
101302-026/Carbon Heather*
101302-316/Moss
101302-489/Nautical Blue
101302-607/Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

*Carbon Heather fiber content is 60% polyester/40% cotton.



Force Cotton Long-Sleeve T-Shirt

100393

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve



Style #/Color
100393-034/Heather Gray*
100393-412/Navy
100393-001/Black
100393-026/Carbon Heather**
100393-316/Moss
100393-489/Nautical Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 59% cotton/41% polyester.

**Carbon Heather fiber content is 60% cotton/40% polyester.

KNIT SHIRTS

Force Cotton Short-Sleeve T-Shirt

100410

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve

412	001	034	316	489
607	800	026	723	438

Style #/Color

100410-412/Navy

100410-001/Black

100410-034/Heather Gray*

100410-316/Moss

100410-489/Nautical Blue

100410-607/Crimson

100410-800/Orange

100410-026/Carbon Heather**

100410-723/Mustard Yellow

100410-438/Cool Blue

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL



FORCE carhartt

*Heather Gray fiber content is 59% cotton/41% polyester.

**Carbon Heather fiber content is 60% cotton/40% polyester.

Force Cotton Delmont Non-Pocket Short-Sleeve T-Shirt

101055

RELAXED FIT 5.75 ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve

034	316	489	001
-----	-----	-----	-----

Style #/Color

101055-034/Heather Gray

101055-316/Moss

101055-489/Nautical Blue

101055-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•

REGULAR



FORCE carhartt

*Heather Gray fiber content is 59% cotton/41% polyester.

Force Cotton Short-Sleeve Henley

100413

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Henley collar with three-button front · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve

412	034	316
-----	-----	-----

Style #/Color

100413-412/Navy

100413-034/Heather Gray*

100413-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL



FORCE carhartt

*Heather Gray fiber content is 59% cotton/41% polyester.

KNIT SHIRTS



Force Cotton Delmont Graphic Short-Sleeve T-Shirt

101121

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Carhartt logo printed down left chest



Style #/Color
101121-034/Heather Gray*
101121-001/Black
101121-489/Nautical Blue
101121-723/Mustard Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR

*Heather Gray fiber content is 59% cotton/41% polyester.



NEW Force Cotton Delmont Camo Long-Sleeve T-Shirt

101767

RELAXED FIT 5.75-ounce, 55% cotton/45% polyester Realtree Xtra® plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve



Style #/Color
101767-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR



Force Cotton Delmont Camo Short-Sleeve T-Shirt

101543

RELAXED FIT 5.75-ounce, 55% cotton/45% polyester Realtree Xtra® plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve



Style #/Color
101543-977/Realtree Xtra®

S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR

KNIT SHIRTS

Workwear Pocket Long-Sleeve T-Shirt K126

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	BLK	HGY	CHR	ARG	DKB	HTG
PRT	BLS	ASH	ORG	984	600	
			NEW	NEW		

Style #/Color
K126-NAVY/Navy
K126-BLK/Black
K126-HGY/Heather Gray*
K126-CHR/Charcoal
K126-ARG/Army Green
K126-DKB/Dark Brown
K126-HTG/Hunter Green
K126-PRT/Port
K126-BLS/Bluestone
K126-ASH/Ash**
K126-ORG/Orange
K126-984/Stream Blue
K126-600/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

*Heather Gray fiber content is 90% cotton/10% polyester.
**Ash fiber content is 99% cotton/1% polyester.

Seasonal Colors (Order deadline is 3/2/15; shipping begins 7/1/15)

391	647	984
NEW	NEW	

Style #/Color
K126-391/Burnt Olive
K126-647/Chili



Workwear Pocket Long-Sleeve Henley K128

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit collar and cuffs · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	BLK	PRT	HGY	DKB
BLS	HTG	ARG	DES	

Style #/Color
K128-NAVY/Navy
K128-BLK/Black
K128-PRT/Port
K128-HGY/Heather Gray*
K128-DKB/Dark Brown
K128-BLS/Bluestone
K128-HTG/Hunter Green
K128-ARG/Army Green
K128-DES/Desert

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

*Heather Gray fiber content is 90% cotton/10% polyester.

Seasonal Color (Order deadline is 3/2/15; shipping begins 7/1/15)

647
NEW

Style #/Color
K128-647/Chili



KNIT SHIRTS



Workwear Pocket Short-Sleeve T-Shirt

K87

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	DES	BLK	HGY	BLS	CHR	HTG	984
DKB	PRT	ASH	ARG	600	ORG	BRN	WHT

Style #/Color

K87-NAVY/Navy	K87-DKB/Dark Brown
K87-DES/Desert	K87-PRT/Port
K87-BLK/Black	K87-ASH/Ash**
K87-HGY/Heather Gray*	K87-ARG/Army Green
K87-BLS/Bluestone	K87-600/Red
K87-CHR/Charcoal	K87-ORG/Orange
K87-HTG/Hunter Green	K87-BRN/Carhartt Brown
K87-984/Stream Blue	K87-WHT/White

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

*Heather Gray fiber content is 90% cotton/10% polyester.

**Ash fiber content is 99% cotton/1% polyester.



Workwear Pocket Short-Sleeve Henley

K84

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit collar · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	BLK	HTG	DES	HGY	BLS
ASH	PRT	ARG	DKB	984	

Style #/Color

K84-NAVY/Navy	K84-ASH/Ash**
K84-BLK/Black	K84-PRT/Port
K84-HTG/Hunter Green	K84-ARG/Army Green
K84-DES/Desert	K84-DKB/Dark Brown
K84-HGY/Heather Gray*	K84-984/Stream Blue
K84-BLS/Bluestone	

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

*Heather Gray fiber content is 90% cotton/10% polyester.

**Ash fiber content is 99% cotton/1% polyester.

KNIT SHIRTS

Camo Long-Sleeve T-Shirt

K285

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit with Realtree Xtra® camouflage pattern · Rib-knit collar and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on leatherette Carhartt label · Tagless neck label



Style #/Color
A285-977/Realtree Xtra®

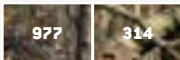
S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Camo Short-Sleeve T-Shirt

K287

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit with camouflage pattern · Rib-knit collar · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on leatherette Carhartt label · Tagless neck label



Style #/Color
J285-977/Realtree Xtra®
J285-314/Mossy Oak® Break-up Infinity®

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Contractor's Work Pocket® Polo

K570

ORIGINAL FIT 6-ounce, 62% polyester/38% cotton pique knit · Colorfast · Stain Breaker® technology releases stains · No-roll rib-knit polo collar · Open, non-banded sleeves for increased range of motion · Three-button front · Left-chest Contractor's Work Pocket® with unique silo for pens, pencils or tools · Square bottom with side vents · Tagless neck label



Style #/Color
K570-NVY/Navy
K570-BLK/Black
K570-MOS/Moss
K570-HGY/Heather Gray
K570-437/Steel Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Pocket Detail

KNIT SHIRTS



Maddock Non-Pocket Short-Sleeve T-Shirt

101124

RELAXED FIT 5-ounce, 100% ring-spun cotton jersey knit · Rib-knit crewneck · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Tagless neck label



Style #/Color
101124-001/Black
101124-034/Heather Gray*
101124-412/Navy
101124-223/Rust

S	M	L	XL	2XL	3XL	4XL	5XL

REGULAR

*Heather Gray fiber content is 90% cotton/10% polyester.



Maddock Pocket Short-Sleeve T-Shirt

101125

RELAXED FIT 5-ounce, 100% ring-spun cotton jersey knit · Rib-knit crewneck · Left chest pocket · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Tagless neck label



Style #/Color
101125-412/Navy
101125-034/Heather Gray*
101125-309/Duffel Bag Green
101125-991/Flint Stone
101125-001/Black
101125-223/Rust

S	M	L	XL	2XL	3XL	4XL	5XL

REGULAR

*Heather Gray fiber content is 90% cotton/10% polyester.



Sweater Knit Quarter-Zip

100007

RELAXED FIT 9.5-ounce, 100% cotton flat back rib knit · Rib-knit quarter-zip collar and cuffs · Rib knit fabric resembles a sweater on the outside but is soft and smooth on the inside · Self fabric patches at elbows for durability · Heat transfer label at back neck · Contrasting-color neck tape · Woven wrap label sewn at hem



Style #/Color
100007-001/Black
100007-026/Carbon Heather
100007-412/Navy
100007-614/Port

S	M	L	XL	2XL	3XL	4XL	5XL

REGULAR

TALL

KNIT SHIRTS

Textured Knit Henley

100568

RELAXED FIT 8.25-ounce, 100% cotton textured knit · Rib-knit collar and cuffs · Three-button front · Garment washed for a soft finish and reduced shrinkage · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Heat transfer label at back neck · Carhartt label sewn on hem



Style #/Color	S	M	L	XL	2XL	3XL	4XL	5XL	
100568-026/Carbon Heather									REGULAR
100568-001/Black									
100568-358/Dark Green									
100568-412/Navy									
100568-237/Dark Tan									



Textured Knit Script Graphic Crewneck

100569

RELAXED FIT 8.25-ounce, 100% cotton textured knit · Rib-knit crewneck and cuffs · Garment washed for a soft finish and reduced shrinkage · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Square bottom with side vents · Carhartt script logo printed on chest · Heat transfer label at back neck · Carhatt label sewn on hem



Style #/Color	S	M	L	XL	2XL	3XL	4XL	5XL	
100569-001/Black									REGULAR
100569-201/Dark Brown									
100569-412/Navy									
100569-640/Dark Red									
100569-026/Carbon Heather									



NEW Workwear Graphic Camo 1889 Long-Sleeve T-Shirt

101771

ORIGINAL FIT 6.75-ounce, 100% ring-spun cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · “RealTree Xtra® Camo 1889” graphic printed across chest



Style #/Color	S	M	L	XL	2XL	3XL	4XL	5XL	
101771-034/Heather Gray									REGULAR
101771-201/Dark Brown									TALL



Order deadline is 3/2/15; shipping begins 7/1/15

KNIT SHIRTS



Back of Shirt

Signature Logo Long-Sleeve T-Shirt

K298

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs
· Side-seamed construction minimizes twisting · Carhartt signature logo printed on chest · Tagless neck label



Style #/Color
K298-NVY/Navy
K298-BLK/Black
K298-PRT/Port
K298-HGY/Heather Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 90% cotton/10% polyester.

Signature Sleeve Logo Long-Sleeve T-Shirt

K231



Back of Shirt

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs
· Side-seamed construction minimizes twisting · Carhartt signature logo printed on left sleeve and back · Tagless neck label



Style #/Color
K231-BLK/Black
K231-HGY/Heather Gray*
K231-NVY/Navy
K231-CHR/Charcoal
K231-984/Stream Blue
K231-RED/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 90% cotton/10% polyester.

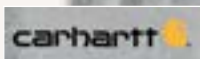
Seasonal Colors (Order deadline is 3/2/15; shipping begins 7/1/15)



Style #/Color
K231-ORG/Orange
K231-333/Herb

Signature Logo Short-Sleeve T-Shirt

K195



Back of Shirt

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt signature logo printed on chest and back neck



Style #/Color
K195-BLK/Black
K195-HGY/Heather Gray*
K195-PRT/Port
K195-984/Stream Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

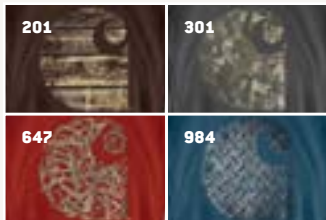
*Heather Gray fiber content is 90% cotton/10% polyester.

KNIT SHIRTS

NEW Workwear Graphic Branded C Long-Sleeve T-Shirt

101777

ORIGINAL FIT 6.75-ounce, 100% ring-spun cotton jersey knit · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · “Branded C” graphic printed on back



Style #/Color
101777-201/Dark Brown
101777-301/Army Green
101777-647/Chili
101777-984/Stream Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

Order deadline is 3/2/15; shipping begins 7/1/15



Back of Shirt

NEW Workwear Graphic Distressed Saw Long-Sleeve T-Shirt

101778

ORIGINAL FIT 6.75-ounce, 100% ring-spun cotton jersey knit · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt logo printed on back neck · “Distressed Saw” graphic printed down left sleeve



Style #/Color
101778-001/Black
101778-301/Army Green
101778-470/Bluestone

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

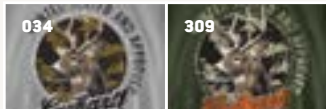
Order deadline is 3/2/15; shipping begins 7/1/15



NEW Maddock Graphic Hunted Long-Sleeve Pocket T-Shirt

101768

RELAXED FIT 5-ounce, 100% ring-spun cotton jersey knit · Left chest pocket · Side-seamed construction minimizes twisting · Tagless neck label · “Hunted” graphic printed on back



Style #/Color
101768-034/Heather Gray
101768-309/Duffel Bag Green

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

Order deadline is 3/2/15; shipping begins 7/1/15



Back of Shirt

KNIT SHIRTS

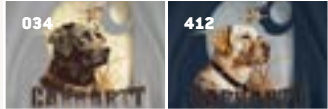


Back of Shirt

NEW Maddock Graphic Dog and Field
Long-Sleeve Pocket T-Shirt

101769

RELAXED FIT 5-ounce, 100% ring-spun cotton jersey knit · Left-chest pocket with sewn-on Carhartt label · Side-seamed construction minimizes twisting · Tagless neck label · “Carhartt Dog and Field” graphic printed on back



Style #/Color
101769-034/Heather Gray
101769-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

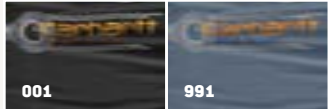
Order deadline is 3/2/15; shipping begins 7/1/15



NEW Maddock Graphic Made To Last Pulley
Long-Sleeve T-Shirt

101770

RELAXED FIT 5-ounce, 100% ring-spun cotton jersey knit · Side-seamed construction minimizes twisting · Tagless neck label · Vertical “Made to Last Pulley” graphic printed down left chest



Style #/Color
101770-001/Black
101770-991/Flint Stone

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

Order deadline is 3/2/15; shipping begins 7/1/15

Wind Fighter™ technology
tames the wind

Convenient map pocket

Rain Defender®
durable water repellent

Full zip mock-neck collar
for additional warmth



101759-026

WIND FIGHTER™ SWEATSHIRT



NEW Wind Fighter™ Sweatshirt

101759

RELAXED FIT 8.5-ounce, 65% polyester/35% cotton shell with Rain Defender® durable water-repellent finish · 100% poly fleece lining · Wind resistant · Attached three-piece hood with draw-cord closure · Full zip mock neck collar for additional warmth · Two front handwarmer pockets · Left-chest secured zippered pocket · Stretchable spandex reinforced rib cuffs and waistband · Carhartt-strong triple-stitched main seams

026

412

Style #/Color
101759-026/Carbon Heather*
101759-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

SWEATSHIRTS

Rain Defender® Paxton Heavyweight Crewneck Sweatshirt

100620

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend with Rain Defender® durable water-repellent finish · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Replaces K186

001

472

Style #/Color
100620-001/Black
100620-472/New Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Rain Defender® Paxton Heavyweight Hooded Sweatshirt

100615

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with draw-cord closure · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Replaces K184

001

026

472

358

034

201

Style #/Color
100615-001/Black
100615-026/Carbon Heather*
100615-472/New Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

100615-358/Dark Green
100615-034/Heather Gray**
100615-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



*Carbon Heather fiber content is 75% cotton/25% polyester.
**Heather Gray fiber content is 75% cotton/25% polyester.

Rain Defender® Paxton Heavyweight Hooded Zip-Front Sweatshirt

100614

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with draw-cord closure · Antique-finish brass front zipper · Two front handwarmer pockets have a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Replaces K185

001

472

026

201

Style #/Color
100614-001/Black
100614-472/New Navy
100614-026/Carbon Heather*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

100614-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



*Carbon Heather fiber content is 75% cotton/25% polyester.

Shaded sizes will have price upcharge.

SWEATSHIRTS



Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt

100617

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend with Rain Defender® durable water-repellent finish · Attached, jersey-lined three-piece hood with draw-cord closure · Mock neck collar with 8-inch antique-finish brass zipper · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Replaces K217



Style #/Color
100617-001/Black
100617-472/New Navy
100617-034/Heather Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

100617-358/Dark Green

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 75% cotton/25% polyester.



NEW Rain Defender® Paxton Heavyweight Hooded Sleeve Graphic Sweatshirt

101760

ORIGINAL FIT 13-ounce fleece 80% cotton/20% polyester with Rain Defender® durable water repellent finish · Attached three piece hood with draw cord closure · Front handwarmer pockets · Stretchable spandex reinforced rib knit cuffs and waistband · Carhartt "Strength" logo printed on left sleeve · Carhartt strong triple stitched main seams · Carhartt label sewn on pocket



Style #/Color
101760-026/Carbon Heather*
101760-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

*Carbon Heather fiber content is 75% cotton/25% polyester.



Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt

100632

ORIGINAL FIT 12-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water-repellent finish · 100% polyester thermal lining retains warmth · Attached thermal-lined three-piece hood with draw-cord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Inside pocket with zipper closure · Locker loop facilitates hanging · Carhartt-strong triple-stitched main seams · Replaces J149



Style #/Color
100632-001/Black
100632-026/Carbon Heather*
100632-472/New Navy
100632-201/Dark Brown
100632-301/Army Green
100632-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Carbon Heather fiber content is 75% cotton/25% polyester.

SWEATSHIRTS

Rain Defender® Avondale Midweight 3-Season Sweatshirt

100631

RELAXED FIT 10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water-repellent finish · Quilt lining retains warmth · Attached quilt lined three-piece hood with draw-cord closure · Full-length brass front zipper · Two front handwarmer pockets · Interior cell phone pocket · Stretchable, spandex reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams

001	472	034
-----	-----	-----

Style #/Color
100631-001/Black
100631-472/New Navy
100631-034/Heather Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 70% cotton/30% polyester.



Collinston Brushed Fleece Sherpa-Lined Sweatshirt

100072

RELAXED FIT 10.5-ounce, 50% cotton/50% polyester blend · Brushed for extra softness · Sherpa lined · Nylon taffeta sleeve lining · Attached sherpa-lined extended hood for extra warmth · Full-length antique nickel zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker loop facilitates hanging · Carhartt label sewn on pocket

001	472	070	614
-----	-----	-----	-----

Style #/Color
100072-001/Black
100072-472/New Navy
100072-070/Slate Heather*
100072-614/Port

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Slate Heather fiber content is 55% cotton/45% polyester.



