

Overview**PM250 Power Modules – 7.5 kW to 75 kW (10 hp to 100 hp), IP20 degree of protection**

PM250 Power Modules, frame sizes FSC to FSF

PM250 Power Modules are suitable for many applications in general machinery construction, the same as for the PM240. Any braking energy is directly fed back into the line supply (four quadrant applications – a braking chopper is not required).

The PM250 Power Module features an absolutely unique technology – Efficient Infeed Technology. This feature provides the ability to feed energy back into the supply system in the generator mode (electronic braking) so that the energy is not wasted in a braking resistor. This saves space in the control cabinet. The time-consuming process of dimensioning the braking resistor and the expense of the extra wiring are eliminated. Furthermore, heat losses in the control cabinet are reduced.

Additional information is provided in [Catalog D 31, chapter Highlights, section Efficient Infeed Technology](#).

Further, the innovative circuit design reduces the line harmonics. There is no need to use an optional line reactor at the supply infeed. This saves space and costs for engineering and procurement.

The permissible cable lengths between inverter and motor are limited. Longer cables can be used if output reactors are connected ([see Load-side power components](#)).

Frame sizes FSD to FSF of the PM250 Power Modules are available both with as well as without integrated line filter class A.

For frame size FSC of the PM250 Power Module with an integrated line filter class A an additional base filter class B is available for achieving class B ([see Line-side components](#)).

The PM250 Power Module is also designed for safety-oriented applications. In conjunction with a fail-safe Control Unit, the drive can be transformed into a Safety Integrated drive ([see Control Units](#)).

The PM250 Power Modules with integrated line filter class A are suitable for connection to TN supply systems. Power Modules without integrated line filter can be connected to grounded TN/TT systems and non-grounded IT systems.

Note:

Shield plates and shield connection kits are available. These can be used in the wiring installation for the Control Units and Power Modules to ensure that it complies with EMC guidelines.

[For further information, see Shield connection kits and Shield plates for Control Units and Power Modules in section Supplementary system components.](#)

SINAMICS G120 standard inverters

0.37 kW to 250 kW (0.5 hp to 400 hp)

Power Modules

Selection and ordering data

PM250 Power Modules

Rated power ¹⁾		Rated output current I_{rated} ²⁾	Power based on the base-load current ³⁾		Base-load current I_H ³⁾	Frame size	PM250 Power Module without integrated line filter	PM250 Power Module with integrated line filter class A
kW	hp	A	kW	hp	A		Order No.	Order No.
380 ... 480 V 3 AC								
7.5	10	18	5.5	7.5	13.2	FSC	—	6SL3225-0BE25-5AA1
11.0	15	25	7.5	10	19	FSC	—	6SL3225-0BE27-5AA1
15.0	20	32	11.0	15	26	FSC	—	6SL3225-0BE31-1AA1
18.5	25	38	15.0	20	32	FSD	6SL3225-0BE31-5UA0	6SL3225-0BE31-5AA0
22	30	45	18.5	25	38	FSD	6SL3225-0BE31-8UA0	6SL3225-0BE31-8AA0
30	40	60	22	30	45	FSD	6SL3225-0BE32-2UA0	6SL3225-0BE32-2AA0
37	50	75	30	40	60	FSE	6SL3225-0BE33-0UA0	6SL3225-0BE33-0AA0
45	60	90	37	50	75	FSE	6SL3225-0BE33-7UA0	6SL3225-0BE33-7AA0
55	75	110	45	60	90	FSF	6SL3225-0BE34-5UA0	6SL3225-0BE34-5AA0
75	100	145	55	75	110	FSF	6SL3225-0BE35-5UA0	6SL3225-0BE35-5AA0
90	125	178	75	100	145	FSF	6SL3225-0BE37-5UA0	6SL3225-0BE37-5AA0

PM260 Power Modules

Rated power ¹⁾		Rated output current I_{rated} ⁴⁾	Power based on the base-load current ³⁾		Base-load current I_H ³⁾	Frame size	PM260 Power Module without integrated line filter	PM260 Power Module with integrated line filter class A
kW	hp	A	kW	hp	A		Order No.	Order No.
500 ... 690 V 3 AC								
11.0	15	14	7.5	10	10	FSD	6SL3225-0BH27-5UA1	6SL3225-0BH27-5AA1
15.0	20	19	11	15	14	FSD	6SL3225-0BH31-1UA1	6SL3225-0BH31-1AA1
18.5	25	23	15	20	19	FSD	6SL3225-0BH31-5UA1	6SL3225-0BH31-5AA1
30	40	35	22	30	26	FSF	6SL3225-0BH32-2UA1	6SL3225-0BH32-2AA1
37	50	42	30	40	35	FSF	6SL3225-0BH33-0UA1	6SL3225-0BH33-0AA1
55	75	62	37	50	42	FSF	6SL3225-0BH33-7UA1	6SL3225-0BH33-7AA1

¹⁾ Rated power based on the rated output current I_{rated} . The rated output current I_{rated} is based on the duty cycle for low overload (LO).

