

Spare part SIMATIC S7-1200, Analog input, SM 1231 TC, 8 AI thermocouples



General information	
Product type designation	SM 1231, AI 8x16 bit TC
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	80 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	8; Thermocouples
permissible input voltage for voltage input (destruction limit), max.	±35 V
Technical unit for temperature measurement adjustable	Degrees Celsius/degrees Fahrenheit
Input ranges	
Thermocouple	Yes; J, K, T, E, R, S, N, C, TXK/XK(L); voltage range: ±80 mV
Resistance thermometer	No

• Resistance	Yes
Input ranges (rated values), voltages	
• -80 mV to +80 mV	Yes
• Input resistance (-80 mV to +80 mV)	≥1 MOhm
Input ranges (rated values), thermocouples	
• Type C	Yes
• Type E	Yes
• Type J	Yes
• Type K	Yes
• Type N	Yes
• Type R	Yes
• Type S	Yes
• Type T	Yes
• Type TXK/TXK(L) to GOST	Yes
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Analog value generation for the inputs	
Measurement principle	integrating
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	15 bit; + sign
• Integration time, parameterizable	No
• Interference voltage suppression for interference frequency f1 in Hz	85 dB at 50 / 60 / 400 Hz
Smoothing of measured values	
• parameterizable	Yes
Errors/accuracies	
cold connection point	±1,5 °C
Temperature error (relative to input range), (+/-)	25 °C ±0.1%, to 55 °C ±0.2% total measurement range
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.5 %
Interference voltage suppression for $f = n \times (f1 \pm 1 \%)$, f1 = interference frequency	
• Common mode interference, min.	120 dB
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes; Can be read out
Alarms	
• Diagnostic alarm	Yes
Diagnostic messages	
• Monitoring the supply voltage	Yes

• Wire-break	Yes
Diagnostics indication LED	
• for status of the inputs	Yes
• for maintenance	Yes
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	0 °C
• max.	55 °C
• horizontal installation, min.	0 °C
• horizontal installation, max.	55 °C
• vertical installation, min.	0 °C
• vertical installation, max.	45 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
• Operation, min.	795 hPa
• Operation, max.	1 080 hPa
• Storage/transport, min.	660 hPa
• Storage/transport, max.	1 080 hPa
Relative humidity	
• Operation at 25 °C without condensation, max.	95 %
Pollutant concentrations	
• SO2 at RH < 60% without condensation	SO2: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
Connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
• Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm

Depth	75 mm
Weights	
Weight, approx.	220 g
last modified:	12/03/2019