Midweight Crewneck Sweatshirt

K124

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Front-neck V patch · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on lower front

BLK	HGY	472
-----	-----	-----

Style #/Color
K124-BLK/Black
K124-HGY/Heather Gray*
K124-472/New Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 70% cotton/30% polyester.



SWEATSHIRTS



Midweight Hooded Sweatshirt

K121

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Carhartt label sewn on pocket

BLK	CHH	472	HGY	OLV	DKR	432	DKB	ORG
								NEW

Style #/Color

K121-BLK/Black
K121-CHH/Charcoal Heather*
K121-472/New Navy
K121-HGY/Heather Gray**
K121-OLV/Olive
K121-DKR/Dark Red
K121-432/Cobalt Blue
K121-DKB/Dark Brown
K121-ORG/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.
**Heather Gray fiber content is 70% cotton/30% polyester.



Midweight Hooded Zip-Front Sweatshirt

K122

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket

BLK	472	CHH	HGY	OLV	DKB	ORG
						NEW

Style #/Color

K122-BLK/Black
K122-472/New Navy
K122-CHH/Charcoal Heather*
K122-HGY/Heather Gray**
K122-OLV/Olive
K122-DKB/Dark Brown
K122-ORG/Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.
**Heather Gray fiber content is 70% cotton/30% polyester.



Midweight Quarter-Zip Mock-Neck Sweatshirt

K503

RELAXED FIT 10.5-ounce, 50% cotton/50% polyester blend · Mock-neck collar with quarter-length zipper · Raglan sleeves enhance comfort · Two front welt pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on hem

BLK	HGY	OLV

Style #/Color

K503-BLK/Black
K503-HGY/Heather Gray
K503-OLV/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Heather Gray fiber content is 70% cotton/30% polyester.

SWEATSHIRTS

Midweight Camo Hooded Zip-Front Sweatshirt

K289

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend with Realtree Xtra® camouflage pattern · Attached three-piece jersey-lined hood with draw-cord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Carhartt label sewn on pocket



Style #/Color
K289-977/Realtree Xtra®

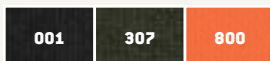
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NEW Midweight Houghton Camo Hood Lined Sweatshirt

101758

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached Realtree Xtra® lined three-piece hood with draw cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced ribbed knit cuffs and waistband · Carhartt-strong triple stitch main seams · Carhartt label sewn on pocket



Style #/Color
101758-001/Black
101758-307/Olive
101758-800/Orange

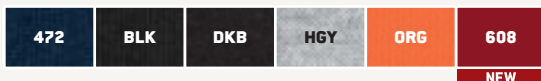
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



Midweight Signature Sleeve Logo Hooded Sweatshirt

K288

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt signature logo printed on left sleeve · Carhartt-strong triple-stitched main seams · Carhartt label sewn on pocket



Style #/Color
K288-BLK/Black
K288-DKB/Dark Brown
K288-472/New Navy
K288-ORG/Orange
K288-HGY/Heather Gray*
K288-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 70% cotton/30% polyester.

Seasonal Colors (Order deadline is 3/2/15; shipping begins 7/1/15)



Style #/Color
K288-ELM/Elm

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Shaded sizes will have price upcharge.

SWEATSHIRTS



Signature Logo Midweight Sweatshirt

100074

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Carhartt signature logo printed on chest



Style #/Color
100074-021/Charcoal Heather*
100074-432/Cobalt Blue
100074-001/Black
100074-800/Orange
100074-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.

FastDry® technology wicks
away sweat on face mask

Mask can be tucked up
into hat when not in use

Fights odor on face mask

Realtree® Xtra



A202-B06

FLEECE 2-IN-1 HEADWEAR

BASE LAYER

NEW Base Force® Cool Weather Crewneck Top

101824

4.5-ounce, 95% polyester/5% spandex lightweight knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Rugged Flex™ technology for ease of movement · Fights odor · Smooth flat lock seams enhance comfort · Drop tail adds coverage · Tagless neck label · Carhartt logo printed on bottom hem · Carhartt Force® logo printed on right sleeve

001

Style #/Color
101824-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

NEW Base Force® Cool Weather Bottom

101825

4.5-ounce, 95% polyester/5% spandex lightweight knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Rugged Flex™ technology for ease of movement · Fights odor · Gusset at inseam for comfort and easy movement · Smooth flat lock seams enhance comfort · Carhartt Force® logo printed on front

001

Style #/Color
101825-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

Base Force® Cold Weather Crewneck Top

100646

5.4-ounce, 100% polyester midweight knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Smooth flat lock seams · Drop tail adds coverage · Tagless neck label · Carhartt logo printed on bottom hem · Carhartt Force® logo printed on back neck

001

Style #/Color
100646-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

BASE LAYER

Base Force® Cold Weather Bottom

100642

5.4-ounce, 100% polyester midweight knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Smooth flat lock seams · Tapered cuffs for warmth and comfort · Elastic waist with Carhartt logo · Carhartt Force® logo printed on back

001

Style #/Color
100642-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FORCE carhartt

Base Force® Super-Cold Weather Crewneck Top

100644

8-ounce, 95% polyester/5% spandex heavyweight knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Smooth flat lock seams · Drop tail adds coverage · Tagless neck label · Carhartt logo printed on bottom hem · Carhartt Force® logo printed on back neck

001

Style #/Color
100644-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FORCE carhartt

Base Force® Super-Cold Weather Quarter-Zip Top

101301

8-ounce, 95% polyester/5% spandex heavyweight knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Mock-neck collar with quarter length zipper · Smooth flat lock seams · Drop tail adds coverage · Tagless neck label · Carhartt logo printed on bottom hem · Carhartt Force® logo printed on back neck

001

Style #/Color
101301-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FORCE carhartt

BASE LAYER



Base Force® Super-Cold Weather Bottom

100643

8-ounce, 95% polyester/5% spandex heavyweight knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Smooth flat lock seams · Rib-knit cuffs for warmth and comfort · Elastic waist with Carhartt logo · Carhartt Force® logo printed on back

001

Style #/Color
100643-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Base Force® Cotton Super-Cold Weather Crewneck Top

100639

9.5-ounce, 100% cotton ring-spun knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Stain Breaker™ technology releases stains · Reinforced stitching on all seams · Rib-knit cuffs and crewneck · Tagless neck label · Carhartt logo printed on bottom hem · Carhartt Force® logo printed on back neck

001

103

Style #/Color
100639-001/Black
100639-103/Natural

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Base Force® Cotton Super-Cold Weather Bottom

100640

9.5-ounce, 100% cotton ring-spun knit · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Stain Breaker™ technology releases stains · Reinforced stitching on all seams · Rib-knit cuffs · Elastic waist with Carhartt logo · Carhartt Force® logo printed on back

001

103

Style #/Color
100640-001/Black
100640-103/Natural

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Midweight Cotton Union Suit

K226

8-ounce, 100% cotton ring-spun knit · Reinforced stitching on all seams · Back opening with button closure · Rib-knit neck and cuffs · Tagless neck label · Carhartt logo printed on chest



S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

Style #/Color
K226-RED/Red



ACCESSORIES

Force Lewisville Hat

101468

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back

Style #/Color

101468-001/Black

101468-824/Brite Orange

101468-029/Shadow

ONE SIZE FITS ALL



029



824



001

Back of hat



NEW Force Lewisville Camo Hat

101802

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt label sewn on front · Carhartt Force® logo on back

Style #/Color

101802-977/Realtree Xtra®

101802-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



314



977

Back of hat



Force Swifton Camo Hat

101469

92% polyester/8% spandex blend fleece for warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Reversible hat to Brite Orange with camo trim · Carhartt label sewn on bottom hem · Carhartt Force® embroidered logo on back

Style #/Color

101469-977/Realtree Xtra®

101469-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



314



977

Back of hat



NEW Force Camo Helmet Liner

101806

92% polyester/8% spandex blend with fleece interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full facial protection that extends below the neckline · Face mask pulls down below chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back

Style #/Color

101806-977/Realtree Xtra®

101806-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



977



314



Force Helmet-Liner Mask

A267

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full-facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back

Style #/Color
A267-BLK/Black
A267-029/Shadow
A267-B0G/Brite Orange
A267-BLM/Brite Lime

ONE SIZE FITS ALL



FORCE carhartt

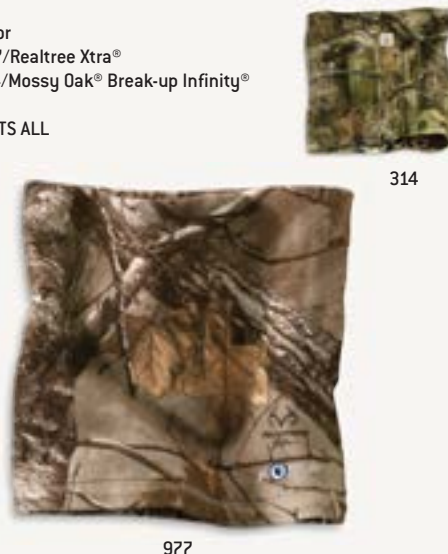
Force Jennings Camo Neck Gaiter

101476

92% polyester/8% spandex blend fleece for warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt label sewn on back · Carhartt Force® logo embroidered on bottom hem

Style #/Color
101476-977/Realtree Xtra®
101476-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



FORCE carhartt

NEW Force Griggs Fleece Visor Cap

101808

92% polyester/8% Spandex blend fleece for warmth, 100% cotton canvas visor · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Carhartt label sewn on front · Carhartt Force® logo on back

Style #/Color
101808-977/Realtree Xtra®
101808-001/Black
101808-824/Brite Orange
101808-029/Shadow

ONE SIZE FITS ALL



FORCE carhartt

Acrylic Watch Hat

A18

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front

BLK	CLH	BRN	NAVY	DKB
ARG	B0G	BLM	WHT NEW	HGY
DGR	608	432	PRT NEW	647 NEW

Style #/Color
A18-BLK/Black
A18-CLH/Coal Heather
A18-BRN/Carhartt Brown
A18-NAVY/Navy
A18-DKB/Dark Brown
A18-ARG/Army Green
A18-B0G/Brite Orange
A18-BLM/Brite Lime
A18-WHT/White
A18-HGY/Heather Gray
A18-DGR/Dark Green
A18-608/Dark Crimson
A18-432/Cobalt Blue
A18-PRT/Port
A18-647/Chili

ONE SIZE FITS ALL



BRN

ACCESSORIES

Acrylic Knit Hat

A205

100% acrylic rib-knit fabric · Traditional beanie styling · Carhartt label sewn on front

Style #/Color

A205-BLK/Black

A205-CLH/Coal Heather

A205-HGY/Heather Gray

A205-CBR/Canyon Brown

A205-DGR/Dark Green

A205-BRN/Carhartt Brown

A205-BLM/Brite Lime

A205-BOG/Brite Orange

ONE SIZE FITS ALL



HGY

Wetzel Watch Hat

100773

100% acrylic rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Carhartt logo embroidered on front

Style #/Color

100773-001/Black

100773-074/Coal Heather

100773-412/Navy

100773-824/Brite Orange

100773-211/Carhartt Brown

ONE SIZE FITS ALL



001

Maysville Hat

100767

100% acrylic rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Carhartt label sewn on front

Style #/Color

100767-001/Black

100767-074/Coal Heather

100767-359/Dark Green

100767-211/Carhartt Brown

ONE SIZE FITS ALL



211

Knit Hat with Visor

A164

100% acrylic rib-knit fabric · Classic watch-hat styling with visor · Carhartt logo embroidered on front

Style #/Color

A164-BLK/Black

A164-CLH/Coal Heather

A164-ARG/Army Green

A164-BRN/Carhartt Brown

A164-NVY/Navy

A164-BOG/Brite Orange

ONE SIZE FITS ALL



NVY

ACCESSORIES

Face Mask

A161

100% acrylic stretchable rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Extra-long neck enhances cold weather protection · Carhartt label sewn on front

Style #/Color
A161-BLK/Black
A161-CHH/Charcoal Heather
A161-BRN/Carhartt Brown
A161-BOG/Brite Orange
A161-BLM/Brite Lime

ONE SIZE FITS ALL



BLK

CHH



BOG

BLM



BRN

NEW Malone Stripe Hat

101804

100% acrylic rib-knit fabric · Carhartt label sewn on bottom hem · Replaces the 101475

Style #/Color
101804-074/Coal Heather
101804-301/Army Green
101804-908/Canyon Brown
101804-647/Chili

ONE SIZE FITS ALL



074



301



647



908

Greenfield Reversible Hat

100137

100% acrylic knit fabric · Solid exterior shell with Carhartt logo knit into the fabric · Reversible hat with gray interior and matching shell color Carhartt "C" knit into the fabric

Style #/Color
100137-001/Black
100137-301/Army Green
100137-824/Brite Orange
100137-608/Dark Crimson

ONE SIZE FITS ALL



301



824



001



608

Pennsboro Hat

100766

100% acrylic rib-knit fabric · 92% polyester/8% spandex fleece lining · Carhartt label sewn on bottom hem

Style #/Color
100766-001/Black
100766-301/Army Green
100766-201/Dark Brown
100766-412/Navy

ONE SIZE FITS ALL



001



301



412



201

ACCESSORIES

Firesteel Hat

100779

100% acrylic rib-knit fabric · Carhartt label sewn on bottom hem · Carhartt logo embroidered on back

Style #/Color
100779-001/Black
100779-021/Charcoal Heather
100779-201/Dark Brown

ONE SIZE FITS ALL



201

Akron Hat

100774

100% acrylic rib-knit fabric · 100% polyester sherpa lining · Carhartt logo embroidered on front · Carhartt label sewn on back

Style #/Color
100774-001/Black
100774-201/Dark Brown
100774-432/Cobalt Blue

ONE SIZE FITS ALL



001

Fleece Neck Gaiter

A204

92% polyester/8% spandex fleece for warmth · Carhartt label sewn on back seam

Style #/Color
A204-BLK/Black
A204-029/Shadow

ONE SIZE FITS ALL



029



BLK

Fleece Hat

A207

100% polyester fleece for warmth · Carhartt label sewn on front

Style #/Color
A207-BLK/Black
A207-DKB/Dark Brown
A207-CHH/Charcoal Heather
A207-MOS/Moss
A207-BRN/Carhartt Brown
A207-NVY/Navy
A207-432/Cobalt Blue
A207-608/Dark Crimson

ONE SIZE FITS ALL



BLK

DKB

MOS

BRN

NVY

432

608



CHH

Camo Fleece Hat

A294

100% polyester fleece for warmth · Carhartt leatherette label sewn on front

Style #/Color
A294-977/Realtree Xtra®
A294-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



314



977

Fleece 2-in-1 Headwear

A202

Hat: 100% polyester · Pull-down face mask: 90% polyester/10% spandex · Fleece hat with pull-down face mask for warmth · Mask can be tucked up into hat when not in use · Carhartt label sewn on front · Moisture wicking and anti-microbial finish on inside of mask

Style #/Color
A202-BLK/Black
A202-CHH/Charcoal Heather
A202-DKB/Dark Brown
A202-B0G/Brite Orange
A202-MOS/Moss

ONE SIZE FITS ALL



BLK

DKB



CHH



B0G



MOS

Camo Fleece 2-in-1 Headwear

A295

Hat: 100% polyester · Pull-down face mask: 90% polyester/10% spandex · Fleece hat with pull-down face mask for warmth · Mask can be tucked up into hat when not in use · Carhartt leatherette label sewn on front · Moisture wicking and anti-microbial finish on inside of mask

Style #/Color
A295-977/Realtree Xtra®
A295-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



314



977

NEW Marshfield Hat

101809

80% lambs wool/20% nylon blend knit fabric · 92% polyester/8% spandex blend fleece lining · Classic watch-hat styling with visor · Carhartt label sewn on front · Carhartt logo printed on back

Style #/Color
101809-001/Black
101809-021/Charcoal Heather

ONE SIZE FITS ALL



021



001

ACCESSORIES

Bigelow Hat

101471

80% lambs wool/20% nylon blend knit fabric · 92% polyester/8% spandex blend fleece lining · Carhartt embroidered on front

Style #/Color
101471-001/Black
101471-021/Charcoal Heather
101471-358/Dark Green
101471-201/Dark Brown

ONE SIZE FITS ALL



358

Ear-Flap Cap

A199

97% cotton canvas/3% spandex fabric · 100% polyester insulation · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured medium-profile cap · Stretch fitted sizing: M/L or L/XL · Leatherette label sewn on front · Ear flaps tuck inside cap or can be flipped down for cold-weather protection

Style #/Color
A199-BRN/Carhartt Brown
A199-BLK/Black

Sizes: M/L and L/XL



BLK



BRN



Camo Ear-Flap Cap

101477

100% cotton canvas · 100% polyester insulation · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured medium-profile cap · Stretch Fitted sizing: M/L or L/XL · Leatherette label sewn on front · Ear flaps tuck inside cap or can be flipped down for cold-weather protection

Style #/Color
101477-977/Realtree Xtra®

Sizes: M/L and L/XL



977



Anmoore Cap

100762

60% cotton/40% polyester QuickDuck® canvas with Rain Defender™ durable water-repellent technology · 100% polyester tricot lining · Pull-down face mask: 92% polyester/8% spandex blend · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Medium profile cap with pre-curved visor · Stretch fitted sizing: M/L or L/XL · Carhartt label sewn on front · Ear flaps for extra warmth and protection · Face mask tucks up into hat when not in use · Moisture wicking and anti-microbial finish on inside of mask

Style #/Color
100762-001/Black

Sizes: M/L and L/XL



Buffalo Cap

100286

100% cotton washed canvas with 100% polyester mesh back · Sweatband wicks away moisture for comfort · Light-structured, medium profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt label sewn on front · Carhartt embroidered on back

Style #/Color

100286-253/Dark Khaki

100286-301/Army Green

100286-039/Gravel

100286-001/Black

100286-232/Tan

ONE SIZE FITS ALL



Odessa Cap

100289

100% cotton washed canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front · Carhartt embroidered on back

Style #/Color

100289-211/Carhartt Brown

100289-301/Army Green

100289-910/Dark Khaki Digi Camo

100289-232/Tan

100289-470/Bluestone

100289-001/Black

ONE SIZE FITS ALL



FORCE carhartt

Brandt Cap

101194

100% cotton washed canvas with 100% polyester mesh back · Sweatband wicks away moisture for comfort · Light-structured, medium profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt embroidered on front · Carhartt label sewn on back