²⁾ The rated output current I_{rated} is based on the duty cycle for low overload (LO). These current values are valid for 400 V and are specified on the rating plate of the Power Module.

³⁾ The base-load current I_H is based on the duty cycle for high overload (HO).

⁴⁾ The rated output current I_{rated} is based on the duty cycle for low overload (LO). These current values are valid for 690 V and are specified on the rating plate of the Power Module.

SINAMICS G120 standard inverters

0.37 kW to 250 kW (0.5 hp to 400 hp)

Power Modules

Technical specifications

Line voltage 380 ... 480 V 3 AC		PM250 Power Modules				
Without integrated line filter		6SL3225-0BE33-0UA0	6SL3225-0BE33-7UA0	6SL3225-0BE34-5UA0	6SL3225-0BE35-5UA0	6SL3225-0BE37-5UA0
With integrated line filter		6SL3225-0BE33-0AA0	6SL3225-0BE33-7AA0	6SL3225-0BE34-5AA0	6SL3225-0BE35-5AA0	6SL3225-0BE37-5AA0
Output current at 50 Hz 400 V 3 AC						
• Rated current $I_{rated}^{1)}$	A	75	90	110	145	178
• Base-load current $I_L^{1)}$	A	75	90	110	145	178
• Base-load current $I_H^{2)}$	A	60	75	90	110	145
• I_{max}	A	120	150	180	220	290
Rated power						
• Based on I_L	kW (hp)	37 (50)	45 (60)	55 (75)	75 (100)	90 (125)
• Based on I_H	kW (hp)	30 (40)	37 (50)	45 (60)	55 (75)	75 (100)
Rated pulse frequency	kHz	4	4	4	4	4
Efficiency η		>0.97	>0.97	>0.97	>0.97	>0.97
Power loss at rated current	kW	0.99	1.21	1.42	1.93	2.31
Cooling air requirement	m ³ /s (ft ³ /s)	0.022 (0.78)	0.039 (1.38)	0.094 (3.32)	0.094 (3.32)	0.117 (4.13)
Sound pressure level L_{pA} (1 m)	dB	<60	<62	<60	<60	<65
24 V DC power supply for the Control Unit	A	1	1	1	1	1
Input current ³⁾						
• Rated current	A	70	84	102	135	166
• Based on I_H	A	56	70	84	102	135
Line supply connection U1/L1, V1/L2, W1/L3		M6 screw studs	M6 screw studs	M8 screw studs	M8 screw studs	M8 screw studs
• Conductor cross-section, max.	mm ²	10 ... 50	10 ... 50	25 ... 120	25 ... 120	25 ... 120
Motor connection U2, V2, W2		M6 screw studs	M6 screw studs	M8 screw studs	M8 screw studs	M8 screw studs
• Conductor cross-section, max.	mm ²	10 ... 50	10 ... 50	25 ... 120	25 ... 120	25 ... 120
PE connection		On housing with M6 screw	On housing with M6 screw	On housing with M8 screw	On housing with M8 screw	On housing with M8 screw
Motor cable length ⁴⁾, max.						
• Shielded	m (ft)	50 (164)	50 (164)	50 (164)	50 (164)	50 (164)
• Unshielded	m (ft)	100 (328)	100 (328)	100 (328)	100 (328)	100 (328)
Degree of protection		IP20	IP20	IP20	IP20	IP20
Dimensions						
• Width	mm (in)	275 (10.83)	275 (10.83)	350 (13.78)	350 (13.78)	350 (13.78)
• Height						
- Without integrated line filter	mm (in)	499 (19.65)	499 (19.65)	634 (24.96)	634 (24.96)	634 (24.96)
- With integrated line filter	mm (in)	635 (25.0)	635 (25.0)	934 (36.77)	934 (36.77)	934 (36.77)
• Depth						
- Without Control Unit	mm (in)	204 (8.03)	204 (8.03)	316 (12.44)	316 (12.44)	316 (12.44)
- With Control Unit	mm (in)	260 (10.24)	260 (10.24)	372 (14.65)	372 (14.65)	372 (14.65)
Frame size		FSE	FSE	FSF	FSF	FSF
Weight, approx.						
• Without integrated line filter	kg (lb)	14 (30.9)	14 (30.9)	35 (77.2)	35 (77.2)	35 (77.2)
• With integrated line filter	kg (lb)	21 (46.3)	21 (46.3)	51 (112)	51 (112)	51 (112)

¹⁾ The rated output current I_{rated} and the base-load current I_L are based on the duty cycle for low overload (LO).

²⁾ The base-load current I_H is based on the duty cycle for high overload (HO).

³⁾ The input current depends on the motor load and line impedance and applies for a line impedance corresponding to $u_K = 1\%$. The rated input currents apply for a load at rated power (based on I_{rated}) – these current values are specified on the rating plate.

⁴⁾ Max. motor cable length 25 m (82 ft) (shielded) for PM250 Power Modules with integrated line filter to maintain the limit values of EN 61800-3 Category C2.