Style #/Color

101194-294/Rugged Khaki Camo

101194-071/Rugged Gray Camo

ONE SIZE FITS ALL



Cedarville Cap

101470

100% cotton washed canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt applique sewn on front · Realtree Xtra® fabric on undervisor · Carhartt label sewn on back

Style #/Color

101470-001/Black

101470-908/Canyon Brown

101470-253/Dark Khaki

ONE SIZE FITS ALL



FORCE carhartt

ACCESSORIES

Camo Cap

A293

100% cotton canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front

Style #/Color

A293-977/Realtree Xtra®

A293-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



314



977



NEW Woodworth Cap

101811

100% cotton washed canvas · Carhartt Force® sweatband fights odor and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt screen print and embroidery on front · Since 1889 logo printed on front · Carhartt label sewn on back · Carhartt logo printed under visor

Style #/Color

101811-039/Gravel

101811-253/Dark Khaki

ONE SIZE FITS ALL



253



039



Dunmore Cap

101195

100% cotton washed canvas with 100% polyester mesh back · Sweatband wicks away moisture for comfort · Structured, high profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt embroidered on front · Carhartt label sewn on back

Style #/Color

101195-001/Black

101195-391/Burnt Olive

101195-476/Dark Blue

ONE SIZE FITS ALL



391



476



001

NEW Monroe Cap

101810

100% cotton washed canvas · Carhartt Force® sweatband fights odor and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt screen print and embroidery on front · Since 1889 logo printed on front · Carhartt label sewn on back

Style #/Color

101810-001/Black

101810-253/Dark Khaki

ONE SIZE FITS ALL



001



253



Oakhaven Cap

101474

97% cotton washed canvas/3% spandex blend · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Stretch fitted sizing: M/L or L/XL · Carhartt embroidered on front · Carhartt label sewn on back · Since 1889 embroidered on undervisor

Style #/Color
101474-001/Black
101474-039/Gravel
101474-211/Carhartt Brown
101474-608/Dark Crimson

Sizes: M/L and L/XL



Ashland Cap

101604

100% firm hand cotton duck · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, high-profile cap with flat brim visor · Adjustable fit with plastic closure · Carhartt label sewn on front · Carhartt embroidered on back

Style #/Color
101604-001/Black
101604-211/Carhartt Brown
ONE SIZE FITS ALL



Billings Hat

101199

100% cotton washed ripstop (camo print is 100% cotton washed canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Brim provides extra protection and has wire for easy shaping · Detachable draw cord with barrel lock for a custom fit · Hidden inside pocket with hook-and-loop closure · Carhartt embroidered on front

Style #/Color
101199-253/Dark Khaki
101199-294/Rugged Khaki Camo
101199-071/Rugged Gray Camo

Sizes: M/L and L/XL



071



Surrey Hat

101181

.50 mm, PVC (polyvinyl chloride) fabric · Waterproof · Flannel lining · Electronically welded seams · Wide brim with welded water ditch on front brim · Ear flap/neck protection flap has an adjustable elastic chin strap with snap closure · Carhartt label heat transfer on side

Style #/Color
101181-300/Green
101181-701/Yellow

Sizes: M/L and L/XL



300

ACCESSORIES

Arctic-Quilt-Lined Duck Hood

A02

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Knit headband · Snap chin strap closure · Hook-and-loop adjustable front opening · Triple-stitched main seams



Style #/Color
A02-BRN/Carhartt Brown
A02-BLK/Black
A02-DNY/Dark Navy

ONE SIZE FITS ALL



Yukon Hood

A113

1000-denier Cordura® nylon · Water repellent · Nylon lining quilted to arctic-weight polyester insulation · Three-piece hood construction · Chin protector with hook-and-loop closure · Draw-cord adjustable front opening · Fits C55 Yukon Coat and X06 Yukon Coverall · Triple-stitched main seams



Style #/Color
A113-BLK/Black

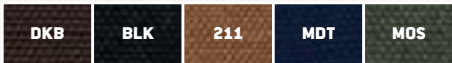
ONE SIZE FITS ALL



Arctic-Quilt-Lined Sandstone Hood

A148

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight polyester insulation · Knit headband · Snap chin strap closure · Hook-and-loop adjustable front opening · Triple-stitched main seams



Style #/Color
A148-DKB/Dark Brown
A148-BLK/Black
A148-211/Carhartt Brown
A148-MDT/Midnight
A148-MOS/Moss

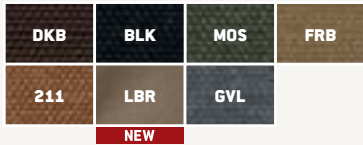
ONE SIZE FITS ALL



Quilt-Lined Sandstone Hood

A149

12-ounce, 100% cotton sandstone duck · 100% nylon quilted to midweight-polyester insulation · Three-piece hood construction · Draw-cord adjustable front opening · Triple-stitched main seams



Style #/Color
A149-DKB/Dark Brown
A149-BLK/Black
A149-MOS/Moss
A149-FRB/Frontier Brown
A149-211/Carhartt Brown
A149-LBR/Light Brown
A149-GVL/Gravel

ONE SIZE FITS ALL



Quilt-Lined Duck Hood

A217

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Three-piece hood construction · Draw-cord adjustable front opening · Triple-stitched main seams



Style #/Color
A217-BRN/Carhartt Brown
A217-BLK/Black

ONE SIZE FITS ALL



NEW Napper Pad

101801

12-ounce, 100% cotton duck on one side and 70% polyester/30% acrylic sherpa on the other side for warmth · Interior cushion with up-cycled nylon and polyester padding · Size: Small (24"L x 18"W), Medium (30"L x 19"W), Large (36"L x 23"W), Xtra-Large (42"L x 28"W)

Style #/Color
101801-211/Carhartt Brown

Sizes: S, M, L, XL



NEW Carhartt Blanket

101800

12-ounce, 100% cotton duck on one side and 70% polyester/30% acrylic sherpa on the other side for warmth · Size: 59.5"W x 45.5"L

Style #/Color
101800-211/Carhartt Brown

ONE SIZE FITS ALL



Dog Bed

100550

12-ounce, 100% cotton duck · Removable interior cushion with upcycled nylon and polyester padding · Brass zipper closure with flap · Medium: 27" x 35" x 4.25", Large: 33" x 41" x 4.25"

Style #/Color
100550-211/Carhartt Brown
100550-201/Dark Brown

Size: M, L



201



211

NEW
COLOR

ACCESSORIES

Camo Dog Bed

101510

12-ounce, 100% cotton duck · Removable interior cushion with upcycled nylon and polyester padding · Brass zipper closure with flap · Size: Medium: 27" x 35" x 4.25", Large: 33" x 41" x 4.25"

Style #/Color
101510-977/Realtree Xtra®

Size: M, L



Duck Nail Apron

A09

12-ounce, firm-hand cotton duck · Adjustable-length nylon belt with quick-release buckle · Four large pockets, one pencil pocket, one small pocket and two tool loops



Style #/Color
A09-BRN/Carhartt Brown
A09-977/Realtree® Xtra
A09-BLK/Black

Sizes: M, XL, XXL



Extra Buttons / 8 Pack

A135

Metal buttons attach to waistband for use with suspenders · Eight metal buttons and shanks per bag

Style #/Color
A135-BRS/Brass

ONE SIZE FITS ALL



FastDry® technology
wicks away sweat

NFPA 2112

Fights odors

NFPA 70E



101698-261

FR FORCE COTTON HYBRID SHIRT

FLAME-RESISTANT



Flame-Resistant Extremes® Arctic Parka

100783

HRC 4
ATPV (CAL/CM²) 50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Unique sherpa-lined interior back panel for increased warmth · Fully Insulated with 3M™ Thinsulate™ 200g Platinum Insulation with twill face cloth · Nomex® FR inside-waist adjustable draw cord to keep the weather out · Heavy duty 2-way Vislon® zipper with Nomex® FR zipper tape · Full-length interior/exterior storm-flap and hook-and-loop closure · Grip friendly zipper-pull · Deep adjustable snorkel hood with a removable inherent FR scruff · Two front chest pockets with flaps and hook-and-loop closure · Left shoulder utility band for mic clip · Left chest pocket has a radio integration pass-through slot inside front left pocket to allow mic cord to pass through the pocket into the interior of the garment · Nomex® FR mesh gas monitor pocket over right chest pocket · Left sleeve upper arm pocket angled for ease of use · Two lower-front insulated double pockets with top entry and side hand warmer entry · Clip-friendly D-ring loops under pocket flaps · Triple-needle stitched main seams · Pleated bi-swing back · Nomex® FR rib knit cuffs · 2-inch yellow/silver/yellow contrasting stripe with 3M™ Scotchlite™ Reflective Material [#8940] around torso and sleeves with X-pattern on back · Four generous interior pockets, two upper and two lower · Interior pocket includes an ID patch · Meets the performance requirements of NFPA 70E standards

3M
Thinsulate
INSULATION

410

Style #/Color
100783-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

3M and Thinsulate are trademarks of 3M.



Flame-Resistant Extremes® Arctic Coat

100784

HRC 4
ATPV (CAL/CM²) 50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Unique sherpa-lined interior back panel for increased warmth · Fully Insulated with 3M™ Thinsulate™ 200g Platinum Insulation with twill face cloth · Insulated stand-up collar · Nomex® FR inside-waist adjustable draw cord to keep the weather out · Heavy duty Vislon® two-way zipper with Nomex® FR zipper tape · Full-length interior/exterior storm flap and hook-and-loop closure · Grip friendly zipper-pull · Two front chest pockets with flaps and hook-and-loop closure · Left chest pocket has pencil opening · Left shoulder utility band for mic clip · Left chest pocket has a radio integration pass-through slot inside front left pocket to allow mic cord to pass through the pocket into the interior of the garment · Nomex® FR mesh gas monitor pocket over right chest pocket · Left sleeve upper arm pocket angled for ease of use · Two lower-front insulated double pockets with top entry and side hand warmer entry · Clip-friendly D-ring loops under pocket flaps · Triple-needle stitched main seams · Pleated bi-swing back · Nomex® FR rib knit cuffs · 2-inch yellow/silver/yellow contrasting stripe with 3M™ Scotchlite™ Reflective Material [#8940] around torso and sleeves with X-pattern on back · Four generous interior pockets, two upper and two lower · Interior pocket includes an ID patch · Concealed snaps around collar to accommodate accessory hood 101392 · Meets the performance requirements of NFPA 70E standards

3M
Thinsulate
INSULATION

410

Style #/Color
100784-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

3M and Thinsulate are trademarks of 3M.

Flame-Resistant Extremes® Arctic Hood 101392

HRC 4
ATPV
(CAL/CM²)
50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Fully-insulated with 3M™ Thinsulate™ Platinum Insulation with twill face cloth · Three-piece hood construction · ID patch located inside · Nomex® FR adjustable draw-cord front opening with barrel locks · Triple-stitched main seams · Specifically designed and compatible to snap onto 100784 · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
101392-410/Dark Navy

ONE SIZE FITS ALL

3M and Thinsulate are trademarks of 3M.



Flame-Resistant Extremes® Arctic Biberall 100785

HRC 4
ATPV
(CAL/CM²)
50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Fully Insulated with 3M™ Thinsulate™ 200g Platinum Insulation with twill face cloth · High back with FR elastic suspenders and FR center-release buckles · Back waistband elastic for comfortable fit · Heavy duty Vislon® two-way zipper with Nomex® FR zipper tape · Full-length interior/exterior storm flap and hook-and-loop closure · Grip-friendly zipper-pull · Ankle-to-thigh zipper on each leg with interior/exterior storm flaps and hook-and-loop closure · Left-chest pocket with pencil opening · Two large lower front pockets · One inside chest pocket with ID patch · Two reinforced back pockets · Double knees with cleanout bottoms that can accommodate knee pads · 2-inch yellow/silver/yellow contrasting stripe with 3M™ Scotchlite™ Reflective Material (#8940) around legs · Two reinforced kick panels on both outside and inside lining of lower leg hems · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
100785-410/Dark Navy

3M and Thinsulate are trademarks of 3M.

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FLAME-RESISTANT

NFPA
70E

NFPA
2112



Flame-Resistant Duck Traditional Coat / Quilt-Lined 101618

HRC 4 **HEAVYWEIGHT** 13-ounce, 100% FR cotton duck · 11.5-ounce FR quilt lining; FR modacrylic batting quilted to FR twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR inside-waist adjustable draw cord · Nomex® FR rib-knit storm cuffs · Two-way brass zipper with Nomex® FR zipper tape plus inside and outside protective flaps and hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood [FRA265] · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and NFPA 2112/HRC 4 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRC066

410	211	001	075
-----	-----	-----	-----

Style #/Color
 101618-410/Dark Navy
 101618-211/Carhartt Brown
 101618-001/Black
 101618-075/Steel

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

NFPA
70E

NFPA
2112



Back of Coat

NEW Flame-Resistant Striped Duck Traditional Coat / Quilt-Lined 101695

HRC 4 **HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining; FR modacrylic batting quilted to FR twill face cloth · Fleece-lined insulated stand-up collar with flap to cover hidden snaps for detachable optional FR hood [FRA265] · Two large patch pockets with flaps and hook-and-loop closures. · Left pocket has radio integration pass-through slot inside to allow microphone cord to pass through the pocket into interior of the garment · Two inside pockets: right patch pocket with FR hook-and-loop closures, and left bellow pocket with elastic top entry and microphone pass through · Nomex® FR inside-waist adjustable draw cord · Nomex® FR rib-knit storm cuffs · Two-way brass zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two utility bands on chest · Triple-stitched main seams · Bi-swing back and elbow pleats for ease of movement · 13-ounce fabric is CGSB155.20-2000 certified · Yellow/Silver/Yellow 2-inch contrasting trim [RT80™ 220C N3000] with 3M™ Scotchlite™ Reflective Material [#9740] ANSI/NFPA 2112 approved reflective trim · 360° visibility with "X" pattern on back · Back length: Large Regular 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and NFPA 2112/HRC 4 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces 100161

001	434
-----	-----

Style #/Color
 101695-001/Black
 101695-434/Royal

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

NFPA
70E

NFPA
2112



Flame-Resistant Duck Active Jac / Quilt-Lined 101621

HRC 4 **HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · 11.5-ounce, FR quilt lining; FR modacrylic batting quilted to FR twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/HRC4 label sewn on zipper flap · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRJ184

211	410	001
-----	-----	-----

Style #/Color
 101621-211/Carhartt Brown
 101621-410/Dark Navy
 101621-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

FLAME-RESISTANT

Flame-Resistant Duck Bomber Jacket / Quilt-Lined 101623

HRC 4
ATPV
(CAL/CM²)
54.3

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/HRC 4 label sewn on zipper flap · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRJ195



Style #/Color
101623-211/Carhartt Brown
101623-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



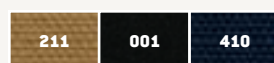
NFPA
70E

NFPA
2112

Flame-Resistant Lanyard Access Jacket / Quilt-Lined 101625

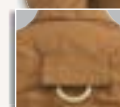
HRC 3
ATPV
(CAL/CM²)
33.5

MIDWEIGHT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Pleated bi-swing back for greater ease of movement · Flapped back opening admits a lanyard for attachment to a safety harness · Two-chest pockets with flaps and hook-and-loop closures · Two large lower pockets · Two inside patch pockets with FR hook-and-loop closures · Inner-sleeve Nomex® FR rib-knit storm cuffs · Hook-and-loop adjustable cuffs cinch tight to fit under work gloves · Brass front zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA002) · Back length: Large Regular 29.75 inches; Large Tall: 31.75 inches · Carhartt FR and NFPA 2112/HRC 3 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRJ003



Style #/Color
101625-211/Carhartt Brown
101625-001/Black
101625-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Back

NFPA
70E

NFPA
2112

Flame-Resistant Midweight Active Jac / Quilt-Lined 101622

HRC 3
ATPV
(CAL/CM²)
33.5

MIDWEIGHT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two lower front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; NFPA 2112/HRC 3 label sewn on zipper flap · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRJ237



Style #/Color
101622-410/Dark Navy
101622-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

NFPA
2112

FLAME-RESISTANT



Flame-Resistant Midweight Canvas Dearborn Jacket / Quilt-Lined 101624

HRC 3 **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining; FR modacrylic batting quilted to twill face-cloth · Two inside patch pockets with FR hook-and-loop closures · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA002) · Back length: Large Regular: 28.75 inches; Large Tall: 30.75 inches · Carhartt FR and NFPA 2112/HRC 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRJ164



Style #/Color
101624-211/Carhartt Brown
101624-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant All-Season Bomber Jacket FRJ020

HRC 2 **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 6-ounce twill face cloth lining · Two lower-front pockets · Two inside patch pockets with FR hook-and loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC 2 label sewn on zipper flap · Meets the performance requirements of NFPA 70E standards



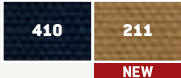
Style #/Color
FRJ020-BRN/Carhartt Brown
FRJ020-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant Mock Neck Vest 101029

HRC 4 8.5-ounce, FR canvas: 88% cotton/12% FR nylon · FR sherpa lining · Two large front pockets · Two inside pockets · Drop tail for added coverage · Back length: Large Regular: 27.75 inches; Large Tall: 29.25 inches · Carhartt FR label and HRC 4 label sewn on left pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
101029-410/Dark Navy
101029-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

FLAME-RESISTANT

Flame-Resistant Portage Jacket

101575

HRC 2
EBT
(CAL/CM²)
16

MIDWEIGHT 10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic /14% para-aramid/3% spandex with Rain Defender® durable water-repellent finish

- High warmth-to-weight ratio while being wind-resistant and breathable
- Vislon® zipper front closure with Nomex® FR zipper tape
- Two lower-front welt pockets
- Carhartt FR and NFPA 2112/HRC 2 labels sewn on left-front
- Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112
- **INHERENTLY FLAME-RESISTANT FABRIC**
- Replaces 100164

410

Style #/Color
101575-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Flame-Resistant Rain Jacket

100447

HRC 2
ATPV
(CAL/CM²)
9.1

HEAVYWEIGHT 12-ounce Nomex® IIIA fabric with FR neoprene moisture barrier

- Rainproof
- Chemical splash
- Attached hood and stowaway functionality
- Two front patch pockets with flaps
- Lanyard pass-through for safety harness compatibility
- Elastic inner storm cuff with hook-and-loop adjustments
- Non-conductive zipper front
- 3M™ Scotchlite™ reflective material; 2-inch reflective trim encircles sleeves and lower torso, with vertical stripes on front, "X" pattern on back
- ASTM F1891, F2733, and F903 requirements
- Meets the performance requirements of NFPA 70E standards

827

Style #/Color
100447-827/Bold Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Flame-Resistant Rainwear Bib Overall

100445

HRC 2
ATPV
(CAL/CM²)
9.1

HEAVYWEIGHT 12-ounce Nomex® IIIA fabric with FR neoprene moisture barrier

- High back with FR elastic suspenders and FR center-release buckles
- Chap-style front enhances durability
- Non-conductive leg zippers to knee
- 3M™ Scotchlite™ Reflective Material; 2-inch reflective trim encircles each leg
- ASTM F1891, F2733, and F903 requirements
- Meets the performance requirements of NFPA 70E standards

827

Style #/Color
100445-827/Bold Orange

	S	M	L	XL	2XL	3XL	4XL	5XL	
INSEAM	32	•	•	•	•	•	•	•	REGULAR
	34	•	•	•	•	•	•	•	TALL



FLAME-RESISTANT

NFPA
70E

NFPA
2112



Flame-Resistant Midweight Bib Overall / Quilt-Lined 101633

HRC 3

ATPV (CAL/CM²)
33.5

Lined

HRC 2

ATPV (CAL/CM²)
12.1

Unlined

MIDWEIGHT

8.5 ounce FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-thigh leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112 labels sewn on back and front pockets · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Replaces FRR43

211

410

001

Style #/Color
101633-211/Carhartt Brown
101633-410/Dark Navy
101633-001/Black

	S	M	L	XL	2XL	3XL	4XL	5XL	
INSEAM	32								REGULAR
	34								TALL

NFPA
70E

NFPA
2112



Flame-Resistant Duck Bib Overall / Quilt-Lined 101626

HRC 4

ATPV (CAL/CM²)
54.3

Lined

HRC 2

ATPV (CAL/CM²)
16

Unlined

HEAVYWEIGHT

13-ounce, 100% cotton FR duck · 11.5-ounce quilt lining: FR modacrylic batting quilted to FR twill face cloth · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Multiple tool and utility pockets · Ankle-to-thigh leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · FR melamine buttons at waist · Brass zipper fly with Nomex® FR zipper tape · Carhartt FR and NFPA 2112 labels sewn on bib pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRR44

410

211

001

075

Style #/Color
101626-410/Dark Navy
101626-211/Carhartt Brown
101626-001/Black
101626-075/Steel

	WAIST																
	30	32	34	36	38	40	42	44	46	48	50	52	54				
INSEAM	28																
	30																
	32																
	34																
	36																

NFPA
70E

NFPA
2112



NEW Flame-Resistant Striped Duck Bib Overall / Quilt-Lined 101628

HRC 4

ATPV (CAL/CM²)
54.3

HEAVYWEIGHT

13-ounce, 100% cotton FR duck · 11.5-ounce, quilt lining: FR modacrylic batting quilted to FR twill face cloth · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-thigh brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · 13-ounce duck fabric is CGSB155.20-2000 certified · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ Reflective Material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility around legs · Carhartt FR and NFPA 2112/HRC 4 labels sewn on front pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces 100171

001

434

	WAIST																
	30	32	34	36	38	40	42	44	46	48	50	52	54				
INSEAM	28																
	30																
	32																
	34																
	36																

Style #/Color
101628-001/Black
101628-434/Royal

Flame-Resistant Duck Bib Overall / Unlined 101627

HRC 2
ATPV (CAL/CM²)
16

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Multiple tool and utility pockets · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · FR melamine buttons at waist · Brass zipper fly with Nomex® FR zipper tape · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRR45

211	410	001
-----	-----	-----

Style #/Color
101627-211/Carhartt Brown
101627-410/Dark Navy
101627-001/Black

		WAIST												
		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28													
	30													
	32													
	34													
	36													



NFPA
70E

NFPA
2112

NEW Flame-Resistant Striped Duck Bib Overall / Unlined 101703

HRC 2
ATPV (CAL/CM²)
16.0

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · 13-ounce duck fabric is CGSB155.20-2000 certified · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ Reflective Material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with “X” pattern on back · Carhartt FR and NFPA 2112/HRC 2 labels sewn on waist · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

001	434
-----	-----

Style #/Color
101703-001/Black
101703-434/Royal

		WAIST												
		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28													
	30													
	32													
	34													
	36													



NFPA
70E

NFPA
2112

Flame-Resistant Duck Coverall / Quilt-Lined 101620

HRC 4
ATPV (CAL/CM²)
54.3

HEAVYWEIGHT 13-ounce, 100% FR cotton duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Nomex® FR rib-knit storm cuffs · Brass two-way front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with snap closure for electric-arc protection · Ankle-to-hip zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Chap-style double front enhances durability · Under-collar snaps for optional FR hood (FRA265) · Carhartt FR label sewn on back and front pockets; NFPA 2112/HRC 4 label sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces 100196

211

Style #/Color
101620-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	
							SHORT
							REGULAR
							TALL



NFPA
70E

NFPA
2112

FLAME-RESISTANT

NFPA
70E

NFPA
2112



Flame-Resistant Traditional Twill Coverall

101017

HRC 2 **MIDWEIGHT** 9-ounce, FR twill: 100% cotton · Spread collar · Two chest pockets with flaps · Two pass-through pockets · Utility pocket · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flap · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Leg openings fit over boots for easy on and off · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

410	033	250
-----	-----	-----

Style #/Color
101017-410/Dark Navy
101017-033/Gray
101017-250/Khaki

CHEST														SHORT REGULAR TALL
34	36	38	40	42	44	46	48	50	52	54	56	58	60	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	

NFPA
70E

NFPA
2112



NEW Flame-Resistant Striped Coverall

101705

HRC 2 **MIDWEIGHT** 9 ounce, FR twill: 100% cotton · Stand-up collar · Two chest pockets with flaps and snap closures · Two side-entry pass through pockets with snap closures · Multiple tool and utility pockets · Two utility bands on chest · Nomex® FR mesh gas monitor pocket over right chest pocket with microphone loop underneath · Left-chest pocket has pencil slot · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flaps · Split back construction · Pleated bi-swing back · Triple-stitched main seams · Comfort side elastic at waist · Leg openings fit over boots for easy on and off and have adjustable straps with hook-and-loop closures at ankles · Triple-stitched main seams · 9-ounce twill fabric is CGSB155.20-2000 certified · Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ Reflective Material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with “X” pattern on back · Carhartt FR label and NFPA 2112/HRC 2 flag labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

434

Style #/Color
100705-434/Royal

CHEST														SHORT REGULAR TALL
34	36	38	40	42	44	46	48	50	52	54	56	58	60	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	

NFPA
70E

NFPA
2112



Flame-Resistant Utility Jean – Relaxed Fit

FRB004

HRC 2 14.75-ounce, 100% cotton FR denim · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 2 labels sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

MDS

Style #/Color
FRB004-MDS/Midstone

INSEAM	WAIST													
	30	31	32	33	34	35	36	38	40	42	44	46	48	50
	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•

Flame-Resistant Utility Denim
Double-Front Jean – Relaxed Fit

100170

HRC 2
ATPV
(CAL/CM²)
20.7

14.75-ounce, 100% cotton FR denim · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Utility patch pocket on right leg · Chap-style double front with cleanout opening to accommodate knee pads · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 2 labels sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

R



Style #/Color
100170-451/Midstone

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																



NFPA
70E

NFPA
2112

Flame-Resistant Utility Denim Dungaree

100459

HRC 2
ATPV
(CAL/CM²)
20.7

14.75-ounce, 100% cotton FR denim · Original fit sits slightly below the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Multiple utility pockets · Left-leg utility band · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 2 labels sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

O



Style #/Color
100459-451/Midstone

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																



NFPA
70E

NFPA
2112

Flame-Resistant Lined Utility
Denim Jean – Relaxed Fit

100160

HRC 3
ATPV
(CAL/CM²)
33

14.75-ounce, 100% cotton FR denim · 7-ounce, FR twill lining: 88% cotton/12% high-tenacity nylon · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 3 flag label sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

R



Style #/Color
100160-451/Midstone

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																



NFPA
70E

NFPA
2112

FLAME-RESISTANT

NFPA
70E
NFPA
2112



NEW Flame-Resistant Rugged Flex™ Jean – Straight Traditional Fit

101814

HRC 2
ATPV
(CAL/CM²)
17

12.5 ounce, FR denim: 99% cotton/ 1% spandex · Rugged Flex™ durable stretch technology for ease of movement · Traditional fit sits at the waist · Slim seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two back pockets · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

S T

972

Style #/Color
101814-972/Deep Indigo Wash

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

NFPA
70E
NFPA
2112



Flame-Resistant Signature Denim Jean –Relaxed Fit

FRB100

HRC 2
ATPV
(CAL/CM²)
16

11.75-ounce, 100% cotton FR denim · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 2 labels sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

R

DNM

Style #/Color
FRB100-DNM/Denim

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

NFPA
70E
NFPA
2112



Flame-Resistant Signature Denim Dungaree

FRB13

HRC 2
ATPV
(CAL/CM²)
16

11.75-ounce, 100% cotton FR denim · Original fit sits slightly below the waist · Full seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Multiple utility pockets · Left-leg utility band · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

O

DNM

Style #/Color
FRB13-DNM/Denim

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

FLAME-RESISTANT

Flame-Resistant Duck Work Dungaree

FRB229

HRC 2
ATPV
(CAL/CM²)
16

13-ounce, 100% FR cotton duck · Original fit sits at the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Multiple utility pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

0



Style #/Color
FRB229-BRN/Carhartt Brown

	WAIST														
	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
INSEAM	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA
70E

NFPA
2112

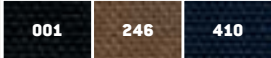
Flame-Resistant Washed Duck Work Dungaree

100791

HRC 2
ATPV
(CAL/CM²)
15

11-ounce FR duck, 88% cotton 12% nylon · Original fit sits slightly below the waist · Full seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Left-leg utility band · Triple needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

0



Style #/Color
100791-001/Black
100791-246/Mid Brown
100791-410/Dark Navy

	WAIST														
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	54
INSEAM	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA
70E

NFPA
2112

Flame-Resistant Midweight Canvas Pant – Loose-Fit

FRB159

HRC 2
ATPV
(CAL/CM²)
12.1

Midweight 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Loose fit sits slightly below the waist · Loose seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Cell phone pocket on left leg and multiple utility pocket on right leg · Two reinforced back pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

L



Style #/Color
FRB159-DNY/Dark Navy
FRB159-GKH/Golden Khaki
FRB159-MOS/Moss
FRB159-DKB/Dark Brown

	WAIST														
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	54
INSEAM	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA
70E

NFPA
2112

Shaded sizes will have price upcharge.

FLAME-RESISTANT

Flame-Resistant Canvas Cargo Pant

FRB240

NFPA
70E
NFPA
2112



HRC 2
ATPV
(CAL/CM²)
12.1

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Original fit sits slightly below the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Two large side cargo pockets with pen slots · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

0

DNY	GKH	BLK
-----	-----	-----

Style #/Color
FRB240-DNY/Dark Navy
FRB240-GKH/Golden Khaki
FRB240-BLK/Black

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

Flame-Resistant Work Pant – Relaxed Fit

100172

NFPA
70E
NFPA
2112



HRC 2
ATPV
(CAL/CM²)
10.1

7-ounce, blend of 45% FR modacrylic/35% lyocel/20% aramid · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back welt pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

R

410

Style #/Color
100172-410/Dark Navy

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

Flame-Resistant Force Cotton Short-Sleeve T-Shirt

100234

NFPA
70E
NFPA
2112



HRC 2
ATPV
(CAL/CM²)
8.9

ORIGINAL FIT 6.75 ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410	051
-----	-----

Style #/Color
100234-410/Dark Navy
100234-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

FLAME-RESISTANT

Flame-Resistant Force Cotton Long-Sleeve T-Shirt

100235

HRC 2 **ORIGINAL FIT** 6.75 ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color

- 100235-410/Dark Navy
- 100235-051/Light Gray
- 100235-261/Sand
- 100235-465/Medium Blue
- 100235-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NFPA 70E

NFPA 2112

FORCE Carhartt

NEW Flame-Resistant Striped Force Cotton Long-Sleeve T-Shirt

101699

HRC 2 **ORIGINAL FIT** 6.75 ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Yellow/Silver/Yellow 2-inch contrasting trim [RT80™ 220C N3000] with 3M™ Scotchlite™ Reflective Material (#9740) ANSI/NFPA 2112 approved reflective trim · 360° visibility with "X" pattern on back · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color

101699-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NFPA 70E

NFPA 2112

FORCE Carhartt

Flame-Resistant Force Cotton Short-Sleeve Henley

100236

HRC 2 **ORIGINAL FIT** 6.75 ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Rib-knit henley collar · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color

100236-410/Dark Navy
100236-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NFPA 70E

NFPA 2112

FORCE Carhartt

FLAME-RESISTANT

NFPA
70E

NFPA
2112



Flame-Resistant Force Cotton Long-Sleeve Henley

100237

HRC 2

ATPV
(CAL/CM²)
8.9

ORIGINAL FIT

6.75 ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Rib-knit henley collar and cuffs · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410

051

261

465

316

NEW

Style #/Color

100237-410/Dark Navy

100237-051/Light Gray

100237-261/Sand

100237-465/Medium Blue

100237-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL

FORCE

NFPA
70E

NFPA
2112



Flame-Resistant Force Cotton Long-Sleeve Polo

100238

HRC 2

ATPV
(CAL/CM²)
8.9

ORIGINAL FIT

6.75 ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Jersey knit polo collar and rib-knit cuffs · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410

465

Style #/Color

100238-410/Dark Navy

100238-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL

FORCE

NFPA
70E

NFPA
2112



Flame-Resistant Force Cotton Graphic Long-Sleeve T-Shirt

101153

HRC 2

ATPV
(CAL/CM²)
8.9

ORIGINAL FIT

6.75 ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Rib knit collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt graphic on left sleeve · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410

051

211

NEW

Style #/Color

101153-410/Dark Navy

101153-051/Light Gray

101153-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

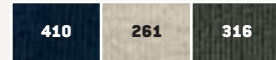
TALL

FORCE

FLAME-RESISTANT

NEW Flame-Resistant Force Cotton Hybrid Shirt 101698

HRC 2 **ORIGINAL FIT** 6.75-ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Triple-needle stitched main seams · Side-seamed construction minimizes twisting · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR and NFPA 2112/HRC 2 labels sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color
101698-410/Dark Navy
101698-261/Sand
101698-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

FORCE

Flame-Resistant Force Short-Sleeve T-Shirt FRK008

HRC 1 **RELAXED FIT** 5.5 ounce knit: 48% modacrylic, 48% Tencel®/4% spandex · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Stretchable, spandex-reinforced rib-knit fabric for comfort · Stretchable, spandex-reinforced rib-knit crewneck · Side-seamed construction minimizes twisting · Square hem · Intended as a base layer · HRC 1 label sewn on side seam · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
FRK008-SND/Sand
FRK008-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

FORCE

Flame-Resistant Force Long-Sleeve T-Shirt FRK009

HRC 1 **RELAXED FIT** 5.5 ounce knit: 48% modacrylic, 48% Tencel®/4% spandex · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Stretchable, spandex-reinforced rib-knit fabric for comfort · Stretchable, spandex-reinforced rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Square hem · Intended as a base layer · HRC 1 label sewn on side seam · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
FRK009-SND/Sand
FRK009-DNY/Dark Navy
FRK009-LGY/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

FORCE

FLAME-RESISTANT



Flame-Resistant Canvas Shirt Jac 100432

HRC 3 **ORIGINAL FIT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 7-ounce, FR twill lining: 88% cotton/12% high-tenacity nylon · Antique-finish metal snaps throughout · Two chest pockets with rivet reinforcements · Adjustable two-snap cuffs with extended plackets · Carhartt FR and NFPA 2112/HRC 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

201	001	316
		NEW

Style #/Color
100432-201/Dark Brown
100432-001/Black
100432-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Flame-Resistant Washed Denim Shirt 100796

HRC 2 **ORIGINAL FIT** 8.5-ounce, FR denim: 100% cotton · Garment washed for a soft finish · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

451

Style #/Color
100796-451/Midstone

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Flame-Resistant Twill Shirt with Pocket Flaps FRS160

HRC 2 **ORIGINAL FIT** 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

KHI	DNY	GRY	MBL	608
				NEW

- Style #/Color
- FRS160-KHI/Khaki
 - FRS160-DNY/Dark Navy
 - FRS160-GRY/Gray
 - FRS160-MBL/Medium Blue
 - FRS160-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

Flame-Resistant Snap-Front Shirt

101572

HRC 2
ATPV (CAL/CM²)
9

ORIGINAL FIT 7.5-ounce FR twill, 100% cotton · Spread collar with button closure · Snap-front · Two chest pockets with snaps · Three-snap cuffs · Triple-stitched main seams · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces FRS006



Style #/Color
101572-250/Khaki
101572-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

Flame-Resistant Classic Plaid Shirt

101028

HRC 2
ATPV (CAL/CM²)
9.5

ORIGINAL FIT 6.5-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color
101028-264/Golden Khaki
101028-608/Dark Crimson
101028-316/Moss
101028-075/Steel

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

Flame-Resistant Work-Dry® Lightweight Twill Shirt

FRS003

HRC 2
ATPV (CAL/CM²)
8.7

ORIGINAL FIT 6-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Work-Dry® material wicks away moisture for comfort · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112



Style #/Color
FRS003-KHI/Khaki
FRS003-DNY/Dark Navy
FRS003-465/Medium Blue
FRS003-GRY/Gray
FRS003-RYL/Royal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E

NFPA
2112

FLAME-RESISTANT



Flame-Resistant Chambray Shirt

FRS004

HRC 1
ATPV (CAL/CM²) 6.5

ORIGINAL FIT 5.5-ounce, FR chambray: 88% cotton/12% high-tenacity nylon
· Button-down collar with button closure · FR melamine buttons throughout
· Left-chest pocket with flap and button closure · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR and HRC 1 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRS004-CBL/Blue Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant Work Shirt

100167

HRC 1
ATPV (CAL/CM²) 6.5
Khaki

ORIGINAL FIT 5.8 ounce, FR Twill: 48% modacrylic/37 % lyocell/15% aramid (Khaki); 45% modacrylic/35 % lyocell/20% aramid (Dark Navy) · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR and NFPA 2112/ HRC 1 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
100167-250/Khaki
100167-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NEW Flame-Resistant Thermal-Lined Sweatshirt

101702

HRC 4
ATPV (CAL/CM²) 42

ORIGINAL FIT Heavyweight 14.25 ounce, fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water-repellant finish · 7-ounce, FR knit: 55% modacrylic/45% cotton thermal lining retains warmth · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Three-piece thermal-lined hood with FR draw-cord closure · Vislon® zipper with Nomex® FR zipper tape · Two front hand-warmer pockets · Inside patch pocket with hook and loop closure · Carhartt FR and NFPA 2112/HRC 4 flag labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC** · Replaces 100647



Style #/Color
101702-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FLAME-RESISTANT

Flame-Resistant Heavyweight Klondike Sweatshirt

101203

HRC 3
ATPV (CAL/CM²)
33.6

ORIGINAL FIT Heavyweight, 14.25 ounce, FR fleece: 58% cotton/ 35% modacrylic/ 7% polyester blend with Rain Defender® durable water-repellent finish · Fights odor · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape · Two front hand-warmer pockets · Lower front pocket · Inside mobile pocket · Inside patch pocket · Carhartt FR and NFPA 2112/HRC 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

001

Style #/Color
101203-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Pocket Detail

NEW Flame-Resistant Striped Klondike Sweatshirt 101700

HRC 3
ATPV (CAL/CM²)
33

ORIGINAL FIT Heavyweight 14.25 ounce, fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water-repellant finish · Fights odor · Concealed snaps around collar to accommodate accessory hood style (101951) · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape · Two front hand-warmer pockets · Inside mobile pocket · Yellow/Silver/Yellow: 4-inch contrasting trim (RT81™ 220C N1000) with 3M™ Scotchlite™ Reflective Material (#8940) ANSI/NFPA 2112 approved reflective trim · 360° visibility with "X" pattern on back · Carhartt FR and NFPA 2112/HRC 3 flag labels sewn on left front pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

001

Style #/Color
101700-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back of Shirt

NEW Flame-Resistant Klondike Hood

101951

HRC 3
ATPV (CAL/CM²)
33.6

Heavyweight 14.25-ounce, fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water-repellant finish · Fights odor · Three-piece hood construction · Adjustable draw-cord closure · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

001

Style #/Color
101951-001/Black

S-XL	2XL-5XL
•	•



FLAME-RESISTANT



Flame-Resistant Heavyweight Zip-Front Sweatshirt

FRK007

HRC 3
ATPV
(CAL/CM²)
33.6

ORIGINAL FIT Heavyweight 14.25-ounce, FR knit: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water-repellent finish · Fights odor · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Attached hood with FR draw-cord closure · Vislon® front zipper with Nomex® FR zipper tape · Two front hand-warmer pockets · Carhartt FR and NFPA 2112/HRC 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

DNY BLK
NEW

Style #/Color
FRK007-DNY/Dark Navy
FRK007-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Flame-Resistant Heavyweight Hooded Sweatshirt

FRK006

HRC 3
ATPV
(CAL/CM²)
33.6

ORIGINAL FIT Heavyweight, 14.25-ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with Rain Defender® durable water-repellent finish · Fights odor · Attached hood with adjustable draw-cord closure · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Front hand-warmer pocket · Carhartt FR and NFPA 2112/HRC 3 labels sewn on pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

DNY

Style #/Color
FRK006-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Flame-Resistant Force Rugged Flex™ Quarter-Zip Fleece

101576

HRC 2
ATPV
(CAL/CM²)
17

RELAXED FIT 12.5-ounce, 95% cotton/5% spandex FR fleece · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Mock-neck collar with quarter-zip Vislon® zipper with Nomex® FR zipper tape · Front hand-warmer pocket · Smooth flatlock seams · Carhartt logo and NFPA 2112/HRC 2 flag label sewn to exterior · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

410

Style #/Color
101576-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FLAME-RESISTANT

Flame-Resistant Force Rugged Flex™ Hooded Fleece 101577

HRC 2
ATPV
(CAL/CM²)
17

RELAXED FIT 12.5-ounce, 95% cotton/5% spandex FR fleece · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Attached hood with FR draw cord · Map pocket on left side · Vislon® zipper front closure with Nomex® FR zipper tape · Two front hand-warmer pockets · Smooth flatlock seams · Carhartt logo and NFPA 2112/HRC 2 flag label sewn to exterior · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

410

Style #/Color
101577-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

NFPA
2112

FORCE

NEW Flame-Resistant Force Rugged Flex™ Graphic Fleece

101701

HRC 2
ATPV
(CAL/CM²)
17

RELAXED FIT 12.5-ounce, 95% cotton/5% spandex FR Fleece · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for warmth and comfort · Attached, three-piece hood with adjustable draw-cord closure · Front hand-warmer pocket · Carhartt graphic on left sleeve · Carhartt logo and NFPA 2112/HRC 2 flag label sewn to exterior · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

410

Style #/Color
101701-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FORCE

Flame-Resistant High-Visibility Long-Sleeve T-Shirt – Class 3

FRK003

HRC 2
EBT
(CAL/CM²)
10

ORIGINAL FIT 7.75-ounce knit; 61% modacrylic/32% cotton/ 7% polyester · Stain Breaker™ technology releases stains · Rib-knit collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and HRC 2 labels sewn on pocket · ANSI Class 3, Level 2 compliant, 3M™ Scotchlite™ Reflective Material; segmented trim (#5510) maintains performance through 75 home launderings · Meets ANSI/ISEA 107-2010 and NFPA 70E standards · Meets ANSI Class 3, Level 2 visibility standards · **INHERENTLY FLAME-RESISTANT FABRIC**

BLM

Style #/Color
FRK003-BLM/Bright Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

ANSI
CLASS 3

FLAME-RESISTANT

NFPA
70E
ANSI
CLASS 3



Flame-Resistant Heavyweight High-Visibility Class 3 Hooded Zip-Front Sweatshirt

100460

HRC 2
ATPV
(CAL/CM²)
24

ORIGINAL FIT Heavyweight, 14.25-ounce, FR fleece, 69% modacrylic/27% cotton/4% polyester blend · Stain Breaker™ technology releases stains · Three-piece hood construction with adjustable draw-cord closure · Two front hand-warmer pockets · Carhartt FR and HRC 2 labels sewn on pocket · ANSI class 3, level 2 compliant, 3M™ Scotchlite™ Reflective Material; segmented trim [#5510] maintains performance through 75 home launderings · 360° visibility with “X” pattern on back · Meets ANSI Class 3, Level 2 standards · Meets ANSI/ISEA 107-2010 · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

323

Style #/Color
100460-323/Bright Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

NFPA
70E
ANSI
CLASS 2



Flame-Resistant High-Visibility 5-Point Breakaway Vest

FRV005

HRC 1
ATPV
(CAL/CM²)
5.1

MIDWEIGHT 6.5-ounce FR mesh fabric · 85% modacrylic/15% Kevlar · 3M™ Scotchlite™ Reflective Material; # 8935 maintains performance through 50 home launderings · 5 breakaway points: FR hook-and-loop closures on front, sides and shoulders · Carhartt FR and HRC 1 labels sewn on left chest · Meets ANSI/ISEA 107-2010 and NFPA 70E standards · Meets ANSI Class 2, Level 2 visibility standards · **INHERENTLY FLAME-RESISTANT FABRIC**

BLM

Style #/Color
FRV005-BLM/Brite Lime

S/M	L/XL	2XL/3XL	4XL/5XL	
•	•	•	•	REGULAR

NFPA
70E



Flame-Resistant Fleece 2-in-1 Knit Hat

101579

HRC 2
EBT
(CAL/CM²)
16

10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water-repellent finish · High warmth-to-weight ratio while being highly wind-resistant and breathable · Pull-down face mask: 6-ounce, 48% modacrylic/48% Tencel®/4% spandex face and chin guard · Fits nicely under a hard hat · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC** · Replaces 100164

410

Style #/Color
101579-410/Dark Navy

ONE SIZE FITS ALL



FLAME-RESISTANT

Flame-Resistant Fleece Neck Gaiter

101580

HRC 2	10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water-repellent finish
EBT (CAL/CM²) 16	· High warmth-to-weight ratio while being highly wind-resistant and breathable
	· Meets the performance requirements of NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC · Replaces 100165

410

Style #/Color
101580-410/Dark Navy

ONE SIZE FITS ALL



NFPA
70E



Flame-Resistant Fleece Hat

101578

HRC 2	10.5-ounce, FR Polartec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex with Rain Defender® durable water-repellent finish
EBT (CAL/CM²) 16	· High warmth-to-weight ratio while being highly wind-resistant and breathable
	· Fits nicely under a hard hat · Meets the performance requirements of NFPA 70E standards
	· INHERENTLY FLAME-RESISTANT FABRIC · Replaces 100166

410

Style #/Color
101578-410/Dark Navy

ONE SIZE FITS ALL



NFPA
70E



Flame-Resistant Force Grid Beanie

100492

HRC 1	11.7-ounce, Polartec® Power Stretch® fabric: 68% modacrylic/29% rayon/3% spandex
EBT (CAL/CM²) 5.2	· Carhartt Force® fights odors and its FastDry® technology wicks away sweat for warmth and comfort · Grid construction maximizes warmth, minimizes weight, and enhances breathability · Four-way stretch improves comfort · Smooth flatlock seams
	· Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E standards · INHERENTLY FLAME-RESISTANT FABRIC

001

Style #/Color
100492-001/Black

ONE SIZE FITS ALL



NFPA
70E

carhartt
FORCE

FLAME-RESISTANT

NFPA
70E



Flame-Resistant Hard Hat Liner

101200

HRC 3
EBT
(CAL/CM²)
32

9-ounce 100% cotton FR twill with 11.7 ounce Polartec® Power Stretch® fabric lining: 68% modacrylic/29% rayon/3% spandex · Over nose face mask · Lower front cross-over closure to keep out wind and protect the neck · Inside warming pouch pockets over ears · Front and back hem shaped longer to protect neck · Hard hat attachment straps · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
101200-410/Dark Navy

ONE SIZE FITS ALL

NFPA
70E



Flame-Resistant Enhanced Visibility Hat

101212

HRC 2
EBT
(CAL/CM²)
11.5

12-ounce FR enhanced visibility two-sided brushed Polartec® fleece: 70% modacrylic/30% rayon · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

323

Style #/Color
101212-323/Brite Lime

ONE SIZE FITS ALL

NFPA
70E



Flame-Resistant Double-Layer Force Balaclava

FRA003

HRC 2
ATPV
(CAL/CM²)
15

6-ounce, 2-ply FR knit: 48% modacrylic/48% Tencel®/4% spandex · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Full facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam, 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

DNY

Style #/Color
FRA003-DNY/Dark Navy

ONE SIZE FITS ALL

Flame-Resistant Extremes® Arctic Hood 101392

HRC 4
ATPV
(CAL/CM²)
50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Fighter™ technology that tames the wind · Fully-insulated with 3M™ Thinsulate™ Platinum insulation with twill face cloth · Three-piece hood construction · ID patch located inside · Nomex® FR adjustable draw-cord front opening with barrel locks · Triple-stitched main seams · Specifically designed and compatible to snap onto 100784 · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
101392-410/Dark Navy

ONE SIZE FITS ALL

3M and Thinsulate are trademarks of 3M.



EXTREMESFR



Flame-Resistant Duck Hood / Quilt-Lined FRA265

HRC 4
ATPV
(CAL/CM²)
54.3

13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Three-piece hood design for better fit · Chin protector with FR hook-and-loop closure · Adjustable Nomex® FR draw cord · Arc-resistant snaps for attachment to FR outerwear only · Meets the performance requirements of NFPA 70E standards

DNY **BRN** **BLK** **RYL** **STL**

Style #/Color
FRA265-DNY/Dark Navy
FRA265-BRN/Carhartt Brown
FRA265-BLK/Black
FRA265-RYL/Royal
FRA265-STL/Steel

Compatible with:
101618 FR Duck Traditional Coat
101623 FR Duck Bomber Jacket
101695 FR Striped Duck Traditional Coat
101620 Flame-Resistant Duck Coverall

ONE SIZE FITS ALL



Flame-Resistant Midweight Canvas Hood FRA002

HRC 3
ATPV
(CAL/CM²)
33.5

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce FR quilt lining: FR modacrylic batting · Chin protector with FR hook-and-loop closure · Adjustable Nomex® FR draw cord · Arc-resistant snaps for attachment to FR outerwear only · 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets the performance requirements of NFPA 70E standards

BRN **BLK** **DNY**

Style #/Color
FRA002-BRN/Carhartt Brown
FRA002-BLK/Black
FRA002-DNY/Dark Navy

Compatible with:
101624 FR Midweight Canvas Dearborn Jacket
101625 FR Lanyard Access Jacket

ONE SIZE FITS ALL



FLAME-RESISTANT



Flame-Resistant Base Force®
Cold Weather Weight Crewneck 101245

HRC 2 **RELAXED FIT** 7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for warmth and comfort · Self fabric crewneck and cuffs · Smooth flatlock seams · Carhartt logo and NFPA 2112/HRC 2 flag label sewn to exterior · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

410

Style #/Color
101245-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Flame-Resistant Base Force®
Cold Weather Weight Bottom 101246

HRC 2 7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for warmth and comfort · Smooth flatlock seams · Carhartt logo and HRC 2 flag label sewn to exterior · Meets the performance requirements of NFPA 70E standard

410

Style #/Color
101246-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Women's Flame-Resistant Force
Cotton Long-Sleeve T-Shirt 101107

HRC 2 **RELAXED FIT** 6.75 ounce knit: 100% cotton FR jersey knit · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar · Flat lock construction and forward shoulder seams for comfort · Longer length provides coverage while reaching and bending · Carhartt FR label sewn at sleeve hem; NFPA 2112/HRC 2 label sewn inside neck seam · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410 051

Style #/Color
101107-410/Dark Navy
101107-051/Light Gray

XS	S	M	L	XL	XXL
•	•	•	•	•	•



FLAME-RESISTANT

Women’s Flame-Resistant Classic Twill Shirt WFRS160

HRC 2
ATPV
(CAL/CM²)
8.6

ORIGINAL FIT 7-ounce FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar · FR melamine buttons · Two chest pockets with flaps and button closures · Triple-stitched main seams · Shaped shirt tail · Carhartt FR and HRC 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and NFPA 2112 standards

DNY	KHI
-----	-----

Style #/Color
WFRS160-DNY/Dark Navy
WFRS160-KHI/Khaki

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA
70E

NFPA
2112

Women’s Flame-Resistant Klondike Sweatshirt 101247

HRC 3
ATPV
(CAL/CM²)
33.6

HEAVYWEIGHT 14.25 ounce, FR knit: 58% cotton/ 35% modacrylic/7% polyester blend with Rain Defender® durable water-repellent finish · Anti-odor control · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape plus inner protective flap · Front hand-warmer pocket has a hidden security pocket inside · Carhartt FR and NFPA 2112/HRC 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E and NFPA 2112 standards · **INHERENTLY FLAME-RESISTANT FABRIC**

410

Style #/Color
101247-410/Dark Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA
70E

NFPA
2112



Women’s Flame-Resistant Signature Denim Jean 101249

HRC 2
ATPV
(CAL/CM²)
16

11.75-ounce, 100% cotton FR denim · Sits slightly below the natural waist · Relaxed fit; relaxed-fitting seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Straight leg openings fit over boots · Double-stitched main seams · Carhartt FR label sewn on back pocket, NFPA 2112/HRC 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® · Classified to NFPA 2112

407

Style #/Color
101249-407/Denim

		WAIST										
		2	4	6	8	10	12	14	16	18	20	
INSEAM	28	•	•	•	•	•	•	•	•	•	•	
	30	•	•	•	•	•	•	•	•	•	•	
	32	•	•	•	•	•	•	•	•	•	•	
	34			•	•	•	•	•	•	•		



NFPA
70E

NFPA
2112

Shaded sizes will have price upcharge.

FLAME-RESISTANT

NFPA
70E

NFPA
2112



Women's Flame-Resistant Canvas Work Pant WFRB159

HRC 2
ATPV (CAL/CM²) 12.1
8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Relaxed seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Contoured waistband eliminates gapping in back · Mid-rise waist for added comfort · Cell phone pocket and utility pocket · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

L

DNY	GKH
-----	-----

Style #/Color
WFRB159-DNY/Dark Navy
WFRB159-GKH/Golden Khaki

		WAIST									
		2	4	6	8	10	12	14	16	18	20
INSEAM	28										
	30										
	32										
	34										

NFPA
70E

NFPA
2112



Women's Flame-Resistant Midweight Canvas Active Jac 101629

HRC 3
ATPV (CAL/CM²) 33.5
MIDWEIGHT 8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape has inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Medium: 28.5 inches · Carhartt FR and NFPA 2112/HRC 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · Replaces WFRJ130

410	211
-----	-----

Style #/Color
101629-410/Dark Navy
101629-211/Carhartt Brown

XS	S	M	L	XL	XXL

Stain Breaker® technology
releases stains

3M™ Scotchlite™
Reflective Material

100% polyester
thermal lining



100504-323

HIGH-VISIBILITY ZIP-FRONT CLASS 3 THERMAL-LINED SWEATSHIRT

HIGH-VISIBILITY / COLOR ENHANCED



Force Color Enhanced Short-Sleeve T-Shirt

100493

RELAXED FIT 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label

323

824

Style #/Color
100493-323/Brite Lime
100493-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•

REGULAR



Force Color Enhanced Long-Sleeve T-Shirt

100494

RELAXED FIT 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label

323

824

Style #/Color
100494-323/Brite Lime
100494-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL



ANSI
CLASS 2



Force High-Visibility Short-Sleeve Class 2 T-Shirt

100495

RELAXED FIT 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 2, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100495-323/Brite Lime
100495-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•

REGULAR



Trim Detail



HIGH-VISIBILITY / COLOR ENHANCED

Force High-Visibility Long-Sleeve Class 3 T-Shirt 100496

RELAXED FIT 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100496-323/Brite Lime
100496-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



ANSI
CLASS 3

Trim Detail

FORCE

High-Visibility Class 2 Vest 100501

100% polyester mesh · Left-chest pocket with pen stall · Hook-and-loop closure · Triple-stitched main seams · Meets ANSI Class 2, Level 2 visibility standards, 3M™ Scotchlite™ Reflective Material; #8906 maintains performance through 30 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100501-323/Brite Lime
100501-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



ANSI
CLASS 2

High-Visibility Zip-Front Class 3 Sweatshirt 100503

ORIGINAL FIT 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · Three-piece hood with adjustable draw cord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · Left pocket includes hidden storage pocket with hook-and-loop closure · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim # 5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100503-323/Brite Lime
100503-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



ANSI
CLASS 3

Trim Detail

Shaded sizes will have price upcharge.

HIGH-VISIBILITY / COLOR ENHANCED

ANSI
CLASS 3



Trim Detail

High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt

100504

ORIGINAL FIT 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · 100% polyester thermal lining · Three-piece thermal-lined hood with adjustable draw cord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100504-323/Brite Lime
100504-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

ANSI
CLASS 3



High-Visibility Class 3 Waterproof Jacket

100499

250-denier, 100% polyester shell with water-repellent finish · Waterproof membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · 100% polyester mesh lining in body · 100% nylon taffeta lining in sleeves and hood · Interior stretch-polyester storm cuffs · Snap-on/removable contoured hood with adjustable draw cord · Two front utility bands at shoulder level · Heavy-duty zipper with storm flap · Elastic draw-cord hem · Left chest map pocket with waterproof zipper closure · Two lower-front pockets with zipper closure and storm flaps · Two inside pockets with hook-and-loop closures · Back length: Large Regular: 30.75 inches · ANSI Class 3, Level 2 visibility standards 3M™ Scotchlite™ Reflective Material #8725 · Meets ANSI / ISEA 107-2010

323

Style #/Color
100499--323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

ANSI
CLASS 3



High-Visibility Class 3 Sherwood Jacket

100787

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water-repellent finish · Brushed polyester quilt lining · Fully taped waterproof seams · Snap-on quilt lined hood with draw-cord closure and barrel-lock adjusters · Two front utility bands at shoulder level · Right-chest pocket with flap and hook and loop closure · Left-chest map pocket with waterproof zipper closure · Left sleeve pocket with flap and hook and loop closure · Two lower-front double pockets with top entry and side hand warmer entry · Sleeves include ergonomic openings with stretch-polyester storm cuffs and hook and loop adjustment · Back length: Large Regular: 30.75 inches · ANSI Class 3, Level 2 visibility standards 3M™ Scotchlite™ Reflective Material #8725 · Meets ANSI / ISEA 107-2010

323

Style #/Color
100787-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

HIGH-VISIBILITY /
COLOR ENHANCED

High-Visibility Class E Waterproof Pant

100497

250-denier, 100% polyester shell with water-repellent finish · Waterproof membrane and Rain Defender® durable water-repellent finish · Fully taped waterproof seams · 100% polyester mesh lining in seat and thigh · 100% nylon taffeta lining from knee down · Full-leg, two-way zipper with double storm-channel flaps · Snap-adjustable leg openings · Extended chap-style double-front with cleanout bottoms that can accommodate knee pads · Reinforced-polyester leg-bottom kick panels · Elastic waistband with hook-and-loop side adjusters · Inseam: Regular: 31 inches · ANSI Class E, Level 2 visibility standards 3M™ Scotchlite™ Reflective Material #8725 · Meets ANSI / ISEA 107-2010

323

Style #/Color
100497-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



NEW High-Visibility Striped
Duck Traditional Coat / Quilt-Lined

101694

HEAVYWEIGHT 12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Fleece-lined insulated stand-up collar with flap to cover hidden snaps for detachable optional hood (A217) · Two large lower-front pockets with flaps and hook-and-loop closures. Left pocket has pencil opening · Two inside patch pockets with hook-and-loop closures · Two-way brass zipper front with hook-and-loop closure · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back and elbow pleats for ease of movement · Yellow/Silver/Yellow 2-inch contrasting trim (RT86™ 220C C3000) with 3M™ Scotchlite™ Reflective Material (#9740) ANSI approved reflective trim · 360° visibility with "X" pattern on back · Back length: Large Regular 31.5 inches: Large Tall: 33.5 inches

001

Style #/Color
101694-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Back of Coat

NEW High-Visibility Striped
Duck Bib Overall / Arctic Quilt-Lined

101696

HEAVYWEIGHT 12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Adjustable-front elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Yellow/Silver/Yellow 2-inch contrasting trim (RT86™ 220C C3000) with 3M™ Scotchlite™ Reflective Material(#9740) ANSI approved reflective trim · 360° around legs

001

Style #/Color
101696-001/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
28																	
30																	
32																	
34																	
36																	



Shaded sizes will have price upcharge.

HIGH-VISIBILITY / COLOR ENHANCED

Color Enhanced Beanie

100793

100% polyester fleece for warmth · Carhartt label sewn on front



323



824

Style #/Color
100793-323/Brite Lime
100793-824/Brite Orange

ONE SIZE FITS ALL

Color Enhanced Fleece 2-in-1 Hat

100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt logo sewn on front



323



824

Style #/Color
100795-323/Brite Lime
100795-824/Brite Orange

ONE SIZE FITS ALL



ADDITIONAL INFORMATION

SIZING CHARTS

SHIRTS, OUTERWEAR & BASE LAYER TOPS

	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE		5X-LARGE		6X-LARGE	
	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Waist	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62	66	70	74	78
Hip (Seat)	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68

NOTE: If your chest and/or waist measurement falls between sizes, buy the larger size.

TOPS FITS

Original Fit	A working man's fit with the most room to move
Relaxed Fit	A closer fit to the body built for work
Slim Fit	Our leanest fit for those who work tough

Differences between Regular & Tall Sizing: Outerwear, Shirts & Sweats:

- Tall sizes are 2" longer than Regular sizes.
- Tall long-sleeve lengths are 2" longer than Regular sleeve lengths [Also applies to Coverall Style X06]; Tall short-sleeve lengths are ½" longer than Regular sleeve lengths.

PANTS, SHORTS & BASE LAYER BOTTOMS

	S	M	L
Waist Measurement	28–30	31–34	35–38

	XL	2XL	3XL	4XL
Waist Measurement	39–42	43–46	47–50	51–54

PANTS & SHORTS FITS

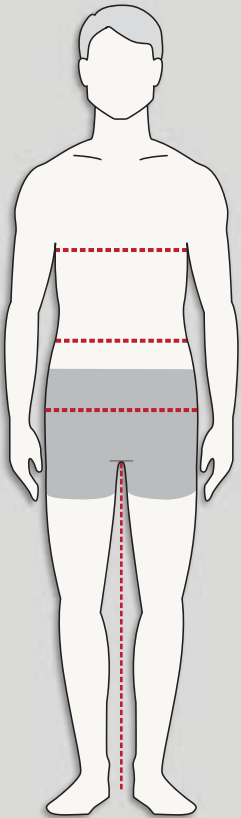
Straight Traditional Fit	Slim seat and thigh
Relaxed Fit	Relaxed seat and thigh
Loose Original Fit	Full seat and thigh

INSEAM LENGTHS

If your normal inseam preference is:	You should order this size:
Inseam Measurement	Overall Inseam Measurement
27–28	28
29–30	30
31–32	32
33–34	34
35–36	36

NOTE: If your inseam length falls between sizes, buy the longer size.

How to Measure



For best results, measure over your undergarments.

Chest:

Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

Natural Waist:

Bend side to side and find the natural bend in your body; this is your natural waist. **Note:** It may not be the smallest point.

Hip/Seat:

Measure the fullest point between your natural waist and crotch.

Inseam:

Measure from your crotch to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. Measure on the front from the crotch point along the seam to the hem for the inseam length.

COVERALLS

CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
WAIST MEASUREMENT	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62	66	70	74	78
Coat and Coverall Styles X06/100196/100162/101017	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—	—	—	—
Coverall Style X01	40	42	44	46	48	50	52	54	56	58	60	—	—	—	—	—	—	—

NOTE: Measure both chest and waist. Use the larger of the two to determine coverall size. If your chest or waist measurement falls between sizes, buy the larger size. Measurements assume coveralls are worn over other clothing.

REGULAR, SHORT & TALL SIZES – COVERALLS ONLY

If your body measurement is:	You should order this size:	
Height	Recommended Length of Garment	Length of Coverall Inseam
5'3" to 5'7"	Short*	28
5'7" to 5'11"	Regular	30
5'11" to 6'3"	Tall	32

*Available in coveralls and bibs.

Differences between Regular & Short & Tall Sizing:

Coverall:

- Short sizes are ¾" shorter in the torso than Regular sizes.
 - Short long-sleeve lengths are 1" shorter than Regular sleeve lengths.
 - Tall sizes are 1" longer in the torso than Regular sizes.
 - Tall long-sleeve lengths are 1" longer than Regular sleeve lengths.
- Does not apply to Coverall Style X06.

OVERALLS & BIBERALLS

WAIST MEASUREMENT	27	29	31	33	35	37	39	41	43	45	47	49	51	53	55	57
	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Overall Styles R01/R02/ R03/R06/R07/R28/R41 <i>[If Worn Alone]</i>	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Overall Styles R01/R02/ R03/R06/R07/R28/R41 <i>[If Worn Over Other Clothes]</i>	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—
Overall Styles 101626/101627/ 100171	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	—
Biberall Styles R33/R38 Overall Style R37	28	30	32	34	36	38	40	42	44	46	48	50	—	—	—	—
Waist Overall Styles B194	—	—	32	34	36	38	40	42	44	46	48	50	—	—	—	—

NOTE: If your waist measurement falls between sizes, buy the larger size.

OVERALLS Styles R08, R27, 100101, 100445, 100735, 101075, 101226, 101495, 101498, and 101633

	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE	
	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Waist	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62
Hip (Seat)	34	36	38	40	42	44	46	48	50	52	54	56	58	60

NOTE: If your chest and/or waist measurement falls between sizes, buy the larger size.

FIELD-TESTING PROGRAM

Quality assured though Carhartt's Field-Testing Program

A lot of manufacturers claim their clothes are rugged but few prove it like Carhartt.

We operate one of the most rigorous field testing programs in the business – sending our coats, jeans, overalls, shirts and more to working men and women across America.

Day after day, month after month, these workers put our clothes to the test as they haul freight, string high-voltage lines, fell timber, pour foundations, manufacture factory goods, till farmland, and toil in countless other jobs.

What does Carhartt ask in return? Nothing more than an honest opinion. Does our fabric hold up? Do the seams stay intact? Is there enough room in the shoulders or hips or waist? Do the zippers and buttons work? Are the pockets well positioned?

We use worker feedback to improve our current clothing as well as generate ideas for future styles – all to better serve your needs.

Field testing is an extra step to be sure, and one that many clothing manufacturers skimp on or skip altogether. Not Carhartt. It's a prime reason we've been making tough, durable and comfortable clothing ever since 1889.



Field-Tested Styles

- 100001** QuickDuck® Jefferson Active Jac
- 100410** Force Cotton Short-Sleeve T-Shirt
- 100259** Bad Axe Jacket
- 100610** Lumberport Ripstop Pant
- 100615** Rain Defender™ Paxton Heavyweight Hooded Sweatshirt
- 100783** Flame-Resistant Extremes® Arctic Parka
- 100784** Flame-Resistant Extremes® Arctic Coat
- 100785** Flame-Resistant Extremes® Arctic Biberall
- 101089** Force Equator Jacket
- 101124** Maddock Non-Pocket Short-Sleeve T-Shirt
- 101125** Maddock Pocket Short-Sleeve T-Shirt
- 101178** Force Mandan Solid Short-Sleeve Woven
- 101168** Force Tappen Cargo Pant
- 101568** Shoreline Vapor Pant
- 101570** Shoreline Vapor Jacket
- B11** Washed-Duck Work Dungaree
- B13** Washed-Denim Work Dungaree
- B25** Washed-Duck Work Short
- B151** Canvas Work Dungaree
- B195** Double-Front Canvas Work Dungaree
- B204** WorkFlex® Pant
- B230** Relaxed-Fit Prewash Jean – Straight Leg
- B256** High-Visibility Class E WorkFlex® Pant
- B260** Canvas Utility Pant
- B273** Washed Denim Double-Front Jean
- B290** Twill Work Pant
- B299** Canvas Khaki
- B320** Relaxed Straight Jean
- B324** Washed Twill Dungaree
- B342** Ripstop Cargo Work Pant
- B370** Washed Blended Twill Pant
- B460** Relaxed-Fit Straight-Leg Jean
- B480** Traditional-Fit Straight-Leg Jean
- C02** Sandstone Chore Coat
- 100100** Surrey Coat
- 100249** Medford Coat
- C79** Lightweight PVC Rain Bib
- C93** High-Visibility Class 3 WorkFlex® Coat
- C95** Sandstone Jackson Coat / Sherpa Lined
- FRB004** Flame-Resistant Utility Jean – Relaxed Fit
- FRB100** Flame-Resistant Signature Denim Jean
- FRB159** Flame-Resistant Midweight Canvas Jean

- FRB160** Flame-Resistant Relaxed-Fit Denim Jean
- FRB194** Flame-Resistant Midweight Canvas Waist Overall / Quilt Lined
- FRC066** Flame-Resistant Duck Traditional Coat / Quilted Lined
- FRJ003** Flame-Resistant Midweight Lanyard-Access Jacket / Quilt Lined
- FRJ164** Flame-Resistant Midweight Canvas Dearborn Jacket / Quilt Lined
- FRK294** Flame-Resistant Long-Sleeve T-Shirt
- FRR45** Flame-Resistant Duck Bib Overall / Unlined
- FRS003** Flame-Resistant Work-Dry® Lightweight Twill Shirt
- FRS159** Flame-Resistant Lightweight Twill Tradesman Shirt
- FRS160** Flame-Resistant Twill Shirt with Pocket Flaps
- FRX010** Flame-Resistant Twill Coverall / Unlined
- J97** Sandstone Detroit Jacket
- J141** Sierra Jacket
- J149** Thermal-Lined Zip-Front Sweatshirt
- J162** Shoreline Jacket
- J206** High-Visibility Class 3 Thermal Lined Hooded Zip-Front Sweatshirt
- J217** Heavyweight Hooded Zip-Mock Sweatshirt
- J219** Waterproof Breathable Acadia Jacket / Unlined
- J250** Softshell Jacket
- J284** Sandstone Hooded Multi-Pocket Jacket
- J305** Grayling Jacket
- K87** Workwear Pocket Short-Sleeve T-Shirt
- K260** High-Visibility Class 2 Midweight Hooded Zip-Front Sweatshirt
- K307** Lightweight Long-Sleeve Pocket T-Shirt
- K346** Textured-Knit Zip Mock Shirt
- K570** Contractor's Work Pocket™ Polo
- K567** Contractor's Work Pocket™ Short-Sleeve T-Shirt
- R01** Duck Bib Overall
- R39** Surrey Bib Overall
- S09** Oakman Work Shirt
- S224** Twill Long-Sleeve Work Shirt
- V043** High-Visibility Class 2 Mesh Vest
- WFRB156** Women's Flame-Resistant Loose-Fit Midweight Canvas Jean
- WFRJ130** Women's Flame-Resistant Midweight Canvas Active Jac
- WFRK294** Women's Flame-Resistant Long-Sleeve T-Shirt
- WFRK296** Women's Flame-Resistant Zip-Front Hooded Sweatshirt
- WFRS160** Women's Flame-Resistant Twill Shirt

Core Styles: Maintaining higher inventory levels to meet higher demand.

Carhartt core styles are those that have proven their worth to our consumers and retail partners on a long-term basis. Perhaps our best example? Carhartt denim overalls. They've been in the line – and in demand – ever since the age of steam, steel and coal, when Hamilton Carhartt created his first workwear for railway workers back in 1889.

Given the strong consumer appeal for these and many other Carhartt core styles, we maintain higher-than-average inventory levels to help support prompt replenishment for our Carhartt retail partners.

Core Styles Featured in F15 Catalog

A161	Face Mask	100632	Rain Defender™ Rutland Thermal-Lined Hooded Zip-Front Sweatshirt
A164	Knit Hat with Visor	K121	Midweight Hooded Sweatshirt
A18	Acrylic Watch Hat	K122	Midweight Hooded Zip Front Sweatshirt
A205	Acrylic Knit Hat	K124	Midweight Crewneck Sweatshirt
B13	Original-Fit Work Dungaree	K288	Midweight Signature Sleeve Logo Hooded Sweatshirt
B17	Relaxed-Fit Tapered Leg Jean	R01	Duck Bib Overalls
B18	Traditional-Fit Tapered Leg Jean	R02	Quilt-Lined Duck Bib Overall
B460	Relaxed-Fit Straight Leg Jean	R03	Arctic-Quilt-Lined Duck Bib Overall
B480	Traditional-Fit Straight Leg Jean	R07	Washed-Denim Bib Overalls
B73	Original-Fit Double-Front Washed Logger	R08	Denim Bib Overall
B01	Firm Duck Double-Front Work Dungaree	R38	Zip-to-Waist Biberall
B11	Washed Duck Work Dungaree	R41	Quilt-Lined Zip-To-Thigh Bib Overall
B136	Washed Duck Double-Front Work Dungaree	C003	Duck Traditional Coat
B151	Canvas Work Dungaree	J001	Duck Detroit Jacket
B159	Canvas Carpenter Jean	J130	Quilt-Flannel-Lined Sandstone Active Jac
B290	Twill Work Pant	J131	Thermal-Lined Duck Active Jac
B324	Washed Twill Dungaree	J140	Quilt-Flannel-Lined Duck Active Jac
100410	Force Cotton Short-Sleeve T-Shirt	J141	Sierra Jacket
K126	Workwear Pocket Long-Sleeve T-Shirt	V26	Rugged Vest
K128	Workwear Pocket Long-Sleeve Henley	V33	Mock Neck Vest
K195	Signature Logo Short-Sleeve T-Shirt	101621	Flame-Resistant Duck Active Jac / Quilt-Lined
K231	Signature Sleeve Graphic Long-Sleeve T-Shirt	101623	Flame-Resistant Duck Bomber Jacket / Quilt-Lined
K84	Workwear Pocket Short-Sleeve Henley	FRB004	Flame-Resistant Utility Jean - Relaxed Fit
K87	Workwear Pocket Short-Sleeve T-Shirt	FRB100	Flame-Resistant Signature Denim Jean - Relaxed-Fit
K503	Midweight Quarter-Zip Mock Neck Sweatshirt	FRB13	Flame-Resistant Signature Denim Dungaree
100614	Rain Defender™ Paxton Heavyweight Hooded Zip-Front Sweatshirt	FRK007	Flame-Resistant Heavyweight Zip-Front Sweatshirt
100615	Rain Defender™ Paxton Heavyweight Hooded Sweatshirt	FRK006	Flame-Resistant Heavyweight Hooded Sweatshirt
100617	Rain Defender™ Paxton Heavyweight Hooded Zip Mock Sweatshirt		
100620	Rain Defender™ Paxton Heavyweight Crewneck Sweatshirt		

SALES REPRESENTATIVES

Carhartt, Inc. Corporate Office

P.O. Box 600, Dearborn, MI 48126
(313) 271-8460 M-F, 8am-5pm ET
Fax: (313) 271-3455

Customer Service

(800) 358-3825

October-March:

M-F, 8am-7pm ET; Sat., 9am-5pm ET

April-September: M-F, 8am-7pm ET

Fax Orders: (313) 271-6301

Canadian Customer Service

(800) 769-7052

January-December: 8am-7pm ET

Fax Orders: (313) 271-6301

Co-op Department

(800) 358-3825 Option 3

October-March: M-F, 8am-6pm ET

April-September: M-F, 8am-5:30pm ET

Fax: (313) 749-6597

The business office will be closed on the following Holidays:

- New Year's Day
- Good Friday
- Independence Day
- Labor Day
- Thanksgiving
- Christmas Eve
- Christmas Day
- New Years Eve – close at 12:00 noon

Charlie Siracusa

Director of Sales

Dearborn, MI

(313) 271-8460

Tom Kiddle

Director of Specialized Sales

(313) 749-6619 Fax: (313) 982-8914

tkiddle@carhartt.com

Ron Pawlak

Discount Sales Manager

(313) 969-7314 Fax: (313) 253-1737

rpawlak@carhartt.com

Jon Sturdevant

Special Assignment

(401) 783-9836 Fax: (401) 783-9648

jsturdevant@carhartt.com

John Horsley

Sales Trainee

(313) 749-6434

jhorsley@carhartt.com

WHOLESALE.COM

Cameron Taylor

Regional Business Manager

(951) 325-8175 Fax: (313) 253-1203

ctaylor@carhartt.com

Wendy Alanis

(313) 330-9518

walanis@carhartt.com

Jenny Hall

(919) 788-7653 Fax: (919) 788-7652

jhall@carhartt.com

SHOWROOMS

Dearborn: 5750 Mercury Drive

P.O. Box 600, Dearborn, MI 48126

(313) 271-8460 Fax: (313) 271-3455

Denver: Denver Merchandise Mart

451 East 58th Avenue, Showroom #3346

Denver, CO 80216

(303) 298-0125 Fax: (303) 298-9541

New York: 209 West 38th Street

8th Floor, New York, NY 10018

(212) 221-1449 Fax: (212) 354-1357

INSIDE SALES

Lindsay Habermas

Inside Sales Associate

(313) 749-6657 Fax: (313) 253-1246

lhhabermas@carhartt.com

Kelly Ross

Inside Sales Associate

(313) 749-6307 Fax: (313) 253-1836

kröss@carhartt.com

Department Toll-Free Number

(866) 261-6085

NORTHEAST REGION

Harold Chudnovsky

Regional Business Manager

(732) 780-1708 Fax: (732) 303-8774

hchudnovsky@carhartt.com

Alan Banks: ME, NH

(603) 472-4452 Fax: (603) 472-4704

abanks@carhartt.com

Ken Berardino: W.&C.NY

(585) 233-9832 Fax: (313) 253-1528

kberardino@carhartt.com

Nicole Cunningham: N.NJ, Metro NYC

(973) 751-1170 Fax: (973) 751-2480

ncunningham@carhartt.com

Heather Keeton: C.E.VA

(434) 390-9102 Fax: (313) 253-1984

hkeeton@carhartt.com

David Lee: C&N.OH

(419) 565-7374 Fax: (313) 253-1673

dlee@carhartt.com

Bill Noble: E.NY, VT

(518) 464-2841 Fax: (313) 253-1832

wnoble@carhartt.com

Jessica Priedium: C.&E.PA, S.E.NY

(734) 812-6170 Fax: (313) 253-1654

jpriedium@carhartt.com

Becky Potts: MA, RI, CT, S.E.NY

(978) 352-5003 Fax: (313) 253-1256

bpotts@carhartt.com

NORTHEAST REGION *(continued)*

Richard Pusateri: W.&C.PA

(412) 279-3251 Fax: (412) 279-0231

rpusateri@carhartt.com

Barbara Yung: DE, E.MD, S.NJ, S.E.PA, DC

(925) 588-5425 Fax: (313) 253-1928

byung@carhartt.com

MIDWEST REGION

Steve North

Regional Business Manager

(312) 613-4403 Fax: (313) 253-1721

snorth@carhartt.com

Paul Clark: MN

(320) 485-2636 Fax: (313) 253-1552

pclark@carhartt.com

Peter Cook: N.MI

(517) 668-0502 Fax: (517) 668-0542

pcook@carhartt.com

Mike Cota: NE, ND, SD, N.W.MN

(605) 338-2126 Fax: (605) 338-2126

mcota@carhartt.com

Aaron Crome: IN, S.IL, W.OH, W.KY

(217) 889-5301 Fax: (800) 720-1944

acrome@carhartt.com

Eric Christy: N.&C.IL

(810) 434-9507 Fax: (313) 253-1866

echristy@carhartt.com

John Kolbach: MO

(605) 390-9748 Fax: (313) 253-1839

jkolbach@carhartt.com

Lisa Longeway: WI, Upper MI

(608) 497-3314 Fax: (313) 253-1680

llongeway@carhartt.com

Paul McCormack: S.MI, N.W.OH

(248) 535-3500 Fax: (248) 433-3948

pmccormack@carhartt.com

Scott Thompson: S.IN, C.KY, S.W.OH

(502) 641-5859 Fax: (313) 253-1208

sthompson@carhartt.com

Tim Waldschmitt: IA

(515) 975-7789 Fax: (313) 253-1216

twaldschmitt@carhartt.com

Greg Whyte: KS, MO, C.IL

(913) 685-9669 Fax: (888) 308-7809

gwhyte@carhartt.com

SOUTHERN REGION

Mike Taylor

Regional Business Manager

(615) 824-9181 Fax: (615) 824-9181

mtaylor@carhartt.com

Gary Connell: S.E.OH, WV, W.VA,

E.KY, W.MD

(304) 472-9249 Fax: (304) 472-1218

gconnell@carhartt.com

SOUTHERN REGION *(continued)*

Dan Cota: N.GA, N.W.SC
[678] 226-2676 Fax: [678] 226-2675
dcota@carhartt.com

Jack Curry: AR, W.TN, N.W.MS
[870] 425-8390 Fax: [313] 253-1575
jcurry@carhartt.com

Dana L. Davis: AL, N.W.FL
[850] 684-1459 Fax: [800] 614-6723
dldavis@carhartt.com

Trotter Flynn: C.&N.MS
[601] 898-5013 Fax: [313] 253-1597
tflynn@carhartt.com

Greg Houchin: S.OK, N.TX
[817] 888-0698 Fax: [682] 200-1978
ghouchin@carhartt.com

Ken Jenkins: C.&E.TN
[618] 252-2172 Fax: [618] 252-2172
kjenkins@carhartt.com

Barrett Marx: LA, S.MS
[985] 727-3338 Fax: [313] 253-1688
bmarx@carhartt.com

Jack Mitchell: S.TX
[979] 826-6636 Fax: [979] 826-6991
jmittell@carhartt.com

Mark Puryear: C.NC, W.SC
[919] 329-2662 Fax: [313] 253-1752
mpuryear@carhartt.com

Steve Shannon: FL, S.GA, S.E.SC
[706] 579-1337 Fax: [313] 253-1782
sshannon@carhartt.com

Zach Wells: W.NC, N.E.TN
[812] 371-7066 Fax: [313] 253-1273
zwells@carhartt.com

Kip Williamson: KS, C.&N.OK
[405] 485-3659 Fax: [313] 253-1230
kwilliamson@carhartt.com

WESTERN REGION

Gary W. Smith
Regional Business Manager
[509] 928-0476 Fax: [509] 928-0346
gsmith@carhartt.com

Steve Bartlett: E.WA, N.ID, W.MT
[509] 927-8493 Fax: [509] 228-8153
sbartlett@carhartt.com

Bryce Clayton: C.&S.UT, NV
[435] 628-7221 Fax: [435] 215-4331
bclayton@carhartt.com

Charlie Coil: S.&W.CO, AZ, NM
[714] 655-0892 Fax: [313] 253-1557
clcoil@carhartt.com

Tony Frias: S.&N.E.CA,
[949] 916-9051 Fax: [949] 916-9051
tfrias@carhartt.com

WESTERN REGION *(continued)*

Todd Gibb: AK, S.W.WA
[425] 433-6650 Fax: [425] 433-6651
tgibb@carhartt.com

Bonnie Hicks: N.W.WA
[425] 844-3033 Fax: [425] 844-3810
bhicks@carhartt.com

Adam Holt: C.&W.OR
[541] 647-1365 Fax: [503] 961-1858
aholt@carhartt.com

Rod Parker: N.UT, E.OR, S.ID, S.W.WY
[801] 380-6999 Fax: [801] 491-8321
rparker@carhartt.com

Ken Rovinsky: N.CO, S.E.WY
[303] 393-0782 Fax: [303] 393-0722
krovinsky@carhartt.com

Jay Sternad: N.C.WY, C.&E.MT
[406] 652-8880 Fax: [406] 652-8889
jsternad@carhartt.com

Courtney Young: N.W.CA
[925] 954-1892 Fax: [925] 407-2720
cyoung@carhartt.com

CANADA

Mike Bernardo
Regional Business Manager
[905] 997-7601 Fax: [905] 997-7602
mbernardo@carhartt.com

Paul Hendrickson:
British Columbia, Yukon Territories
[604] 476-2401 Fax: [604] 476-2402
phendrickson@carhartt.com

Christian Marin:
Quebec, Ottawa Region, Maritimes
[450] 589-1141 Fax: [450] 589-9912
cmarin@carhartt.com

Linas Narusis:
Ontario, Saskatchewan, Manitoba,
Nunavut
[705] 352-1220 Fax: [705] 352-0293
lnarusis@carhartt.com

Don Peirson:
Alberta, NW Territories, BC Peace Region
[780] 464-6889 Fax: [780] 449-1403
dpeirson@carhartt.com

TECHNICAL SALES

John Gould
Regional Business Manager
[513] 755-2033 Fax: [513] 755-8160
jgould@carhartt.com

Brian Bonin – Northeast Region
[717] 432-5928 Fax: [717] 432-5931
bbonin@carhartt.com

Greg Harris – Western Region
[512] 788-0024 Fax [313] 253-1965
gharris@carhartt.com

TECHNICAL SALES *(continued)*

Gary Hartson – Southwest Region
[713] 907-8589 Fax: [508] 300-6479
ghartson@carhartt.com

Rick Hawthorne – Central Region
[816] 436-6982 Fax: [816] 436-6182
rhawthorne@carhartt.com

Paul Noto – Southern Region
[205] 402-2622 Fax: [313] 253-1723
pnoto@carhartt.com

Michelle Pétrin – Canada
[780] 953-2044 Fax: [313] 253-1877
mpetrin@carhartt.com

Lindsey Pletta – National Accounts
[313] 938-0732 Fax [313] 253-1255
lpletta@carhartt.com

Lisa Tessman – Midwest Region
[231] 250-7921 Fax [313] 253-1980
ltessman@carhartt.com

Kiera Zink – Rocky Mountain Region
[303] 515-0833 Fax [313] 253-1947
kzink@carhartt.com

KEY ACCOUNTS

Clay Coil
Regional Business Manager
[480] 236-1406 Fax: [480] 656-6482
ccoil@carhartt.com

Scott Eckstein
[503] 436-9363 Fax: [313] 253-1588
seckstein@carhartt.com

Craig Floro
[515] 252-9818 Fax: [515] 276-5335
cfloro@carhartt.com

Donn Fones
[772] 631-1550 Fax: [313] 253-1598
dfones@carhartt.com

Mike Green
[480] 595-7265 Fax: [480] 595-7266
mgreen@carhartt.com

Andy Krause
[810] 220-7951 Fax: [313] 253-1668
akrause@carhartt.com

Gloria Lee
[415] 674-1022 Fax: [650] 745-7085
glee@carhartt.com

Jill Makinen
[734] 459-1487 Fax: [313] 253-1683
jmakinen@carhartt.com

Dennis O'Keefe
[608] 354-3294 Fax: [313] 253-1728
dokeefe@carhartt.com

Richard Woodruff
[616] 874-2133 Fax: [616] 874-2133
rwoodruff@carhartt.com

LICENSEES

CARHARTT LICENSEE INFORMATION

Carhartt licenses the manufacture and marketing of certain products to other companies. For sales information, marketing materials and product images for Carhartt-licensed products, please contact the company representatives listed below.

CARHARTT KIDS



LT Apparel/Carhartt for Kids
Sales & Service
(800) 276-2471 Fax: (800) 276-2594
carhartt.kids@ltapparel.com
www.directkids.carhartt.com
Hours: 9am – 5pm EST

Not all Carhartt Kid's products shown are available for "Special Order." Please contact LT Apparel's customer service representative for specific style information.

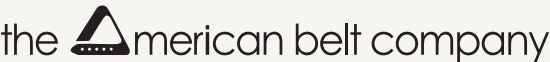
CARHARTT FOOTWEAR



Black Diamond Group
Contact: Terri Murray
(781) 939-7842
tmurray@bdboots.com
Hours: 8:30am – 5:00pm EST

If there are any problems contacting Terri directly, you can call Customer Service at (855) 277-8944

CARHARTT BELTS & WALLET



American Belt
(866) 892-0491
orders@americanbelt.com
Hours: 9am – 5pm EST

CARHARTT SOCKS



Renfro Corporation
Robert Craddock
(336) 719-8088
robertcraddock@renfro.com

CARHARTT GLOVES



Gordini
Contact: Matt Roberts
(800) 467-3464 Ext. 247
Matt.Roberts@gordini.com

CARHARTT MEDICAL SCRUBS



CID RESOURCES, INC.

CID Resources, Inc.

Contact: Kyle Winger – VP Sales & Marketing
(877) 554-3306
contactus@cidresources.com

CARHARTT SAFETY EYEWEAR



Pyramex Safety

Contact: David Fish
dfish@pyramexsafety.com
Phone: (800) 736-8673
Fax: (901) 861-4967
Hours: M – F, 7:30am – 5:30pm Central

CARHARTT KNIVES



Case Sales

Contact: Michele Lawson
(800) 821-1924 Ext. 1477
mlawson@jessupsales.com
Hours: M – F, 8:00am – 6pm EST

CARHARTT SEAT PROTECTORS FOR TRUCKS & SUV'S



Covercraft, Inc.

Contact: Rick Messmore
(405) 238-9651
rmessmore@covercraft.com

CARHARTT WORK BAGS, PACKS & GEAR



5 Horizons Group, LLC

Contact: Kevin Lehrer
Phone: (855) 670-9930 Ext. 108
Fax: (855) 730-5931
service.carhartt@5horizons.com
Hours: 8:30am – 5pm CST

CARHARTT DIRECT

Carhartt Direct Features

Carhartt Direct enables you to more efficiently place orders, check real time inventory, check your order status, download artwork and get up-to-date information on your Carhartt account anytime you like!



Order online, check order status, get the latest news, download product data and images quickly and easily at direct.carhartt.com

Place Your Order & Check Order Status

- View current pricing and availability of products
- Place orders online
- Receive email notification when there is an order status change and when the order is shipped
- Review order and shipment activity
- View orders and shipments by PO #, order date, ship date, style # and more
- Print packing lists
- Download UPC codes and product descriptions
- Track shipments
- Download training information online
- Discounted fee for drop ship orders placed through Carhartt Direct

Access Artwork

New and Improved Retail Media Library

- Drag-and-drop functionality
- Ability to define image size and file type at download
- Improved search – quickly find new images
- Download lifestyle and product images
- Download approved corporate logos and usage guidelines

To take advantage of this service, go to www.direct.carhartt.com to request access and complete the online registration form.

You will receive an e-mail when the account set-up is complete.

Note: this is a secure site, so only authorized users will be able to access your account information.

If you have any questions, please call (800) 358-3825, or e-mail us at carharttdirectadmin@carhartt.com.

LEARN TO EARN GREAT DISCOUNTS ON CARHARTT.

Retail sales associates can go online to 3point5.com to learn more about Carhartt's rich history, durable fabrics and rugged apparel via fast and fun Edu-Games. Do it today. Carhartt's tough, but the training's not.

**GET STARTED NOW TO GET DISCOUNTS SOON:
VISIT WWW.3POINT5.COM**



Standard Terms and Conditions Of Sale

These terms and conditions of sale (these “**Terms and Conditions**”) apply to all products (the “**Products**”) sold by Carhartt, Inc. (“**Carhartt**”), regardless of whether the Buyer purchases the Products through written purchase orders, orders conveyed via telephone or fax, electronic orders via Carhartt Direct or EDI or through any other means, except as otherwise specifically provided in a document signed by Carhartt. Carhartt’s order forms, together with these Terms and Conditions and any other documents expressly incorporated into an order form, are referred to herein, and upon Buyer’s acceptance (as signified by submitting an order), constitute the “**Contract**.”

Without limiting the preceding, and not withstanding any terms or conditions on Buyer’s order or other writing, Carhartt’s contract is an offer to sell products subject to these terms and conditions of sale. Buyer can only accept this offer to sell by accepting, unconditionally, the express terms of the contract, including these terms and conditions, which replace and amend in their entirety any terms and conditions contained on or referred to in any purchase order or other writing of the Buyer. Carhartt objects and rejects any proposal for additional or different terms or any attempt by Buyer to vary in any degree any of the terms of the contract or these terms and conditions of sale, whether through issuing a purchase order or otherwise. In such case, no contract is formed, and Carhartt’s offer to sell is withdrawn.

PRICE; TAXES. The Products covered by this Contract shall be sold and invoiced at Carhartt’s prices and charges as agreed to in Carhartt’s quotation, order form, order confirmation or otherwise agreed to in writing by Carhartt and Buyer, and these prices are subject to change without notice. Prices do not include sales, excise, use or other similar taxes, or customs duties or tariffs, now in effect or hereafter levied by reason of this Contract or the transactions contemplated under this Contract, all of which shall be paid by Buyer, unless Carhartt expressly agrees otherwise. Such taxes shall be assessed by Carhartt against Buyer at the time of invoice unless Carhartt has received a valid exemption certificate or other similar evidence of exemption from taxation in form satisfactory to Carhartt. Carhartt reserves the right to invoice such taxes at a later time if such exemption was or is asserted to be inapplicable or invalid, and Buyer agrees to indemnify and hold Carhartt harmless from and against any and all penalties, fines, or other liabilities associated with Buyer’s failure to pay taxes, duties, or other levies as required hereunder.

CREDIT APPROVAL

- (a) All sales are subject, at all times, to Carhartt’s credit approval of Buyer.
 - (i) All Program Orders (Dating) and Future Orders must receive credit approval up to 60 days prior to selected ship date.
 - (ii) All At Once Orders must receive credit approval 30 days from acceptance of order.
- (b) If Carhartt does not receive the credit approval for the order within the time periods specified above, it reserves the right to cancel the order based on Buyer’s inability to obtain credit approval or make payment arrangements within the defined period of time.

PAYMENT TERMS; NO SETOFF; DROP SHIP FEE

- (a) Payment terms are net 30 days from date of invoice where order is shipped within continental U.S., and net 60 days from the date of invoice where order is shipped to Alaska, Hawaii or Canada. Other terms may be offered in special programs (contact your Account Representative for details).

Buyer shall be liable for the price of all Products substantially conforming to the corresponding product codes in Carhartt’s catalog, notwithstanding that Buyer may not have accepted, or may have revoked acceptance of same. Buyer shall not be entitled to deduct, counterclaim or set off against the purchase price or any other amount owing under this Contract any claim or alleged claim arising out of this Contract or any other transaction with Carhartt. Buyer shall not make any unauthorized invoice deductions.

- (b) If payment is not received by the due date, a service charge may, at Carhartt’s discretion, be added at the rate of 1½% per month (18% per year) or the maximum legal rate of interest, whichever is less, to unpaid invoices and other unpaid amounts from the due date thereof. If Carhartt retains a collection agency and/or attorney to collect overdue amounts, Buyer shall pay all collection costs, including attorneys’ fees, upon Carhartt’s demand.

DROP-SHIP. Carhartt’s drop ship policy is currently under review and will be provided at a later date. The following requirements are in effect until the updated policy is posted on Carhartt Direct (direct.carhartt.com).

DROP-SHIP FEE. Unless otherwise conveyed by Carhartt to Buyer, for each drop ship order placed via call or fax, Buyer will be charged the regular rate of \$7.50 and for each drop ship order placed electronically through Carhartt Direct or EDI, Buyer will be charged a reduced rate of \$2.50. Details of the current drop ship fee policy in effect for the account will be communicated to the buyer by the Carhartt Sales Representative, as well as any changes made to said policy.

WEB ACCOUNT DROP-SHIPS. Carhartt’s policy for providing drop-shipment services for web account orders sent to Carhartt for fulfillment is as follows:

Web Account Definition – A retail account that sells Carhartt products on its website and sends order information to Carhartt to be processed for fulfillment by drop-shipment directly to the retailer’s consumer. The retailer handles all other aspects of the sale to the consumer, including invoicing and collection.

Note: *This definition does not apply to regular retail accounts that are calling in special drop-ship orders.*

- If the retailer has a Vendor Guide for their drop ship program, the guide must be submitted and reviewed prior to set up.
- All retail web accounts must place their orders via EDI or Carhartt Direct, or have an agreed upon time frame to begin placing their orders via EDI or Carhartt Direct.
 - 1. Any proposed web account set up for a current Carhartt EDI retailer, will be assigned a new account number.
 - 2. A separate EDI - ID # will be required. **Note:** *The retailer will be contacted within 30 days of receipt of the completed form for project commencement.*
- If the retailer has a current retail account with Carhartt, they will be assigned a new account number for their web account.
- All retail web accounts must provide a FedEx or UPS account number that will be used and charged to ship all freight collect orders under \$500
- All retail web accounts will be set up to ship with a customized packing list and shipping label that shows the retailer’s account name and address as the shipper.
- All consumer returns will be shipped back to the retailer. The retailer will contact Carhartt for a return authorization.

TERMS AND CONDITIONS

- All retail web accounts will be charged a \$2.50 drop ship fee per order, regardless of the total order amount.
Note: *Orders must be placed via Carhartt Direct or EDI to secure the reduced fee. Phone and fax orders are \$7.50 per order.*
- All retail web accounts will be given access to Carhartt's availability via the FTP file.
- Any web account that advertises any Carhartt product on its website at a price lower than Carhartt's suggested minimum advertised price will not be eligible to use Carhartt's drop shipment services.
- Carhartt will drop ship within the 50 United States only. We are unable to ship to PO boxes and we do not verify addresses for correctness.

Carhartt reserves the right to modify this policy and to suspend drop-shipments entirely at any time. All web account orders will be subject to the policy as in effect at the time the order is submitted to Carhartt.

INTERNATIONAL DISTRIBUTION

Carhartt, Inc. has entered into exclusive distribution agreements for numerous international markets. These designated distributors are the only authorized dealers of Carhartt brand goods in those markets. In order to support our agreements with these distributors and protect our investment in the growth of the brand, we have adopted a policy of selling Carhartt brand goods only to countries that are not currently serviced by those agreements. If you wish to sell in a country that is not covered by a distribution agreement, you will need written permission from Carhartt, and agree to abide by the terms and conditions set for those countries. Accordingly, any company which purchases Carhartt brand goods for export without said permission, or for sale to parties intending to export same, is engaging in conduct which violates this established policy.

Exporting Carhartt brand goods sold to you in the United States, or the sale of Carhartt brand goods to third parties you know, or have reason to believe, intend to export such goods to countries serviced by distribution agreements, will result in the Company's termination of its relationship with you and its refusal to supply you with any further Carhartt brand goods.

We value our customers' contribution to the growth of the Carhartt brand. We are committed to preserving a "win-win" relationship with all accounts which abide by this policy. However, we are equally determined to honor our contractual obligations to our international distributors and we will take vigorous action to defend these markets from any "gray market" exports. Sales to any account knowingly involved in or connected with the unauthorized export of Carhartt brand goods will be discontinued.

The following countries are currently covered by distribution agreements. We reserve the right to update this list at any time, and changes will be posted on www.direct.carhartt.com and in future printed catalogs. It is the responsibility of our customers to review this list and adopt accordingly.

All European nations; Australia and Papua New Guinea; Canada; Chile; Greenland; Israel; Libya; Mexico; Mongolia; New Zealand

FREIGHT. Buyer is responsible for freight charges on all orders, including back orders, totaling less than \$500. Freight will be covered by Carhartt on any backorders where the total of the original order exceeds \$500. Buyer is responsible for freight on all irregular and closeout orders. Carhartt shall incorporate all freight charges in its invoice where freight billing instructions are

not provided in advance of order placement. All exceptions to the standard routing requirements or freight billing instructions must be communicated to the Carhartt sales representative or the vendor compliance team at vcompliance@carhartt.com. Carhartt will not be responsible for any freight charges which are prepaid and added to invoice when routing instructions are submitted via purchase order along with request for goods. Carhartt will pay the freight on qualifying orders of \$500 or more with a single delivery date to one point in continental U.S. Alaskan shipments qualifying for prepaid freight are F.O.B. Seattle; Hawaii shipments qualifying for prepaid freight are F.O.B. California. All other orders are F.O.B. Hanson, Kentucky. In all cases, fees for special services or expenses charged by the Freight Company are Buyer's responsibility.

DELIVERY. Carhartt shall not be liable, directly or indirectly, for any delay, failure or inability to perform or deliver, including without limitation where such delay, failure or inability arise from any cause beyond Carhartt's control or beyond the control of its suppliers or contractors, including, but not limited to, strike, boycott or other labor disputes, embargo, governmental regulation, inability or delay in obtaining materials. In the event of any such delay or failure to perform, Carhartt shall have such additional time within which to perform its obligations under this Contract as may reasonably be necessary under the circumstances.

DEFECTIVE PRODUCTS. A buyer must promptly notify Carhartt of any defects. Carhartt has the right to replace the Product at its option and expense, and in most circumstances, a credit memo or exchange will be issued. Such requests are subject to Carhartt's review and approval. Any Product that is no longer in production will be replaced with a comparable Carhartt product or a credit memo will be generated. Such replacement is Buyer's exclusive remedy for any breach of Carhartt's material or workmanship warranty.

LIMITATION OF CARHARTT'S LIABILITY. Carhartt shall not be liable to Buyer for any loss of use, revenue, or anticipated profits, or for any incidental, consequential, indirect, special, contingent, exemplary, or punitive damages in connection with any breach of warranty or other breach of Carhartt's obligations under or in any way related to this contract, even if Carhartt has been advised by Buyer of that possibility and regardless of whether those damages were foreseeable.

CLAIMS FOR PRODUCTS LOST OR DAMAGED IN TRANSIT. Carhartt will file all claims for Products lost or damaged in transit against the carrier. Carhartt's distribution centers are carefully audited for accuracy. However, should you find it necessary to request a claim, contact Carhartt's Customer Service Department at 1-800-358-3825. All claims for Products lost or damaged in transit, or for shipments of Products that have defects that are obvious on a visual inspection, errors or shortages must be made within 30 days of the delivery date for the Products. Carhartt reserves the right to deny claims not filed within this time period.

RETURNS. Products returned for credit or replacement are subject to inspection and approval by Carhartt's Returns Department. Items not approved will be returned and no credit or replacement issued. Carhartt will cover expenses for all returns which, when reviewed by Carhartt's return department, are deemed to have been caused by Carhartt error or defect in material or workmanship. To obtain a Return Authorization Number, contact Customer Service at 1-800-358-3825. Buyer must provide style numbers, sizes, reason for requesting a return, quantity, and either the original invoice number, purchase order number or order confirmation number. Return Authorization Numbers

TERMS AND CONDITIONS

are only valid for 30 days on the items specified. A restocking fee of 15% may apply in certain circumstances. Cartons containing returns may not weight more than 40 lbs.

DISTRIBUTION POLICY. Carhartt wants to ensure Carhartt products are sold by approved retailers and only to the ultimate consumer. This applies to closeout and irregular products, as well as first-quality merchandise. We do not sell products to purchasers who accumulate, or assist in the accumulation of, Carhartt products for resale. **If goods supplied to you by Carhartt are transferred from an approved location to an unapproved location, we reserve the right to terminate our business relationship.** It is the policy of Carhartt to provide our products exclusively to authorized and approved specific locations. Carhartt requires retailers who are changing location, changing ownership, opening a new retail location or growing through acquisition of another company to obtain written approval from Carhartt in order to initiate shipment of goods to the new entity. Carhartt reserves the right to terminate our business relationship upon violation of or deviation from the aforementioned policies.

INTELLECTUAL PROPERTY. Buyer acknowledges the great value of the goodwill associated with Carhartt's products and acknowledges that Carhartt's trademarks and all the rights therein, and the goodwill attached thereto, belong exclusively to Carhartt. Buyer shall not use Carhartt's trademarks, logos, or other creative materials for any purpose, apart from selling Products in the retail segment, without Carhartt's prior written approval.

CARHARTT BRAND NAME & LOGO: The Carhartt brand name and logo belong to Carhartt, Inc. Use is by permission only. In order to obtain permission, please complete the application titled Retail E-Commerce Account Application available on direct.carhartt.com or contact your Carhartt sales associate.

Use of the brand name or logo without Carhartt's express permission may result in legal action against you.

All brand identification used on your site must be current (logos, fonts, etc.) It is your responsibility to update Carhartt brand assets. All current brand assets may be obtained from direct.carhartt.com or Carhartt co-op and should be reviewed on a regular basis. If you have received a notification that a logo, font or brand mark of any kind is out of date, you will have up to 30 calendar days to update these assets.

Under no circumstances will a retailer imply that its website or any of its activities are related to Carhartt or Carhartt.com, including sponsored links or advertisements. It should be clear to internet retail consumers that the website owner is an authorized retailer of Carhartt product and is in no way affiliated with Carhartt, Inc. or any of its related entities.

CREATIVE MATERIAL, BRAND AND TRADEMARKS: Carhartt-created marketing materials, including but not limited to, logos, banners, emails, pictures, or tag-lines, may not be altered without the express permission of Carhartt. All inquiries to alter Carhartt marketing material shall be directed to Carhartt Co-op. Please allow up to 30 calendar days for the review of any such request.

All creative material designed by the retailer which utilizes the Carhartt logo or Carhartt trademarked names (i.e. Quick Duck® or Carhartt Force®) shall be approved by Carhartt prior to publication in any medium. Approval may be obtained from Carhartt Co-op at co-op@carhartt.com.

All use of Carhartt brand name, logos, trademark names, etc. should conform to Carhartt's brand guidelines. A copy of these guidelines is available on direct.carhartt.com, or the Carhartt Co-op Department at co-op@carhartt.com.

CO-OP ADVERTISING. Carhartt offers a comprehensive Co-op Advertising Program to assist its retail partners with selling its products. For information or assistance, please contact the Carhartt Co-op Advertising Department at 1-800-358-3825, option 3.

CARHARTT MINIMUM ADVERTISED PRICE (MAP) POLICY. To view the most current map policy, please go to direct.carhartt.com under downloads.

GENERAL TERMS. This Contract does not establish any partnership, distributorship, joint venture, principal/agent, or any other relationship between the parties. In addition to any other rights and remedies available to Carhartt, Carhartt reserves the right to refuse to sell products to Buyer at any time, including if, in Carhartt's sole opinion, Buyer refuses or fails to comply with any sales or administrative policies which Carhartt may adopt from time to time. Carhartt's waiver of any provision of this Contract or of Buyer's breach of any provision of this Contract shall not be deemed a waiver of future compliance with this Contract.

Full Terms and Conditions of record can be obtained at www.direct.carhartt.com or in hard copy upon request at 1-800-358-3825. To request access to CarharttDirect please visit www.direct.carhartt.com.

TERMS AND CONDITIONS

Internet Retailer Terms and Conditions Of Sale

Unless otherwise noted, all standard Carhartt terms and conditions apply to all online partners. These are published in the back of our catalog (abbreviated), with the full versions made available at direct.carhartt.com.

CARHARTT ITEM NUMBERS: Carhartt item numbers (example: J130, 100097 etc.) should be used on all product pages featuring Carhartt product.

ONLINE PRICING: Carhartt publishes a *Manufacturer's Suggested Retail Price (MSRP)*, and *Minimum Advertised Price (MAP)* for all purchasers. Carhartt's MAP Policy is located at direct.carhartt.com.

Styles or colors discontinued by Carhartt (closeouts) must be clearly identified as such. Permitted terms are *Closeout* or *Discontinued*. "*Discontinued*" means items that are discontinued by Carhartt and no longer in a current published Carhartt catalog. Discontinued items do not include size drops.

From time to time, Carhartt may offer exclusive items or special make items not offered in the published catalog. These items must be identified as *Special Purchase*.

IRREGULARS: Carhartt irregulars may not be sold online without the express permission of Carhartt. All irregulars sold online must be identified on the product pages as either irregular, or factory second.

GEOGRAPHICAL RESTRICTIONS: Carhartt does not permit the sale of goods to regions outside of your physical location. For instance, retailers located in the United States are given permission to sell within the boundaries of the United States and they are not permitted to ship product outside the United States. At the time your account is approved you will receive Carhartt's permission to sell product to end users within a defined geographic boundary.

Carhartt prohibits advertisement by retailers outside of the geographic region in which they are approved to sell Carhartt products.

ELECTRONIC MONITORING OF YOUR SITE: By applying to sell Carhartt products online, you give your permission for Carhartt to monitor your site either directly and/or indirectly with third-party service providers.

ONLINE PROGRAMS AND PROMOTIONS: From time to time, Carhartt may provide Co-op programs or promotions for online retailers. These programs and/or promotions will be posted electronically on Carhartt's Co-op web site direct.carhartt.com. You may apply for any programs or promotions in which you are interested.

Carhartt will not be held liable for any program or promotion in which you did not participate for any reason.

Online programs, promotion terms, and effective dates may not be altered.

ONLINE ADVERTISING: Carhartt is a premium brand, and as such does not permit the use of descriptors in advertising that detract from its premium nature. These include but are not limited to the following – *discount, liquidation, overstock, excess, cheap, lowest prices, bargain, cut-price, cut-rate, slashed, or reduced*. Carhartt will make the final determination on which words it interprets to be detrimental to the brand.

DOMAIN NAME AND URL: Use of the name Carhartt, or any derivative of Carhartt, including misspellings, may not appear in the URL or domain name, and must be located after the .com, .net, etc. section of the web address.

The name Carhartt may not be used in a web site, metatag, source code, URL, directory, subdirectory, file, path or similar internet related medium if such use is in any way misleading, false, or likely to confuse the end consumer.

The use of any Carhartt registered names such as Force™ or Quick Duck™ may not appear in the URL or Domain name, and must be located after the .com, .net, etc. section of the web address.

The internet retailer must disclose all sites on which merchandise is sold.

CONTACT INFORMATION: Carhartt requires that a physical, non-residential street address, be associated with the internet retailer. This address must be made available to internet retail customers. P.O. boxes are unacceptable.

Carhartt requires a phone number to be published on your website for customer contact.

PRODUCT LINE SEGMENTATION: Carhartt may engage in the practice of product line segmentation online. This might result in certain Carhartt products not being made available for sale to all retailers.

CLEARLY BRANDED RETAILER SITE: Internet retailers shall in no way imply that a website, its content, or any advertising is acting on behalf of, or in affiliation with Carhartt.com.

The internet retailer's business name must be prominently located on all home, landing, or product pages.

THIRD-PARTY INTERNET SITES: Use of third-party internet sites such as Amazon® or eBay to sell Carhartt product is by express permission only. Permission may be obtained by contacting thirdpartyapprovals@carhartt.com.

Carhartt prohibits the use of flash sale sites such as Groupon® or Living Social®

CARHARTT'S ONLINE RETAIL ACCOUNTS OPERATE AT CARHARTT'S SOLE DISCRETION:

Carhartt reserves the right to add, delete, or suspend retail partners and/or suspend drop ship privileges at any time, with or without cause.



I BELIEVE THAT WHEN I MAKE A SALE,
I MAKE A PERMANENT FRIEND.

Hamilton Carhartt, Founder
Detroit, Michigan 1889.



MIX
Paper from
responsible sources
FSC® C101537